



# CASTELLI

SUMMER 2013





**CASTELLI SUMMER 2013 CATALOG**  
TABLE OF CONTENTS

**UOMO**

BIBSHORTS ..... 12  
 JERSEYS ..... 24  
 BASELAYER ..... 36  
 ALL-WEATHER PROTECTION ..... 40  
 3-SEASON JACKETS ..... 46  
 ACCESSORIES ..... 52

BAMBINO ..... 64

**DONNA**

SIGNATURE COLLECTION ..... 68  
 SHORTS/BIBSHORTS ..... 72  
 JERSEYS ..... 76  
 ALL-WEATHER PROTECTION ..... 84  
 BASELAYER ..... 90  
 ACCESSORIES ..... 92

RACEDAY CASUAL WEAR ..... 96

**TRIATHLON**

BODY PAINT TRI COLLECTION ..... 100  
 FREE TRI COLLECTION ..... 104

PRODUCT POSTER ..... 106

CASTELLI TECHNOLOGY ..... 110

**STORIES**

PHOTO SHOOT IN OUR BACK YARD ..... 5  
 MONTE GRAPPA, THE KING ..... 7  
 A DAY IN THE WIND TUNNEL ..... 10  
 THE BEST OF CASTELLI FOR YOUR TEAM ..... 18  
 ALL-WEATHER AERO PROTECTION ..... 46  
 NON-STOP CASTELLI 24H ..... 65  
 PHOTO SHOOT IN OUR BACK YARD, PART 2 ..... 66



In the past we've looked mostly to far off places for our photoshoots. For recent catalogs, we've gone to Flanders, the Dolomiti, and the Schwarzwald, but for this one we decided to stay at home. It's a normal thing to look to other places and think - oh that's the spot - we need to go there. Sometimes it's easy to forget that just outside your own front door is a place worth loving and exploring. In our case, we're spoiled with some of the best riding imaginable.

We have nearly a dozen climbs that gain 1000 meters or more within minutes of the factory, all on roads that seem to be your own personal bike path. There are monster climbs, steep climbs, gentle climbs, long climbs, short climbs, tiny roads that seem to be carved into cliff faces, roads that hug beautiful lakes - it's a cycling heaven.

Just two days after the finish of the 2012 Giro d'Italia, which Garmin-Barracuda's Ryder Hesjedal triumphed in spectacular fashion in the final time trial in Milano, and we are standing on the upper slopes of Monte Grappa on a cool morning with one of Hesjedal's most important teammates, **Peter Stetina** and Garmin's Brazilian Champion, **Murilo Fischer**.



# MONTE GRAPPA, THE KING.

It's barely 9am, and Stetina's eyes are half closed, almost sleeping. It was a difficult second Grand Tour for the rider who calls Santa Rosa, California home. Still only 25 years old, Stetina's upward trajectory continued with a Giro that showed his ever increasing abilities and resulted in Slipstream's first ever Grand Tour victory.

At his side, and separated by eight years, is Treviso resident, Murilo Fischer. Originally slated to be a part of this Giro d'Italia team, Fischer missed out on a chance to be a part of Grand Tour glory from tendonitis picked up earlier in the spring. The Brazilian champion is on the mend and looks to be headed back to full health.

Standing just a few warm-up minutes from the door, the giant massif of Monte Grappa with its ten ascents to the top at over 1700 meters, is the dominant figure in the area's delectable assortment of riding. Monte Grappa is a boon for a cyclist (what other big mountain can you think of with TEN different approaches?), but it's also, more importantly, a treasure for the country of Italy.

It was on this mountain that Italy managed to hold off the Austro-Hungarian Empire in the decisive moments of World War I. Against a foe far more powerful than they, the Alpini drew a line in the sand, standing true to their motto - from here, none shall pass. Against every odd imaginable, with soldiers with their backs to the southern facing cliffs above the Veneto plain resorting to hurling stones at some points, they defeated the Austrian forces in a display of defiance that saved their country. Victory came at a great cost though - and in each town in the Veneto region, there's a monument to remember those that were lost in the Grande Guerra. The monument atop Monte Grappa honors the 22,000 lost on both sides in the fighting on Monte Grappa.

The area around Fonzaso is a special place filled with roads that are straight out of your wildest dreams. Sometimes it's good to remember where those roads came from - and honor them by using them, loving them, and remembering a time not all that long ago.

# BODY PAINT REVOLUTION

**BODY PAINT IS NOT A PRODUCT** Body Paint is the most highly advanced system of constructing shorts in the history of cycling. Seamless technology is what makes Body Paint fit like it's painted on. The engineered Body Paint fabric integrates all

the features of other shorts into a single piece of fabric. At the back, a mesh zone provides improved ventilation. The extra stretchy main portion of the short is what gives you that painted-on fit. Aero dimpled compression zones at mid-thigh support

those big muscles throughout your ride. Finally, the integrated leg gripper provides just enough grip without constricting circulation. As you would expect, every Body Paint style features the Progetto X<sup>2</sup> Air pad for famous X<sup>2</sup> comfort and improved air flow.



SINGLE PIECE OF SEAMLESS FABRIC

AERO DIMPLED LEG ENDING

INTEGRATED LEG GRIPPER

NEAR SEAMLESS CONSTRUCTION

**SO FAST WE PATENTED IT.** Skinsuits aren't practical for road racing for two reasons: they don't have pockets and, perhaps more importantly, it's tough to take a nature break in one. So we created a new and improved aero jersey with a full zip and new fabrics so the 3 rear pockets are securely held in place in all conditions, even when fully loaded. The jersey is stitched to a Body Paint bib-short, eliminating the bib straps. The jersey and shorts overlap on the front for full coverage. Leaving the front unstitched allows for more cooling when fully unzipped and nature breaks even from the bike.

**NOTHING MORE AERODYNAMIC.** Our goal with the Garmin-Barracuda Team is to outfit them with the fastest clothing in the world. This is the suit that backs up that goal with real world results. Here you get the same product you see in the magazines, on TV, and on some of the fastest time trial guys in the world. Body Paint technology and years of perfecting the fit, are some of the key ingredients to make this speedsuit cut through the wind better than almost any other suit ever created.

**THE BEST SHORT EVER.** You're getting all our latest technology in the fastest and most comfortable short we've ever made. We've further developed the engineered knit construction made famous in the original Body Paint, adding aero dimples on the legs, mesh at the back, and integrating an improved leg gripper system. The Progetto X<sup>2</sup> seat pad improves airflow for faster drying. While we were at it, we made the leg bands printable so that you can get Body Paint 2.0 for your team through our Servizio Corse program.



50 KM/H WIND, 14 TURBINES, 7 TECHNICIANS,  
15 SKINSUITS, 2 RIDERS, 170 TEST RUNS.

A LOT OF LITTLE THINGS WENT INTO RYDER HESJEDAL'S  
GIRO D'ITALIA VICTORY INCLUDING GIVING HIM THE MOST  
AERODYNAMIC CLOTHING IN THE RACE.



AND THAT'S JUST ONE DAY  
IN THE WIND TUNNEL.



AFTER 3,508 KM ON THE ROAD JUST 16 SECONDS MADE  
THE DIFFERENCE BETWEEN 1ST AND 2ND PLACES.

Like Ryder, we prepared for everything in that race. Lightweight shorts and jerseys for the mountain stages, exceptionally slippery speedsuits for the time trials, and San Remo speedsuits for his teammates who had to set pace on the front each day. And just like with Ryder, there's no one thing that won the race, but instead it was a huge team effort with lots of little things contributing.

Just like in racing, being fastest doesn't just happen. It's the result of dedication and methodical hard work. It comes from working with the best technical minds in the sport. It comes from leaving no stone unturned in seeking out incremental gains, the legal ones that is.

And just like in racing, some natural talent certainly helps. Being fastest is certainly in our DNA, going right back to Maurizio Castelli's aero shorts and jerseys in the late 70s and more recently creating the aero jersey revolution that has transformed the pro peloton.

**ROSSOCORSA**

**SANREMO 2.0 SPEED SUIT 13103**

Castelli's Speed Research Unit's patented road racing speedsuit  
Body Paint lower portion combined with Aero Race upper portion  
Long zip with overlapping front opening  
3 Rear pockets with limited-stretch back to keep pockets in place  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved air flow  
Possibly the fastest bit of kit ever invented for road racing

SIZES: **S-3XL** WEIGHT: **271g** (SIZE L)



321  
BLACK/YELLOW FLUO

231  
WHITE/RED/BLACK



**ROSSOCORSA**

**BODY PAINT 2.0 SPEED SUIT LS 12008**

Near seamless construction for unmatched aerodynamics  
Dimpled leg endings to control boundary layer airflow  
Race number flap  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved air flow  
Race sized: should fit very, very snugly

SIZES: **S-3XL** WEIGHT: **291g** (SIZE L)



001  
WHITE

009  
ANTHRACITE



**ROSSOCORSA**

**BODY PAINT 2.0 BIBSHORT 12000**

Body Paint engineered knit fabric integrates most components into a single piece of seamless fabric  
Variable knit structure in Body Paint 2.0 For improved aerodynamics and moisture management  
Our most comfortable and aerodynamic short  
Mesh back for breathability  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved air flow  
Sublimation-printed leg ending

SIZES: **S-3XL** WEIGHT: **167g** (SIZE L)



010  
BLACK

100  
BLACK/RED



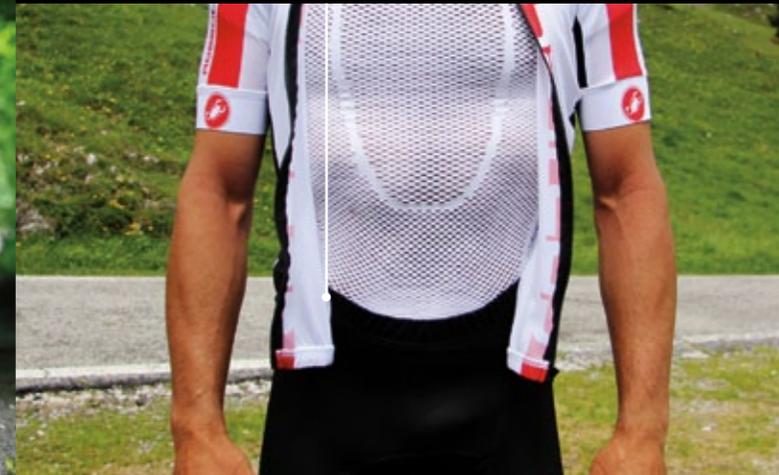
THUMB LOOP TO FIT UNDER RACE GLOVES

RACE NUMBER FLAP

3 REAR POCKETS WITH LIMITED-STRETCH



JERSEY IS STITCHED TO A BODY PAINT SHORT





001  
BLACK/WHITE

010  
BLACK

PROSECCO  
PROGETTOX

### TESTING MAKES PERFECT

The July 2011 issue of Cycling Plus magazine had a head-to-head test of top shorts from 18 different manufacturers, and the Free Aero Race Bibshort was named the absolute best. As in racing, results like that come from years of hard work and preparation. This short debuted in 2007 but benefits from years of constant refinement, including 4 years of Pro racing testing, as we try new ways to make it better.

Three fabrics provide technical attributes unmatched by others: (1) Action Micro fabric in the saddle contact area provides durability, (2) Energia Micro fabric on the sides and back provides outstanding stretch and excellent return, and (3) Breathe Micro fabric in front provides enhanced breathability.

### ROSSO CORSA

#### FREE AERO RACE BIBSHORT 10050

Famous free bib keeps your chest free to avoid overheating  
No inner-leg seam  
Color-matched GIRO® single-layer engineered gripper  
2 Rear reflective inserts  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved air flow

SIZES: S-3XL    WEIGHT: 195 G (Large)

#### FREE AERO RACE BIBSHORT TEAM VERSION 10122

SIZES: S-3XL    WEIGHT: 195 G (Large)

#### FREE AERO RACE SHORT 10051

SIZES: S-3XL    WEIGHT: 194 G (Large)

#### FREE AERO RACE BIBSHORT KIT VERSION 13000

SIZES: S-3XL    WEIGHT: 195 G (Large)



110  
BLACK

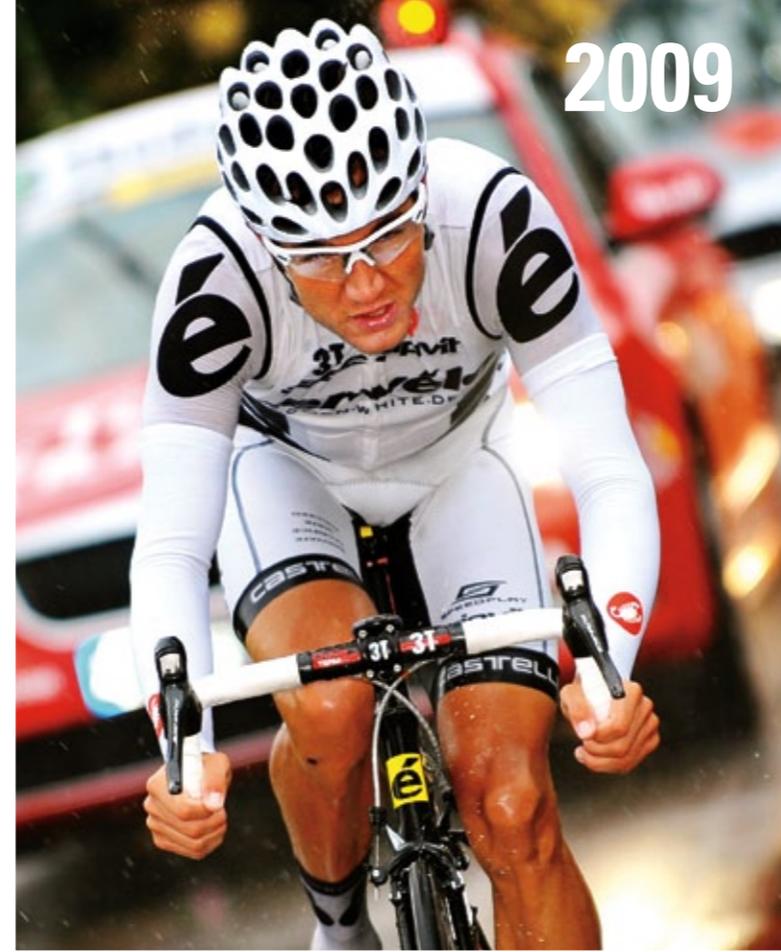
010  
BLACK

101  
BLACK/WHITE

351  
BLACK/MANDARIN

158  
OCEAN/WHITE/BLACK

2009



2010



2011



2012



## DON'T LET THE HEAT GET YOU DOWN

This short was created based on Team Garmin-Barracuda's request for a short for the blazing heat of Italy in May and France in July. We examined the specific function of each part of the short and used 7 different fabrics to make a short that is as cool as possible yet up to the task of performing for the most demanding riders on 7-hour mountain stages.

The short fabrics are all white-based fabrics with sublimation printing over the top. We've incorporated titanium dioxide, the active ingredient in sunscreen, directly into the fabrics so that they reflect the sun's rays. Each part of the short features fabric that we feel is as open as possible while still providing some sun protection where necessary and avoiding transparency on the front and back.

But this short is not just about staying cool. We've kept an abrasion-resistant ballistic nylon fabric on the inside of the leg but knitted it with wicking polyester on the inside to keep you dry. The leg ending is our renowned and often copied (though never equaled) GIRO<sup>3</sup> elastic, and our Progetto X<sup>2</sup> Air seat pad is used with its ventilated skin-care layer to keep you cool.



## ROSSO CORSA

### INFERNO BIBSHORT 13001

The ultimate short for racing and riding in hot conditions

7 Different fabrics to bring maximum cooling to each specific part of the short

GIRO<sup>3</sup> single-layer engineered leg gripper

Race radio pocket

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow

Use of sunscreen is recommended

SIZES: S-3XL      WEIGHT: 188 G (Large)



7 DIFFERENT FABRICS FOR MAXIMUM COOLING

GIRO<sup>3</sup> SINGLE-LAYER LEG GRIPPER

PROGETTO X<sup>2</sup> AIR SEATPAD FOR MAXIMUM COMFORT



# SERVIZIO CORSE.COM

*If you're serious about your cycling and want to turn all those kilometers of training into race results, here's your clothing.*

## ENDURANCE BIBSHORT 10110

Durable Action Micro fabric is form fitting and abrasion resistant  
Side inserts in Energia Micro fabric  
4-Needle flat-lock stitching  
Color-matched Giro<sup>3</sup> single-layer engineered gripper  
2 Rear reflective inserts  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved air flow

SIZES: S-3XL WEIGHT: 193 G (Large)

## ENDURANCE SHORT 10111

SIZES: S-3XL WEIGHT: 163 G (Large)



101  
BLACK/WHITE TEXT

111  
WHITE/RED TEXT

101  
BLACK/WHITE TEXT

023  
RED/WHITE STITCHING/RED TEXT

**HOURS AND HOURS IN THE SADDLE** We made the Endurance to handle your longest rides, and we've included our best components in a form-fitting 8-panel short.

Action Micro fabric with ProSecco treatment, Giro<sup>3</sup> leg grippers and the extraordinary Progetto X<sup>2</sup> seat pad make sure this one's made to go the distance.



### CASTELLI SERVIZIO CORSE. CUSTOM HIGH SPEED RACE WEAR.

Castelli is dedicated to making the fastest clothing in the world. We know that race results come through relentless attention to the smallest of details. So we approach every garment questioning how we can make it faster. We do the basic research, then we test the concepts internally, then we test them with professional athletes and in the wind tunnel.

And you can have the exact same pieces as the Garmin-Barracuda team. Not less expensive replicas, but the exact same pieces made using the same fabrics, components, fit and finish, by the same people who produce the pieces you see on the pros on TV.



ENERGIA MICRO FABRIC

ACTION MICRO FABRIC

GIRO<sup>3</sup> LEG GRIPPER



**VELOCISSIMO DUE BIBSHORT 12004**

Exceptional fit and comfort thanks to 10-panel construction in Affinity Lycra® 210g fabric  
 KISS® seat pad for all-day comfort  
 Giro® leg band elastic grips leg without binding  
 Mesh bib straps  
 Reflective band at back of legs

SIZES: **S-3XL** WEIGHT: **176 G** (Large)



**KISS®**

**VELOCISSIMO DUE SHORT 12007**

SIZES: **S-3XL** WEIGHT: **149 G** (Large)

**VELOCISSIMO DS BIBSHORT 13002**

SIZES: **S-3XL** WEIGHT: **176 G** (Large)



**KISS®**

**VELOCISSIMO TEAM BIBSHORT 13003**

SIZES: **S-3XL** WEIGHT: **176 G** (Large)

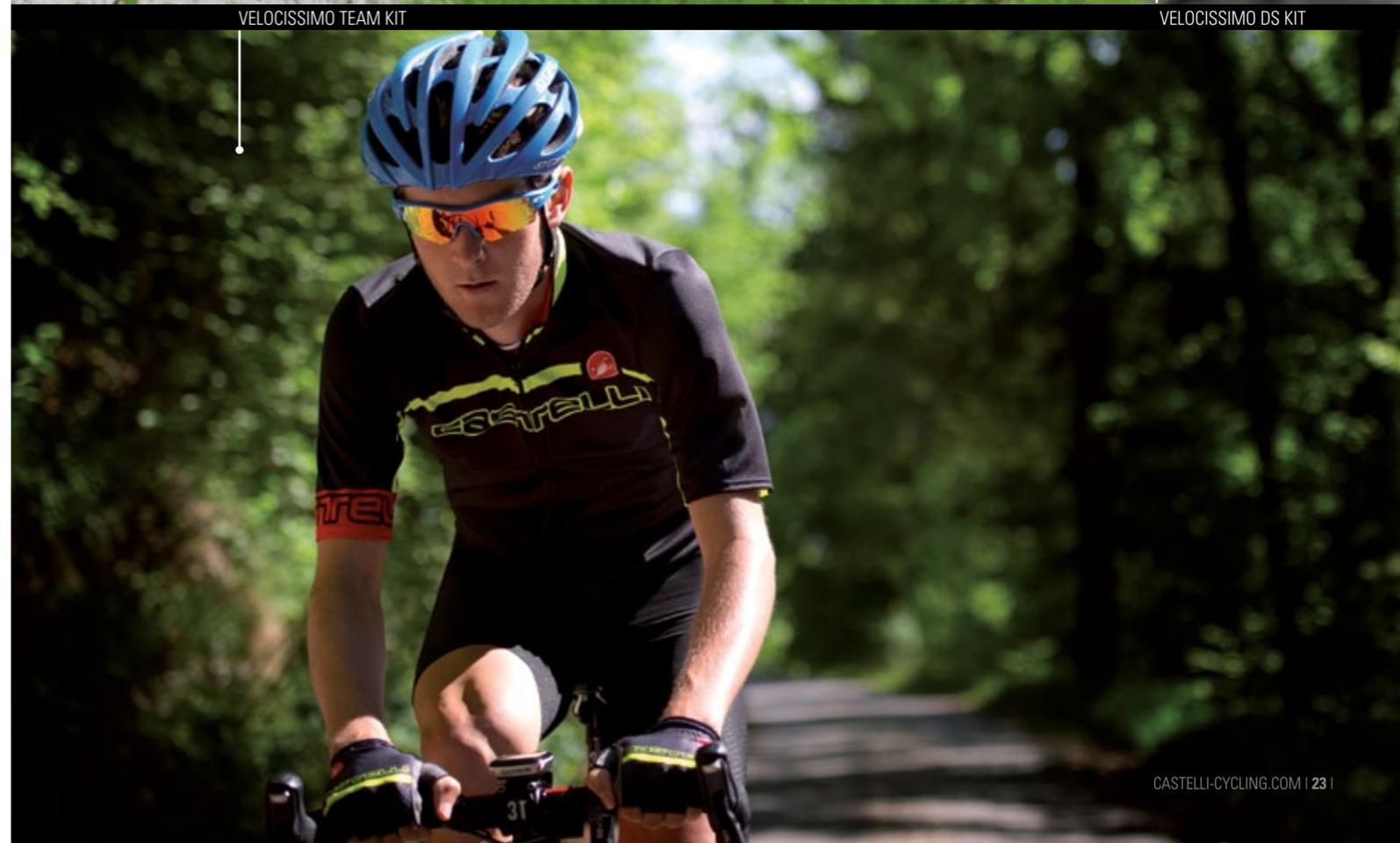


**KISS®**



VELOCISSIMO TEAM KIT

VELOCISSIMO DS KIT



## PRESTO DUE BIBSHORT 13004

Affinity 210 Lycra® fabric provides outstanding stretch and rebound

Anatomic cut

50/50 Light compress leg gripper

Mesh bib for breathability

Sublimated graphic side panel

2 Rear reflective tabs

KISS³ seat pad for all-day comfort

SIZES: **S-3XL** WEIGHT: **167 G** (Large)



**123**  
RED/WHITE/BLACK

**109**  
WHITE/ANTHRACITE/BLACK

**581**  
OCEAN/WHITE/BLACK

**901**  
ANTHRACITE/WHITE

**101**  
BLACK/WHITE

**KISS³**

## PRESTO DUE SHORT 13005

SIZES: **S-3XL** WEIGHT: **157 G** (Large)



**123**  
RED/WHITE/BLACK

**101**  
BLACK/WHITE



**109**  
WHITE/ANTHRACITE/BLACK

## PRESTO DUE BIB KNICKER 13006

SIZES: **S-3XL** WEIGHT: **249 G** (Large)



**123**  
RED/WHITE/BLACK

**109**  
WHITE/ANTHRACITE/BLACK

**101**  
BLACK/WHITE

# PRESTO DUE COLLECTION

**IT'S IN THE NAME.** One of the meanings of Presto in Italian is quick, and that's how we tried to make this short look. From the flowing lines to the aggressive use of color and contrast, this short will make you stand out. We've built in all the technical details too, from the Affinity 210

Lycra® fabric to the KISS³ seat pad, a mesh bib and our new 50/50 Light Compress leg gripper. This short offers excellent muscle support and compression, a very anatomical fit, and a seat pad that's been proven by the pink jersey wearer at the GIRO d'Italia. Very quick indeed.

# ERGO TRE COLLECTION

## ERGO TRE BIBSHORT 11013

Affinity 210 Lycra® fabric provides outstanding stretch and rebound

Anatomic 8-panel pattern for perfect fit

Classic gel gripper

Mesh upper bib for breathability

Double-needle cover stitch for durability

2 Rear reflective tabs

Embossed Castelli writing on side

KISS³ seat pad for all-day comfort

SIZES: **S-3XL** WEIGHT: **163 G** (Large)



**001**  
WHITE

**023**  
RED

**058**  
OCEAN

**010**  
BLACK

**KISS³**

## ERGO TRE SHORT 11014

SIZES: **S-3XL** WEIGHT: **155 G** (Large)



**010**  
BLACK

**001**  
WHITE

## ERGO TRE BIBKNICKER 11015

SIZES: **S-3XL** WEIGHT: **206 G** (Large)

## ERGO TRE KNICKER 11016

SIZES: **S-3XL** WEIGHT: **185 G** (Large)



**010**  
BLACK

**010**  
BLACK

**IT'S IN THE DETAILS.** This level of detail is usually found in shorts costing twice as much. The new Affinity 210g fabric provides ideal muscle support and compression, and the 8-panel construction creates ideal anatomic fit.

The attention to small details, like the Castelli embossed wordmark and the ProTour-proven KISS³ seat pad, confirms Castelli's reputation for making the most comfortable shorts.

**A MARVEL OF ENGINEERING** Castelli's Aero Race Jersey has completely revolutionized race clothing since its debut in 2007. Since then we've continually improved it, but this 6th iteration represents perhaps the biggest step forward.

After introducing the Sanremo Speedsuit, we knew that a separate jersey and shorts would never be as aero for those days when absolute aerodynamics are a must. So we set out to engineer in better breathability and developed the new Velocity Dry fabric. We also changed to a full-length zipper for ease of use and worked on the fit and stretch so that the jersey now fits more people, not just GC contenders at the grand tours.

The marvel is that we made it better wicking, better fitting and easier to use, but we maintained the aerodynamics of the previous Aero Race Jersey. Wind tunnel testing shows this jersey providing a 10- to 12-watt advantage over our already-aero Team jerseys at 40 km/h. That translates into about 35-40 seconds gained each hour.



**ROSSO CORSA**

**AERO RACE 4.0 JERSEY FZ 13007**

Saves approximately 12 watts at 40 km/h compared to a normal race-fit jersey

Velocity dry fabric on front and shoulders for improved wicking and faster drying

Full-length YKK® Camlock zipper

Nervato fabric at arm holes for improved aerodynamics

Silicone gripper elastic at waist

Giro® arm elastic for flat, aero fit

SIZES: **S-3XL**    WEIGHT: **131 G** (Large)



231  
WHITE/RED/BLACK



932  
ANTHRACITE/YELLO FLUO/BLACK



CLIMBER'S JERSEY FZ 13008

The best choice for the mountains or hot weather  
Strada Light 3D mesh 100% Polyester multi-denier fabric front and back for excellent wicking  
Velocity mesh fabric on shoulders and yoke for fit and aerodynamics

Full length YKK Vislon® zipper for easy opening and closing

Lightweight Lycra® trim at waist

Use of sunscreen is recommended

SIZES: S-3XL    WEIGHT: 116 G (Large)



231  
WHITE/RED/BLACK



321  
BLACK/YELLOW FLUO/WHITE



158  
OCEAN/WHITE/BLACK



158  
OCEAN/WHITE/BLACK



**EVERYTHING THEY WANTED AND MORE** The Garmin-Barracuda riders wanted a lightweight jersey for the mountain stages of the Tour. So we engineered the ideal jersey for racing through the entire summer.

As requested, it's light. Very light. At just 91 grams it's 30% lighter than their Aero Race Jerseys. Those are dry weights. Crucially, this jersey absorbs less sweat, so the weight savings multiply when you're going all out up the Alpe d'Huez or trying to beat your training nemesis on your weekly group ride.

The magic comes after you crest the hill. Our new Strada Light 3D Mesh fabric dries in the blink of an eye and in fact is the ideal fabric for hot-weather racing, even if no climbing is involved.

The incredibly light weight and superlative cooling in hot weather conditions come at only the slightest aerodynamic cost. We've wind tunnel tested this jersey compared to the Aero Race Jersey and it's only 3 watts slower at 40 km/h.

## CLASSICA FZ 13009

Performance meets luxury  
 ProSecco MultiDenier fabric for extreme moisture management  
 Mesh collar lining  
 Full-length hidden YKK® zipper  
 3 External pockets plus zippered key pocket  
 Reflective tabs

SIZES: S-3XL WEIGHT: 171 G (Large)

**RACE INSPIRED, BUT IN A DIFFERENT WAY.** Practically everything we do is race inspired. This jersey was designed for the Champs-Élysées—not for winning the Tour but for being perfectly at home in a boutique along the famous avenue. The rich and luxurious multi-denier microfiber fabric gives this jersey its silky-soft hand and elegant drape.

The hydrophilic Prosecco treatment wicks moisture off your skin and expands the surface area to accelerate evaporation. The attention to detail is evident. From the hidden full-length YKK® zipper to the discreet zippered key pocket to the mesh lining inside the collar, everything about this jersey is just right.



010  
BLACK

034  
ORANGE

001  
WHITE

PROSECCO

## FUGA JERSEY FZ 12012

5 Light and wicking fabrics for zone-specific function and performance  
 15-Panel construction for perfect anatomic fit  
 Limited-stretch back panel prevents pocket sag  
 3 External rear pockets plus 1 zippered pocket  
 Microfiber jacquard rear elastic  
 Reflective tabs

SIZES: S-3XL WEIGHT: 193 G (Large)



001  
WHITE/BLUE NAVY/RED

101  
BLACK/WHITE

123  
RED/BLACK

Softflex

## FUGA JERSEY FZ



## PRIMA JERSEY FZ 12015

ProSecco 3D for exceptional wicking and great fit  
 Full-length Camlock YKK® zipper  
 Sublimation-printed graphics  
 3 Rear pockets plus 1 zippered pocket  
 Reflective tabs

SIZES: S-3XL WEIGHT: 183 G (Large)



009  
ANTHRACITE/  
WHITE/BLACK

132  
WHITE/YELLOW FLUO/  
ANTHRACITE

231  
WHITE/BLACK/RED

123  
RED/BLACK/WHITE

550  
BLUE NAVY/RED/WHITE

PROSECCO 3D



001 WHITE/BLACK  
158 OCEAN/WHITE  
231 RED/WHITE



321 BLACK/YELLOW FLUO  
461 ACID GREEN/BLACK  
123 BLACK/RED



123 BLACK/RED  
231 RED/WHITE  
001 WHITE/BLACK

### PROLOGO 3 JERSEY 13010

Stratus fabric with Prosecco treatment  
Sublimated chest band  
Mesh insert across back for cooling and improved fit  
Full-length YKK® zipper  
3 Rear pockets plus zippered key pocket  
Reflective tabs

SIZES: S-3XL WEIGHT: 165 G (Large)

### PROLOGO 3 SLEEVELESS 13011

SIZES: S-3XL WEIGHT: 145 G (Large)

### PROLOGO 3 LONG SLEEVE FZ 13012

SIZES: S-3XL WEIGHT: 216 G (Large)



901 ANTHRACITE/WHITE

PROSECCO



461 ACID GREEN/BLACK

PROSECCO



001 WHITE/BLACK

123 BLACK/RED

PROSECCO

### GPM JERSEY FZ 11008

Stratus fabric with ProSecco treatment  
Embossed tone-on-tone scorpion logo on left shoulder  
Microfiber collar and sleeves  
Full-length YKK® Camlock zipper  
3 Rear pockets and separate zippered key pocket  
2 Rear reflective tabs

SIZES: S-3XL WEIGHT: 163 G (Large)

### GPM SLEEVELESS FZ 11009

Embossed tone-on-tone scorpion logo on left shoulder

SIZES: S-3XL WEIGHT: 135 G (Large)



010 BLACK  
023 RED  
046 ACID GREEN



058 OCEAN  
009 ANTHRACITE



001 WHITE  
010 BLACK  
023 RED



001 WHITE

PROSECCO



058 OCEAN

PROSECCO

**REINVENTING A CLASSIC** GPM is the acronym for Gran Premio delle Montagne, the Italian version of King of the Mountains. While this isn't our lightest jersey, it combines light weight with the innovative comfort of seamless arm

and neck bands, a feature developed initially in our seamless base layers. A classic look, reinvented with the latest technology.



### PUNTO TRE JERSEY FZ 13014

ProSecco Strada fabric for breathability and comfort  
 Mesh side panels  
 Full-length YKK Vislon® zipper  
 Set-in sleeves for perfect anatomic fit  
 Elastic gripper at waist  
 3 Rear pockets  
 Reflective tabs

SIZES: S-3XL WEIGHT: 156 G (Large)



035  
MANDARIN

001  
WHITE



023  
RED



058  
OCEAN



PROSECCO STRADA

### FREE JERSEY FZ 13015

ProSecco Strada fabric for breathability and comfort  
 Mesh side panels  
 Full-length YKK Vislon® zipper  
 Set-in sleeves for perfect anatomic fit  
 Elastic gripper at waist  
 3 Rear pockets  
 Reflective tabs

SIZES: S-3XL WEIGHT: 156 G (Large)



058  
OCEAN

001  
WHITE



035  
MANDARIN



PROSECCO STRADA

### VELOCISSIMO DS JERSEY FZ 13016

ProSecco Strada fabric for breathability and comfort  
 Mesh side panels  
 Full-length YKK Vislon® zipper  
 Set-in sleeves for perfect anatomic fit  
 Elastic gripper at waist  
 3 Rear pockets  
 Reflective tabs

SIZES: S-3XL WEIGHT: 156 G (Large)



009 ANTHRACITE/WHITE/RED

046 ACID GREEN/WHITE/RED



058 OCEAN/WHITE/ORANGE FLUO

PROSECCO STRADA

### VELOCISSIMO TEAM JERSEY FZ 13017

ProSecco Strada fabric for breathability and comfort  
 Mesh side panels  
 Full-length YKK Vislon® zipper  
 Set-in sleeves for perfect anatomic fit  
 Elastic gripper at waist  
 3 Rear pockets  
 Reflective tabs

SIZES: S-3XL WEIGHT: 156 G (Large)



010 BLACK/YELLOW FLUO

055 NAVY/WHITE



001 WHITE/ANTHRACITE

PROSECCO STRADA





CORE MESH SHORT SLEEVE  
AERO RACE 4.0 JERSEY



SEAMLESS SHORT SLEEVE  
CLASSICA FZ JERSEY



UNO:UNO PLASMA T  
FUGA JERSEY FZ

# BASELAYER



WIND BASELAYER SS  
PROLOGO 3 JERSEY



IRIDE SEAMLESS LS  
TRANSPARENTA DUE WIND JERSEY



FEROCE MIDWEIGHT BASELAYER  
GPM LS JERSEY

## CORE MESH SHORT SLEEVE 13028

Fully open mesh creates a layer of air between your skin and jersey  
Body wrap design wicks away moisture  
Minimal seams for maximum comfort  
Sublimated logo  
Cut long to stay tucked in shorts

SIZES: **SM/LX/2XL** WEIGHT: **68 G** (Large)

## CORE MESH SLEEVELESS 13029

SIZES: **SM/LX/2XL** WEIGHT: **60 G** (Large)

**THE NEXT-TO-NOTHING BASE LAYER.** This is the perfect minimalist piece to keep you cool in warm weather. The fully open mesh serves mainly to hold the jersey off the skin, creating a layer of air between your skin and the jersey to help you maintain a constant body temperature. The fabric absorbs practically no moisture, and it weighs next to nothing so it won't weigh you down.



001  
WHITE



001  
WHITE



## SEAMLESS SHORT SLEEVE 13030

Seamless polypropylene / nylon to pull moisture off your skin  
3 Different mesh patterns to allow most open mesh where you need most ventilation  
Insanely soft for complete comfort

SIZES: **SM/LX/2XL** WEIGHT: **61 G** (Large)

## SEAMLESS SLEEVELESS 13031

SIZES: **SM/LX/2XL** WEIGHT: **57 G** (Large)

**USE THIS FOR EVERY RIDE.** With the polypropylene inner layer, nylon outer layer and open mesh construction, this base layer was created to work with our race jerseys to move moisture away from your skin as quickly as possible. It obviously works well in warm conditions, but we like it in colder conditions under a long-sleeve base layer because this is the best way to keep dry and maintain body temperature.



001  
WHITE



001  
WHITE

## SEAMLESS BOXER 12071

Seamless Meryl microfiber fabric  
Seamless anallergic seat pad

SIZES: **SM/LX/2XL**



010  
BLACK



## UNO:UNO PLASMA T 10086

Nano-plasma fabric actively moves moisture away from the skin  
Layer of air next to skin allows for maximum evaporation  
Minimal seams for maximum comfort

SIZES: **XS-2XL** WEIGHT: **129 G** (Large)

## UNO:UNO PLASMA LS 9522

SIZES: **XS-2XL** WEIGHT: **136 G** (Large)

### MADE TO KEEP YOU DRY

Nanotechnology comes to base layers, in this case through a plasma treatment that causes moisture to wick immediately into the fibers and away from the skin. This piece is just warm enough to extend the comfort range of your favorite Castelli garments, but it looks good enough to be worn on its own for off-season cross-training.



## IRIDE SEAMLESS LS 11531

Seamless construction for comfort  
Polyester/Lycra® for excellent wicking  
Thumb-loops

SIZES: **SM/LX/2XL** WEIGHT: **131 G** (Large)

## IRIDE SEAMLESS SS 11532

SIZES: **SM/LX/2XL** WEIGHT: **120 G** (Large)

### SEAMLESS REINVENTED

We've used state-of-the-art seamless knitting technology to make this is our softest and most comfortable base layer yet. Texturized polypropylene fibers next to the skin feel amazingly soft and mechanically transport moisture to nylon outer fibers where it quickly evaporates. As a final touch, we added ultrasoft thumb loops to hold the sleeves in place, covering the gap between your jacket and glove.



## ROSSO CORSA

### WIND BASE LAYER LS 11533

SG0.6 Windproof fabric on front provides weightless wind protection  
Smooth shoulder layering  
Perfect for cool, windy conditions

SIZES: **XS-2XL** WEIGHT: **97 G** (Large)

### WIND BASE LAYER SS 11568

SIZES: **XS-2XL** WEIGHT: **80 G** (Large)

### EXTENDED COMFORT RANGE

This is our most refined windproof base layer yet. We've improved the stretch and breathability of our SG0.6 Wind fabric and dialed in the fit perfectly. We like to use it on those cool days when it isn't quite cold enough to pull out the winter gear yet.



SG0.6WIND



### FEROCE MIDWEIGHT BASELAYER 11530

Perfect for cool, windy conditions  
Medium weight for broad seasonal use  
Seamless construction for comfort  
Wind fabric on front provides weightless wind protection  
Polyester/Lycra® for excellent moisture management

SIZES: **SM/LX/2XL** WEIGHT: **119 G** (Large)

### A BETTER WAY TO RIDE

Don't think of it as a long-sleeve base layer. Think of it as a short-sleeve base layer with arm warmers attached. We made it to be used with a short-sleeve jersey. The sleeves are in our heaviest-weight seamless construction, the body is medium weight, and a lighter-weight fabric is used in the area under the bibshort straps. You get perfect temperature equilibrium. What about when things heat up? The ultra-stretchy construction makes it easy and comfortable to just push the sleeves up.



**POCKET LINER JACKET 10094**

174 Grams of totally waterproof lightweight eVent® fabric  
Plissé stretch zones for perfect fit without extra fabric  
Storm-flap construction at back seals around the waist but protects from wheel spray

Velcro-over-zip front opening is easy to close at the summit but allows complete waterproof closure when required

Welded ventilation zippers on sides  
10,000Mm water column and taped seams

SIZES: **S-3XL** WEIGHT: **174 G** (Large)

**THE JACKET ALL THE PROS KEEP ASKING FOR.**

Here it is. You saw it on the Cervélo TestTeam and Team Garmin-Cervélo riders during its almost 24-month wear test. We've refined every detail, from the fabric to the close fit. 170 grams of full waterproof construction in the most advanced cycling jacket ever. Unbelievable breathability and venting, with race fit provided by our innovative accordion-like plissé panels. It was worth the wait.

The eVent® fabric was created specifically for Castelli. eVent's PTFE membrane, which doesn't require PU coating in the lamination process, ensures maximum breathability (30% more than competing fabrics) yet is totally waterproof and exceptionally lightweight.



008 GREY

**MUUR JACKET 13022**

eVent® pocket liner fabric for ultra lightweight protection  
Totally waterproof with superior breathability  
Externally taped seams  
New YKK® Vislon® waterproof zipper  
Reflective logos

SIZES: **S-3XL** WEIGHT: **170 G** (Large)

**POCKET LINER JACKET BREATHABILITY IN A SMALLER PACKAGE.**

This jacket gives most of the functionality of the Pocket Liner Jacket, the one that our pro riders call "The world's best jacket", but in a version that folds up smaller in your pocket and is lighter on your wallet. You give up the plissé panels, the internal gripper waist construction, pit zips and the double flap zipper construction, but you keep the unmatched breathability of our exclusive eVent® Pocket Liner fabric and total waterproofness. This is the ideal jacket for the rider who needs to train in the rain, or just wants to be prepared.



008 GREY

**RAIN JACKET 13085**

Waterproof and breathable torrent 3-layer laminate fabric (10,000mm water column)  
Fully seam sealed  
Micro fleece lining at inside collar  
Waterproof zippers  
Rain flap with zipper garage at front  
Reflective piping and screen printing offers optimal visibility from all angles  
Underarm zipper vents  
Elastic drawcord at hem  
Adjustable velcro closure at wrist  
Right front chest MP3 pocket with internal cable port  
Elastic loop at inner collar for securing headphone cable  
100% Nylon

SIZES: **S-3XL** WEIGHT: **415 G** (Large)



321 YELLOW FLUO/BLACK

101 WHITE/BLACK

**CONFRONTO JACKET 13023**

Torrent 2L stretch fabric with 10,000mm water column waterproofness and 8,000 mvp breathability with great stretch  
Fully mesh lined  
Waterproof zipper  
Selective seam taping  
Reflective detailing

SIZES: **S-3XL** WEIGHT: **355 G** (Large)

**HARD OR SOFT SHELL? YES.** Hard-shell rain protection but with the stretch of a soft shell. Our new Torrent 2L Stretch fabric offers total waterproofness with outstanding stretch and good breathability, making this an ideal jacket for just about all your winter or spring riding. We've added a waterproof zipper, high collar and external seam taping to keep the water out, while vents help prevent overheating. Safety is a concern, and we've added reflective tape for 360-degree nighttime visibility.



010 BLACK

321 BLACK/YELLOW FLUO

001 WHITE/RED



### COMPATTO LITE JACKET 12037

Ultralightweight Gore Windstopper® Vega protection  
Selective seam taping for significant rain protection  
Flip-up collar  
Chest pocket  
Reflective tabs

SIZES: **S-3XL** WEIGHT: **149 G** (Large)



### COMPATTO RAIN VEST 12038

Ultralightweight wind- and water-resistant vest  
Windstopper® Vega fabric for protection with good breathability  
Extra packable  
Keeps your core protected in case of cold or rain  
Flip-up collar  
Chest pocket  
Reflective tabs

SIZES: **S-3XL** WEIGHT: **88 G** (Large)



### COMPATTO WIND VEST 12039

The lightest-weight Windstopper® vest on the market  
Windstopper® Vega fabric front  
Tulle netting back for ultralightweight breathability  
Reflective tabs

SIZES: **S-3XL** WEIGHT: **81 G** (Large)



**LIGHT LIKE YOU'VE NEVER SEEN IT BEFORE.** We're always looking to make protective garments lighter weight and lightweight garments more protective. Here, we're getting close to the ultimate product. Gore's lightest-weight 2-layer Japanese-made Vega Light fabric makes the jacket completely windproof and splashproof while being highly breathable. It's the most compact full-protection jacket we've ever made.



### SOTTILE DUE JACKET 13086

Sleek, performance fit, lightweight, packable jacket.  
 Fits in any jersey pocket without weighing you down.  
 Water proof, wind resistant and breathable fabric  
 Mesh at underarm for added breathability  
 Contrast autolock front zipper  
 Zipper opening at back for access to jersey pockets  
 Rear reflective tabs  
 100% Polyester

SIZES: **S-3XL** WEIGHT: **91 G** (Large)



### SOTTILE DUE SHORTY 13087

SIZES: **S-3XL** WEIGHT: **81 G** (Large)

#### THE GABBA CONCEPT IN A PACKABLE VERSION

The original Gabba WS Race Jersey is a favorite of the pro riders, but partly because they can just raise their hand and the follow car is there to take the Gabba when the race reaches the finale. Not all of us have that luxury, so we created the Sottile Shorty. It features short-sleeve protection like the Gabba. It doesn't breathe as well as the Gabba, but it easily stashes away in a jersey pocket when you're ready to take it off and get down to business. It's serious race gear, but also great for those long rides in moderate temperatures when rain is a risk. Like just about every day in Belgium or Portland.



### SOTTILE DUE VEST 13088

SIZES: **S-3XL** WEIGHT: **64 G** (Large)

**CORE BARRIER** We consider a vest to be a vital piece of equipment, and we recognize the importance of getting it right. The Sottile Vest keeps the rain at bay and provides total windproofness, but it still offers some stretch and breathability. Best of all, it packs down to next to nothing so you can take it along on almost every ride.



### EXTREMELY LIGHTWEIGHT AND COMPACT

When you need protection from wind, cold or rain, the best jacket is the one you have with you. So we made this one impossibly small and lightweight. It's windproof,

water repellent and breathable, and, even better, we made it fit just right—close to body without binding. And naturally we gave it that unmistakable Castelli style.

**LEGGERO JACKET 10084** SIZES: **S-3XL** WEIGHT: **97 G** (LARGE) FORCEFIELD FABRIC FOR LIGHTWEIGHT, BREATHABLE WIND PROTECTION



**LEGGERO VEST 10085** SIZES: **S-3XL** WEIGHT: **69 G** (LARGE) EXPANSION VENT ON BACK FOR BREATHABILITY



**SQUADRA LONG JACKET 10504** SIZES: **S-3XL** WEIGHT: **130 G** (LARGE) COATED NYLON FABRIC WITH WATER-REPELLENT TREATMENT





# ALL WEATHER AERO PROTECTION

Although the Gabba was developed for racing in Belgium in March, it has become a staff favorite piece for cool, dry conditions too. Core protection without overheating is great even when the sun is shining. And the unmatched breathability keeps you drier than your old jacket that just became obsolete.

A short-sleeved rain jacket seems ridiculous when you first think about it. But our never-ending quest for performance-based innovation takes us strange places sometimes.

The Gabba Rain Jersey was created from efforts to provide a competitive advantage for our riders in the Cervélo TestTeam for cold and wet racing conditions. They wanted aerodynamic core body protection while avoiding overheating. With our new-at-the-time water-resistant Nano Flex arm warmers keeping rain off the arms, we figured out that a short-sleeve jacket would provide sufficient core protection while not being too hot for racing conditions.

The right fabric didn't exist at the time, but new stretch technology in Gore's Windstopper® was able to allow close-to-body fit for superb aerodynamics while providing exceptional breathability to keep the rider dry. We obsessed about the fit to make it perfectly adhere to the body when on the bike, and we obsessed over the little details like the high collar,

easily accessible 3 rear pockets with drain holes, and rear flap that extends down below the silicone elastic waistband. Even little details like the easy sliding YKK® Vislon® zipper are vitally important when you'll be opening and closing the jacket dozens of times during a race.

Sharp eyes will notice how many pro riders from other teams use the original Gabba with the logos blacked out. Some other brands have tried to copy it, but pros know they're at a disadvantage if they don't have a real Gabba. Products like the Gabba Rain Jersey define Castelli. Based on pro rider needs, created to offer a tangible competitive advantage, and developed in a no-compromise pursuit of performance. That's the essence of who we are.



The Gabba Rain Jersey: one product that represents everything we do.

**GABBA CONVERTIBLE JACKET 12505**

Fully aero, fully breathable and fully protected  
 Windstopper® X-Lite Plus fabric for lightweight total wind protection with water-repellent finish  
 Remove the sleeves for a short-sleeve gabba jersey  
 Nano Flex fabric insert under arms  
 Storm-flap construction at back protects from wheel spray  
 Silicone gripper on waistband to limit ride-up  
 Full-length YKK® Vislon® zipper  
 3 Rear pockets with eyelet holes  
 Rear reflective trim on pockets and flap for high visibility

SIZES: S-3XL WEIGHT: 445 G (Large)



010  
BLACK/REFLECTIVE SILVER



**GABBA WS JERSEY 11508**

Fully aero, fully breathable and fully protected  
 Windstopper® X-Lite Plus fabric for lightweight total wind protection with water-repellent finish  
 Nano Flex fabric insert under arms  
 Storm-flap construction at back protects from wheel spray  
 Silicone gripper on waistband to limit ride-up  
 Full-length YKK® Vislon® zipper  
 3 Rear pockets with eyelet holes  
 Rear reflective trim on pockets and flap for high visibility

SIZES: S-3XL WEIGHT: 158 G (Large)



110  
BLACK/REFLECTIVE SILVER

032  
YELLOW FLUO/REFLECTIVE SILVER



**GABBA WS LONG SLEEVE JERSEY 11507**

Fully aero, fully breathable and fully protected  
 Windstopper® X-Lite Plus fabric for lightweight total wind protection with water-repellent finish  
 Nano Flex fabric insert under arms  
 Storm-flap construction at back protects from wheel spray  
 Silicone gripper on waistband to limit ride-up  
 Front zippered chest vents  
 Full-length YKK® Vislon® zipper  
 3 Rear pockets with eyelet holes  
 Rear reflective trim on pockets and flap for high visibility

SIZES: S-3XL WEIGHT: 343 G (Large)



032  
YELLOW FLUO/REFLECTIVE SILVER

110  
BLACK/REFLECTIVE SILVER



**FAWESOME VEST 11509**

Windstopper® X-Lite Plus on front and shoulders provides lightweight wind protection  
 Velocity fabric on back for stretch and temperature regulation  
 Heat transfer at back protects from wheel spray  
 Packable construction, weighs only 149 grams  
 Full-length YKK® Vislon® zipper  
 Rear reflective trim at hem and waist give you 360-degree visibility

SIZES: S-3XL WEIGHT: 149 G (Large)



110  
BLACK/REFLECTIVE SILVER

032  
YELLOW FLUO/REFLECTIVE SILVER



**TRASPARENTE DUE WIND JERSEY 12506**

Windstopper® X-Lite Plus stretch fabric on front is windproof and splash resistant

Warmer fabric on back for high breathability

Full-length YKK® Camlock zipper

Embossed tone-on-tone logo on shoulders

Elastic gripper on waist to limit ride-up

3 Rear pockets

Reflective piping on front and rear reflective tabs keep you visible in low-light conditions

SIZES: **S-3XL** WEIGHT: **334 G** (Large)



010  
BLACK

101  
WHITE/BLACK



123  
RED/BLACK/WHITE

**THE BEST JUST GOT BETTER.** The Trasparente is our favorite autumn and spring piece, and we find ourselves wearing it on winter days with the temperature below the stated comfort range. It's lightweight and fits like a jersey, yet keeps the wind off the front with its Windstopper® X-Lite Plus fabric. The Trasparente features splash protection on the back and wind protection on the arms.



**GPM LS JERSEY FZ 11512**

Warmer fabric for excellent warmth and wicking

Embossed tone-on-tone scorpion logo on left shoulder

Silicone gripper on back keeps jacket from riding up

Full-length YKK® Camlock zipper

3 Rear pockets with 1 zippered key pocket

Rear reflective tabs keep you visible in low-light conditions

SIZES: **S-3XL** WEIGHT: **282 G** (Large)

PROSECCO



023  
RED

010  
BLACK

**EVERYTHING'S JUST RIGHT.** Gran Premio della Montagna. The GPM full-zip jersey is a fine jersey to wear when flying up steep hills to steal mountain points from your friends. The GPM is probably the least flashy jersey

in our product collection, with just a touch of detailing around the soft-fit elastic wrist and neck closures. Three rear pockets are big enough to store inner tubes and food, and the mini zip pocket built into the right rear pocket will

keep your keys and phone safe. Our exceptional Warmer fabric will keep you warm while allowing sweat to evaporate in the wind, and the long zipper will make sure everything functions perfectly.

**NANO FLEX BIBTIGHT 12524**

Nano Flex fabric provides outstanding warmth and stretch with water resistance

Minimum seams for maximum water resistance

KISS³ pad for all-day comfort

Mesh bib straps for breathability

Screen-printed Castelli graphic on both legs

GIRO³ ankle grippers lie flat and seal around shoe cover

YKK® ankle Camlock zippers with reflective tape for high visibility

SIZES: **S-3XL** WEIGHT: **298 G** (Large)

**NANO FLEX BIBKNICKER 12526**

Nano Flex fabric provides outstanding warmth and stretch with water resistance

Minimum seams for maximum water resistance

KISS³ pad for all-day comfort

Mesh bib straps for breathability

Screen-printed Castelli graphic on both legs

Rear reflective inserts

SIZES: **S-3XL** WEIGHT: **249 G** (Large)

**NANO FLEX BIBSHORT 12525**

Nano Flex fabric provides outstanding warmth and stretch with water resistance

KISS³ pad for all-day comfort

GIRO³ single-layer engineered leg gripper

Mesh bib straps for breathability

Screen-printed Castelli graphic on both legs

Rear reflective inserts

SIZES: **S-3XL** WEIGHT: **159 G** (Large)



010  
BLACK

**NANO FLEX**

010  
BLACK

**NANO FLEX**

010  
BLACK

**NANO FLEX**



## ESSENZIALI

### ROSSO CORSA SOCK 7072

Meryl Skinlife® yarns feature bacteriostatic silver ions to keep your feet and shoes fresh, the cuff cradles your ankle, and the diaphanous web construction keeps your feet cool. Available in 6cm, 9cm and über cool 13cm pro-style versions.

### SUMMER SKULLCAP 11057

This is that perfect piece to wear under your helmet in the summer. Mesh on the top allows for lots of airflow, while the Velocity fabric around the base absorbs moisture to keep it out of your eyes.

### ROSSO CORSA CLASSIC GLOVE

13032

It's destined to stay a classic and to become your favorite glove. We've updated the palm with Clarino™ synthetic for even better fit and a smoother finish on your hand.



## ROSSO CORSA

### S. ROSSO CORSA GLOVE 11048

Pittards leather palm  
Perforated gel-padded palm inserts  
Double-sided wrist pull  
Diamond micromesh fabric on back of hand  
Easy-off pull tab  
Closure at wrist with magic velcro  
Microsuede sweat wipe

SIZES: XS-2XL WEIGHT: 48 G (Pair)



108  
WHITE/GREY



123  
RED/BLACK

*Pittards*  
WORLD CLASS LEATHER



010  
BLACK/BLACK



## ROSSO CORSA

### ROSSO CORSA CLASSIC GLOVE 13032

Clarino™ Palm with gel padding/silicone print for grip  
Pull-on easy fit  
Easy-off central pull tab  
Microsuede wipe panel  
Cool mesh back of hand with added reflective piping

SIZES: XS-2XL WEIGHT: 46 G (Pair)



101  
WHITE/GREY



123  
RED/BLACK



010  
BLACK



**ALREADY A CLASSIC.** This glove has already become a classic, but we felt we could make it just a little bit better. The features you love are still there, like the reticulated gel padding, the great fit, the mesh back and the great styling. We've updated the palm with Clarino™ synthetic for even better fit and a smoother finish on your hand, and we've updated the thumb wipe area with a microsuede and removed the embroidery. It's destined to stay a classic and to become your favorite glove.

### PRO GLOVE 8068

Ultrasuede® gel palm with silicone grip padding  
Easy-off pull tab  
Molded velcro closure  
Terry cloth wipe zone

SIZES: XS-2XL WEIGHT: 44 G (Pair)



023  
RED/WHITE

010  
BLACK

### S. TRE. 1 GLOVE 13034

Synthetic palm with foam insert padding and silicone print for grip  
Easy-off central pull tab  
Printed Lycra® back of hand with Magic velcro wrist closure  
Microsuede wipe panel

SIZES: XS-2XL WEIGHT: 30 G (Pair)



101  
BLACK/WHITE

001  
WHITE

231  
RED/WHITE

158  
WHITE/OCEAN

321  
BLACK/YELLOW FLUO

### S. DUE. 1 GLOVE 13035

Synthetic palm with foam insert padding and silicone print for grip  
Easy-off central pull tab  
Back of hand textured mesh to keep you cool  
Pull-on easy fit  
Microsuede wipe panel

SIZES: XS-2XL WEIGHT: 29 G (Pair)



101  
BLACK/WHITE/RED

910  
ANTHRACITE/BLACK/RED

231  
RED/WHITE/BLACK

### S.UNO GLOVE 11046

Ultrasuede® palm with foam insert padding  
Reflective Castelli logo  
Micromesh fabric on back of hand  
Easy-off pull tab  
Closure at wrist with magic velcro  
Debossed microsuede sweat wipe

SIZES: XS-2XL WEIGHT: 31 G (Pair)



123  
RED/BLACK

101  
WHITE/BLACK

010  
BLACK/BLACK

### FREE AERO RACE GLOVE 13036

Pull-on race fit with new laser cut, no-stitch cuff for added comfort  
Perforated faux suede palm, light weight pads with silicone print for grip  
Silicone print for grip  
Fully printed Lycra® back of hand

SIZES: XS-2XL WEIGHT: 30 G (Pair)



001  
WHITE



035  
MANDARIN



058  
OCEAN



**NOW EVEN MORE AERO.** Our Aero Race Glove has seen plenty of pro race action, and now we've improved it by using a seamless elastic band at the wrist to make it easier to put on and take off, as well as helping it lie flat for improved aerodynamics. A lightly padded palm and Lycra® back make this one of our most comfortable gloves for riders who like a minimal glove.

### VELOCISSIMO DS GLOVE 13037

Pull-on fit, fully printed Jacquard back of hand  
Perforated faux suede palm, light weight pads with silicone print for grip  
Silicone print for grip  
Easy-off central pull tab

SIZES: XS-2XL WEIGHT: 27 G (Pair)



461  
BLACK/ACID GREEN/RED



581  
BLACK/OCEAN/ORANGE FLUO



910  
BLACK/ANTHRACITE/RED



**MADE FOR ROUBAIX.** This glove was originally created for our pro riders for Paris-Roubaix. Normally the pros like a minimal glove, but they asked for a little extra padding for Roubaix. A Roubaix glove for the pros is a perfect everyday glove for the rest of us: Clarino™ palm with moderate padding, Lycra® back, Ultrasuede® wipe zone on the thumb. Everything you could ask from your everyday glove.

### VELOCISSIMO TEAM GLOVE 13038

Pull-on fit, fully printed Jacquard back of hand  
Perforated faux suede palm, light weight pads with silicone print for grip  
Silicone print for grip  
Easy-off central pull tab

SIZES: XS-2XL WEIGHT: 27 G (Pair)



001  
WHITE/ANTHRACITE/BLACK



010  
BLACK/YELLOW FLUO



055  
NAVY/WHITE





**TOE THINGY 12544**

**NANO FLEX LEGWARMER 10537**

**LUNGA GLOVE 13039**

**COOL DAY OR OFF-ROAD** Our summer gloves are known for their great fit, soft materials and padding that's just right. So we incorporated those features into a full-fingered glove that's great for slightly cooler days or for riding off-road. Featuring our synthetic palm and a Velcro closure, these gloves ensure great grip with no sliding around.

**LUNGA GLOVE 13039**

Fully printed Lycra® back of hand  
 Back of hand textured mesh to keep you cool  
 Velcro wrist closure on palm  
 Mesh fourchettes for extra breathability  
 Microsuede wipe for comfort

SIZES: XS-2XL    WEIGHT: 48 G (Pair)



901 ANTHRACITE/WHITE



231 RED/WHITE



581 BLACK/OCEAN



910 BLACK/ANTHRACITE



**LIGHTNESS GLOVE 10529**

Back in Thermoflex for stretchy warmth  
 Palm in Clarino™ for great touch and durability

SIZES: XS-2XL    WEIGHT: 47 G (Pair)



010 BLACK



**EVOLUTION OF A SPECIES.** You know that Roubaix glove you've seen from the other guys? We've improved it by adding a Clarino™ palm that doesn't get caught on the brake lever. We kept that soft warmth that made you want the glove in the first place.

**ROSSO CORSA 6 SOCK 7072** SIZES: SM/LX/2XL MERYL SKINLIFE® ANTIBACTERIAL YARNS



**ROSSO CORSA 9 SOCK 9046** SIZES: SM/LX/2XL



**ROSSO CORSA 13 SOCK 9047** SIZES: SM/LX/2XL



**FREE 9 SOCK 13040** SIZES: SM/LX/2XL MERYL SKINLIFE® ANTIBACTERIAL YARNS



**LOWBOY SOCK 7069** SIZES: SM/LX/2XL



**A PERENNIAL FAVORITE**

Coming into its 7th year in the Castelli line, the Rosso Corsa continues to be our best-selling sock because it's that good. The Meryl Skinlife® yarns feature bacteriostatic silver ions to keep your feet and shoes fresh, the cuff cradles your ankle just right, and the diaphanous web construction keeps your feet cool. Try a pair and you'll understand why we obsess about a sock. Available in 6cm, 9cm and über cool 13cm pro-style versions.

**JUST IN TIME FOR SUMMER**

Our Rosso Corsa sock was the basis for the Free 9 Sock, but we've added a new mesh construction to the cuff to make it a bit cooler for summer. The graphics look great with any Castelli product, but they were specifically designed to match the new Free Jersey and Free Kit Bib-short.

**VELOCISSIMO TEAM 9 SOCK 13041** SIZES: SM/LX/2XL MERYL SKINLIFE® ANTIBACTERIAL FIBERS



**VELOCISSIMO DS 6 SOCK 13042** SIZES: SM/LX/2XL



**BRONZO 3 SOCK 11055** SIZES: SM/LX/2XL 3CM SINGLE-LAYER ANKLE CUFF FOLDS TO BECOME 1CM SOCK



**LOGO 3 SOCK 13102** SIZES: SM/LX/2XL



**LIGHT AND DRY**

Our polypropylene Logo socks are made especially to feel light on the foot and to keep your foot dry. The yarns absorb no moisture, so your foot stays dry for the entire ride. These socks are ideal for use under booties in the rain, since they dry out quicker after it stops raining. As with all Castelli socks, we've obsessed over the compression cuff and midfoot strap so everything feels just right.

**LOGO 6 SOCK 13043** SIZES: SM/LX/2XL



**LOGO 9 SOCK 13044** SIZES: SM/LX/2XL



**AERO RACE SHOECOVER DM 12084** SIZES: S-2XL AERO MESH INSERT AIDS SMOOTH AIR SEPARATION. SILICONE LEG GRIPPER. CAMLOCK ZIPPER ON BACK.



**YOU CAN NEVER GO TOO FAST.** This is a 4-year development project that began at the London Tour de France prologue and is now in its fourth generation. It's fast for road racing, time trials or just looking good on the group ride.



**LYCRA SHOECOVER 10534** SIZES: S-2XL REFLECTIVE PIPING. REINFORCED HEEL AND TOE. ZIPPER AT INSIDE HEEL



**SECONDS COUNT.** This one was made to race, but it looks so good you might wear it on those club rides when you want to impress. It even keeps a bit of the chill off and keeps your fancy new shoes from getting dirty.

**BELGIAN BOOTIE 3 11541** SIZES: SM/LX/2XL 100% POLYPROPYLENE CONSTRUCTION FOR INCREASED DURABILITY AND EASY CLEANING



**AN ICONIC CLASSIC.** We've improved the Belgian Bootie. It used to be that the Belgians would cut a hole in an old sock and turn it into a shoecover. Now our new Belgian Bootie features a double-layer knit on the foot part to protect even better. It's cut high enough to cover a 9cm sock, and the silver bands around the ankle are made with reflective thread for safety.



**NANO SHOECOVER 10535** SIZES: S-2XL SILICONE-COATED LYCRA®. HEAVY-DUTY YKK® ZIPPER



**OUR MOST VERSATILE SHOECOVER.** Windproof to keep the cold off? Yep. Waterproof fabric? Yep. Super aerodynamic for time trials? Got that one too. So it's good for everything, but we're tired of the "you could wear that to the disco" jokes. It wasn't that funny the first time we heard it.



**TOE THINGY 12544** SIZES: UNI NEOPRENE CONSTRUCTION WITH SILICONE GRIP UNDERSIDE



**DESIGNED FOR THOSE SLIGHTLY COOLER DAYS.** Keep your feet warm without the hassle of a full shoecover. These toecovers slip easily over the front of your shoe and are held in place by the cleats. The rugged underside of the toe will add grip and resist rips or tears thanks to a silicone print. This can be worn on its own or as a layer between your shoe and shoecover.



**NANO FLEX WARMERS**

Water-resistant Nano Flex fabric  
Same breathability, stretch, and warmth as our standard Thermoflex warmers  
Double-sided silicone grippers keep the warmers in place  
Ankle zips (leg warmers)  
Great in every possible condition

**HOW DO THEY DO THAT?** We always strive for total performance and total innovation, but sometimes we surprise ourselves. This Nano Flex fabric behaves just like our Thermoflex fabric in dry conditions, but then provides

unbelievable water repellency when it starts raining. We don't claim that it's fully waterproof, but it's the most effective product we've ever made for keeping you comfortable in all conditions. It's just short of a miracle.

**NANO FLEX ARMWARMER 10536**

SIZES: S-XL WEIGHT: 79 G (Large)



**NANO FLEX LEGWARMER 10537**

SIZES: S-XL WEIGHT: 134 G (Large)



**NANO FLEX KNEEWARMER 10538**

SIZES: S-XL WEIGHT: 82 G (Large)



NANO FLEX

**LYCRA ARMWARMER 8072**

Affinity Lycra®  
Heat-transfer logo  
Gripper elastic  
Zipper at leg  
SIZES: S-XL WEIGHT: 50 G (Large)

**LYCRA LEGWARMER 8070**

SIZES: S-XL WEIGHT: 112 G (Large)



**LYCRA KNEEWARMER 8071**

SIZES: S-XL WEIGHT: 54 G (Large)



**SIMPLE EASY AND SAFE** Lycra® arm warmers may not be the most sophisticated product we build, but they are simple and easy to store in your jersey for when you want to ward off a touch of chill, and they keep you safe from the sun by providing UV protection.

**FREE CAP 13081** SIZES: UNI CLASSIC 4-PANEL CONSTRUCTION. 100% COTTON



001  
WHITE

035  
MANDARIN

058  
OCEAN



**VELOCISSIMO DS CAP 13082** SIZES: UNI 3-PANEL CONSTRUCTION. 100% COTTON



461  
BLACK/ACID GREEN/RED

581  
BLACK/OCEAN/ORANGE FLUO

910  
BLACK/ANTHRACITE/RED

**VELOCISSIMO TEAM CAP 13083** SIZES: UNI CLASSIC 4-PANEL CONSTRUCTION. 100% COTTON



001  
WHITE/RED

010  
BLACK/YELLOW FLUO

155  
WHITE/NAVY

**PROLOGO 3 CAP 13045** SIZES: UNI CLASSIC 4-PANEL CONSTRUCTION. 100% COTTON



001  
WHITE

010  
BLACK

032  
YELLOW FLUO

058  
OCEAN

**RETRO 2 CAP 13046** SIZES: UNI CLASSIC 4-PANEL CONSTRUCTION WITH TRI-COLOR RIBBON DOWN THE CENTER



001  
MULTICOLOR STRIP

221  
MULTICOLOR STRIP

111  
MULTICOLOR STRIP

002  
NATURAL

010  
BLACK

025  
PINK

055  
NAVY

**SUMMER SKULLCAP 11057**

Wicking layer to keep sweat out of your eyes  
Mesh top panel for ventilation  
Fits under helmet

SIZES: UNI WEIGHT: 29 G



001  
WHITE/RED



101  
BLACK/WHITE

**NO SWEAT** This is that perfect piece to wear under your helmet in the summer. Mesh on the top allows for lots of airflow, while the Velocity fabric around the base absorbs moisture to keep it out of your eyes.

**SUMMER HEADBAND 11058**

Polyester fabric for great wicking

SIZES: UNI WEIGHT: 23 G



001  
WHITE/RED



101  
BLACK/WHITE

**SPOIL YOURSELF** It's so soft against your forehead that it doesn't quite seem right. We've created a construction technique that eliminates the trim around the edge to make this sweatband as soft as possible while keeping sweat from dripping in your eyes.

**CASTELLI HEADBAND 13047**

ProSecco Strada fabric for excellent wicking  
Polypropylene liner at front to help move moisture off your skin  
Sublimation printing for long-lasting, vibrant colors

SIZES: UNI WEIGHT: 30 G



010  
BLACK



001  
WHITE



023  
RED

**CASTELLI BANDANA 13048**

ProSecco Strada fabric for excellent wicking  
Sublimation printing for long-lasting, vibrant colors

SIZES: UNI WEIGHT: 29 G



010  
BLACK



001  
WHITE



023  
RED

**CASTELLI WATER BOTTLE 11564**

Made by Elite®  
Triple-function cap with soft rubber push-pull nozzle is easy on the mouth and delivers fluid fast  
Breakaway cap will pop off if ridden over in peloton  
Wide-mouth opening for easy filling and cleaning  
550ML liquid capacity

SIZES: UNI



001  
WHITE

### PUNTO TRE KID JERSEY 13049

ProSecco Strada fabric just like the pros  
14cm front zip  
3 External rear pockets  
Reflective tabs

SIZES: 6Y-12Y WEIGHT: 86 G



001  
WHITE

058  
OCEAN

### FREE KID JERSEY 13050

ProSecco Strada fabric just like the pros  
14cm front zip  
3 External rear pockets  
Reflective tabs

SIZES: 6Y-12Y WEIGHT: 86 G



001  
WHITE

035  
MANDARIN

### KID PINOCCHIO SHORT 8084

Affinity Lycra® for outstanding stretch  
4-Panel fit for growing kids  
Specific kids' seat pad

SIZES: 6Y-12Y WEIGHT: 93 G



023  
RED

010  
BLACK

### KID UNO GLOVE 12065

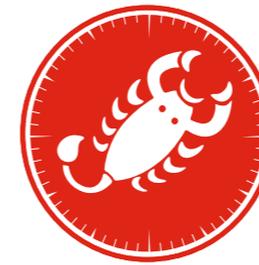
Ultrasuede® palm with foam insert padding  
Reflective Castelli logo  
Micromesh fabric on back of hand  
Microsuede sweat wipe

SIZES: 8Y-12Y WEIGHT: 36 G



023  
RED

010  
BLACK



## NON-STOP 24H

Castelli 24 hour race is packed with action, competition, passion, friendship and non-stop excitement. With 100 teams consisting of 12 riders, the Castelli24H is being staged in the old town of Feltre in the north-east part of Italy.

It is a classic style criterium race that has it all; the course is approximately 2 kilometers (1.3 miles) beginning with a steady climb on 400m before descending through some technical corners followed by a 500m stretch of flat road going into the old town of Feltre and the famous cobblestone section.

Whether you are trained or amateur cyclists, colleagues or friends, be part of a real-life adventure and live the magical experience of a race around the clock. It will be the opportunity to reach a personal goal or to take on a team challenge in a warm and friendly atmosphere.

More information: [www.24refeltre.it](http://www.24refeltre.it)



## OUR BACK YARD (PART TWO)

With the Columbia Gorge in the Castelli U.S. office's back yard, it's a natural we would take advantage of this area with some of the most spectacular scenery in the county for our 2013 women's collection photoshoot. We left the office that morning in the gray, gloomy mist typical of the Portland area but were greeted by sunny skies as we rounded the bend at the small town of Hood River on the Columbia River.

Our location is a small stretch of road that is part of the historic Columbia River Highway. The highway was built between 1913 and 1922 and is actually the first planned scenic route in the United States. The original highway was promoted by lawyer and entrepreneur Sam Hill, to be modeled after the great scenic roads of Europe, and is often considered to be a "destination unto itself". Since the original highway has been largely bypassed by a more modern route, it is less travelled by cars and trucks and, subsequently, has become a favorite destination of cyclists.

*Donna*

## FUMO JERSEY 13051

Softlex fabric for stretch and breathability  
Allover print  
Cap sleeve  
Castelli wordmark heat-transfer logo  
3 Rear pockets  
Reflective tabs

SIZES: **XS-XL** WEIGHT: **132 G** (Small)



999  
FULL-COLOR PRINT

*Softlex*

## OTTICIO TOP 13055

Softlex fabric for stretch and breathability  
Sublimated print design  
3 Rear pockets  
Reflective tabs

SIZES: **XS-XL** WEIGHT: **99 G** (Small)



101  
WHITE/BLACK

*Softlex*

## SPAGHETTI TOP SILHOUETTE IN A NEW LOOK.

The Spaghetti Top has been a top seller in recent seasons, so we wanted to give it a new look. We didn't set out to create a Roberto Cavalli look, but we think the zebra print is just what this top needed. You still get our great Softlex fabric and 3 pockets, for a top with outstanding function and style.



*Donna*

### GISELE JERSEY 13056

Softflex fabric for stretch and breathability  
Cap sleeve  
3 Rear pockets  
Reflective tabs

SIZES: **XS-XL** WEIGHT: **151 G** (Small)



**001**  
WHITE/CORAL/  
WISTERIA/ANTHRACITE

**111**  
WHITE/YELLOW FLUO/  
PINK FLUO/OCEAN



**055**  
BLUE NAVY/WHITE/  
WISTERIA/CYCLAMEN

**Softflex**

### GISELE SHORT 13058

Softflex RS fabric for stretch and breathability  
Soft touch waistband  
Microfiber soft elastic silicone leg gripper  
Rear reflective tabs  
KISS<sup>3</sup> Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **132 G** (Small)



**010**  
BLACK/PINK FLUO/OCEAN

**009**  
ANTHRACITE/WISTERIA/CORAL



**055**  
BLUE NAVY/WISTERIA/CYCLAMEN

**Softflex<sup>RS</sup>**

**KISS<sup>3</sup>**

### GISELE TOP 13057

Softflex fabric for stretch and breathability  
3 Rear pockets  
Reflective tabs

SIZES: **XS-XL** WEIGHT: **112 G** (Small)



**111**  
WHITE/YELLOW FLUO/  
PINK FLUO/OCEAN



**014**  
CYCLAMEN/WHITE/  
BLUE NAVY/WISTERIA



**012**  
WISTERIA/CORAL/  
WHITE/ANTHRACITE

**Softflex**



*Donna*

**BODY PAINT 2.0 W BIBSHORT 12053**

Body Paint engineered knit fabric integrates most components into a single piece of seamless fabric. Variable knit structure in Body Paint 2.0 For improved aerodynamics and moisture management.

Our most comfortable and aerodynamic short GIRO<sup>2</sup> bibs and waistband.

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

SIZES: XS-XL WEIGHT: 157 G (Small)

**BODY PAINT 2.0 W SHORT 12054**

SIZES: XS-XL WEIGHT: 136 G (Small)



010 BLACK



010 BLACK



**CONSTANT IMPROVEMENT.** Our fastest and most comfortable short is now even better. We've further developed the engineered knit construction made famous in the original Body Paint, adding aero dimples on the leg and mesh at the back, and integrating an improved leg gripper

system. The Progetto X<sup>2</sup> Air seat pad has been improved too, with more ventilation, faster drying and an updated profile as developed with Team Garmin-Cervélo.



### PRINCIPESSA SHORT 13059

220g action Lycra®  
8-Panel anatomic fit  
Soft touch waistband  
GIRO³ soft touch leg gripper  
Contrast piping  
Progetto X² Air seat pad for famous X² comfort

SIZES: **XS-XL** WEIGHT: **181 G** (Small)

### YOU'LL FEEL LIKE A PRINCESS

As the name implies, this short cuddles you in comfort, from our top-of-the-line Progetto X² Air seat pad to the 8-panel anatomic fit with the Soft Touch waistband and

modified Giro³ leg gripper. The Action 220g fabric gives great muscle support and light compression that you'll appreciate on your longest rides.



**001**  
WHITE, BLACK PIPING

**010**  
BLACK, WHITE PIPING

**KISS®**

### PERLA SHORT 11033

Softflex RS fabric excellent for indoor or outdoor wear  
Embossed tone-on-tone scorpion logo on left leg  
Elastic waist and leg band  
2 Rear reflective tabs  
KISS³ Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **131 G** (Small)



**009**  
ANTHRACITE

**010**  
BLACK

**020**  
PINK



**001**  
WHITE

**Softflex<sup>RS</sup>**  
**KISS®**

### VIZIO TRE SHORT 13060

Affinity 210g fabric for ideal stretch and support  
Soft touch waistband  
Double-needle stitching  
GIRO³ soft touch leg gripper  
Castelli wordmark printed or embossed in back leg panel  
KISS³ Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **149 G** (Small)

### UPDATE ON A CLASSIC

The Vizio short has been a favorite for a number of seasons, so we've kept everything you loved about it and gave it a small upgrade. The Affinity 210g fabric gives better support and return, while the KISS³ Donna seat pad

gives a bit more padding in just the right places. The leg gripper is now Giro³, with the Soft Touch system on the inner leg to prevent the sausage effect. Detailing includes double-needle stitching plus the discreet Castelli cursive wordmark in the leg panel for an extra touch of class.



**010**  
BLACK

**101**  
BLACK/WHITE



**901**  
ANTHRACITE/WHITE

**KISS®**

### VENERE SKORT 13064

Softflex RS fabric for soft stretch with a cotton-like hand  
Soft touch waist  
Scorpion logos on the under short  
Embroidered script logo  
2 Rear reflective tabs  
KISS³ Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **162 G** (Small)



**001**  
WHITE/BLACK

**010**  
BLACK/WHITE



**411**  
BLACK/CYCLAMEN

**Softflex<sup>RS</sup>**  
**KISS®**

*Donna*



**A WINNING COLLECTION.** Start building your summer wardrobe with this versatile short. Not only do you get a touch of color with flattering lines, you get the comfort of Softlex RS fabric, our women's-specific KISS<sup>3</sup> Donna seat pad, and the new microfiber elastic band with silicone Castelli script that keeps the leg in place without the sausage effect. You win.

*Donna*

**PALMARES DUE BIBSHORT 13061**

Softlex RS fabric for soft stretch with a cotton-like hand  
 Mesh bib straps  
 Soft touch waist  
 2 Rear reflective tabs  
 KISS<sup>3</sup> Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **163 G** (Small)



**PALMARES DUE SHORT 13062**

Softlex RS fabric for soft stretch with a cotton-like hand  
 Soft touch waist  
 2 Rear reflective tabs  
 KISS<sup>3</sup> Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **155 G** (Small)



**PALMARES DUE KNICKER 13063**

Softlex RS fabric for soft stretch with a cotton-like hand  
 Soft touch waist  
 2 Rear reflective tabs  
 KISS<sup>3</sup> Donna women's-specific seat pad

SIZES: **XS-XL** WEIGHT: **158 G** (Small)



**ELEGANTE JERSEY 13068**

Softlex fabric for soft stretch with a cotton-like hand  
Tulle mesh panels on shoulders  
3 Rear pockets  
2 Reflective tabs

SIZES: XS-XL WEIGHT: 98 G (Small)



010  
BLACK/WHITE

136  
WHITE/ORANGE FLUO



550  
BLUE NAVY/WHITE

001  
WHITE/BLACK



129  
CORAL/WHITE

Softlex

**ELEGANTE SPAGHETTI TOP 13069**

SIZES: XS-XL WEIGHT: 79 G (Small)



010  
BLACK/WHITE

136  
ORANGE FLUO/WHITE



550  
BLUE NAVY/WHITE

129  
WHITE/CORAL



001  
WHITE/BLACK

Softlex

**ELEGANTE DRESS 13071**

Softlex fabric for soft stretch with a cotton-like hand  
2 Rear pockets  
2 Reflective rear tabs  
Separate riding short with women's-specific KISS<sup>®</sup>  
Donna seat pad and microfiber silicone leg grippers

SIZES: XS-XL WEIGHT: 271 G (Small)



010  
BLACK/WHITE

029  
CORAL/WHITE

Softlex

**ELEGANTE SHORT 13070**

Softlex RS fabric for soft stretch with a cotton-like hand  
Soft touch waist  
2 Rear reflective tabs  
KISS<sup>®</sup> Donna women's-specific seat pad

SIZES: XS-XL WEIGHT: 162 G (Small)



009  
ANTHRACITE/WHITE

055  
BLUE NAVY/WHITE



010  
BLACK/WHITE

Softlex<sup>®</sup>

KISS<sup>®</sup>

**PERLA JERSEY FZ 11029**

Softflex fabric for soft stretch with a cotton-like hand  
 Embossed tone-on-tone scorpion logo on left shoulder  
 Microfiber collar and sleeve trim  
 Full-length YKK Vislon® zipper  
 3 Rear pockets with zippered key pocket  
 2 Reflective rear tabs

SIZES: XS-XL WEIGHT: 121 G (Small)



022 PINK FLUO  
 042 ACQUA  
 001 WHITE



012 WISTERIA  
 010 BLACK

Softflex

**CROWD FAVORITE.** This jersey has been a favorite since the first concept drawings. All the tech features are there, plus the design lines that redefine how a jersey should look and perform. The Softflex fabric is form fitting and

provides excellent wicking, while the YKK® Vislon® zipper guarantees easy one-hand adjustment. Also, the obscenely soft seamless arm and neck bands match perfectly to the Perla short.

**PERLA BAVETTE TOP 11031**

SIZES: XS-XL WEIGHT: 91 G (Small)



001 WHITE  
 036 ORANGE FLUO  
 012 WISTERIA



022 PINK FLUO  
 042 ACQUA  
 010 BLACK

Softflex

**PERLA SLEEVELESS FZ 11030**

SIZES: XS-XL WEIGHT: 104 G (Small)



022 PINK FLUO  
 042 ACQUA  
 001 WHITE  
 012 WISTERIA  
 010 BLACK

Softflex

**PERLA BODY 13065**

SIZES: XS-XL WEIGHT: 231 G (Small)



010 BLACK  
 109 WHITE/ANTHRACITE

Softflex

KISS®

**IT'S BACK!**

We brought back a favorite, but with a modern touch. This one-piece suit combines our Perla Bavette Top with our Perla Short to offer two of our most elegant pieces together in a flattering suit.

**PERLA BODY 13065**

SIZES: XS-XL WEIGHT: 231 G (Small)

Softflex fabric for soft stretch with a cotton-like hand  
 Embossed tone-on-tone scorpion logo on left side  
 2 Rear pockets  
 2 Reflective rear tabs  
 Seamless elastic bands at neck and legs  
 Women's-specific KISS® Donna seat pad



**PROMESSA W JERSEY 11039**

Stratus fabric with ProSecco treatment  
25cm hidden zip  
3 Rear pockets  
2 Reflective rear tabs

SIZES: XS-XL WEIGHT: 128 G (Small)

**PROMESSA W SLEEVELESS 11040**

SIZES: XS-XL WEIGHT: 114 G (Small)

**IT SHOWS.** Castelli's women's line is designed and developed by women and you can see it in the Promessa jersey. Our outstanding Stratus fabric is built into a flattering jersey with extremely feminine yet athletic lines. A guy could never come up with something this refined.



PROSECCO

**SUBITO JERSEY 12058**

ProSecco Stratus for exceptional wicking and great fit  
25cm YKK® Camlock zipper  
3 External rear pockets  
Reflective tabs  
Contrast piping at hem

SIZES: XS-XL WEIGHT: 114 G (Small)



PROSECCO

## A RUNAWAY SUCCESS

With the women's Trasparente full-zip long-sleeve jersey, you can count on having all the necessary coverage from the wind and cold, while still feeling sleek and elegant.

We use the X-Lite stretch Windstopper® fabric for the front panels and forearms and over the tops of the shoulders. This specific placement makes the jersey effectively wind resistant without inhibiting your freedom of movement. And since the X-Lite has more than 10 times the breathability of other wind-protection fabrics, the Trasparente works to keep your perspiration from building up and cooling you off.



## ROSSO CORSA

### TRASPARENTE W JERSEY FZ 10519

Windstopper® X-Lite stretch fabric on front is windproof and splash resistant

Warmer fabric on back for high breathability

Reflective graphics on front and back

YKK® Camlock zipper

Elastic gripper on waist to limit ride-up

2 Rear reflective tabs

SIZES: XS-XL WEIGHT: 289 G (Small)



101  
WHITE/BLACK



010  
BLACK



PROSECCO

### RAIN W JACKET 13089

Waterproof and breathable Torrent 3-layer laminate fabric (10,000mm water column)

Fully seam sealed

Flip-up collar extension for added protection when needed

Micro fleece lining at inside collar

Waterproof zippers

Rain flap with zipper garage at front

Reflective piping and screen printing offers optimal visibility from all angles

Underarm zipper vents

Left sleeve zipper pocket

Elastic drawcord at hem

Adjustable velcro closure at wrist

100% Nylon

SIZES: XS-XL WEIGHT: 382 G (Small)



001  
WHITE



010  
BLACK



## CONFRONTO W JACKET 13072

Torrent 2L stretch fabric with 10,000mm water column waterproofness and 8,000 mvp breathability with great stretch

Fully mesh lined

Waterproof zipper

Selective seam taping

Reflective detailing

SIZES: XS-XL WEIGHT: 322 G (Small)

**HARD OR SOFT SHELL? YES** Hard-shell rain protection but with the stretch of a soft shell. Our new Torrent 2L Stretch fabric offers total waterproofness with outstanding stretch and good breathability, making this an ideal

jacket for just about all your winter or spring riding. We've added a waterproof zipper, high collar and external seam taping to keep the water out, while vents help prevent overheating.



010  
BLACK/WHITE

001  
WHITE/BLACK

## COMPATTO W JACKET 12059

Ultralightweight Gore Windstopper® Vega protection

Anatomic construction

Flip-up collar

Rear side pocket with invisible zip

Reflective tabs

SIZES: XS-XL WEIGHT: 125 G (Small)



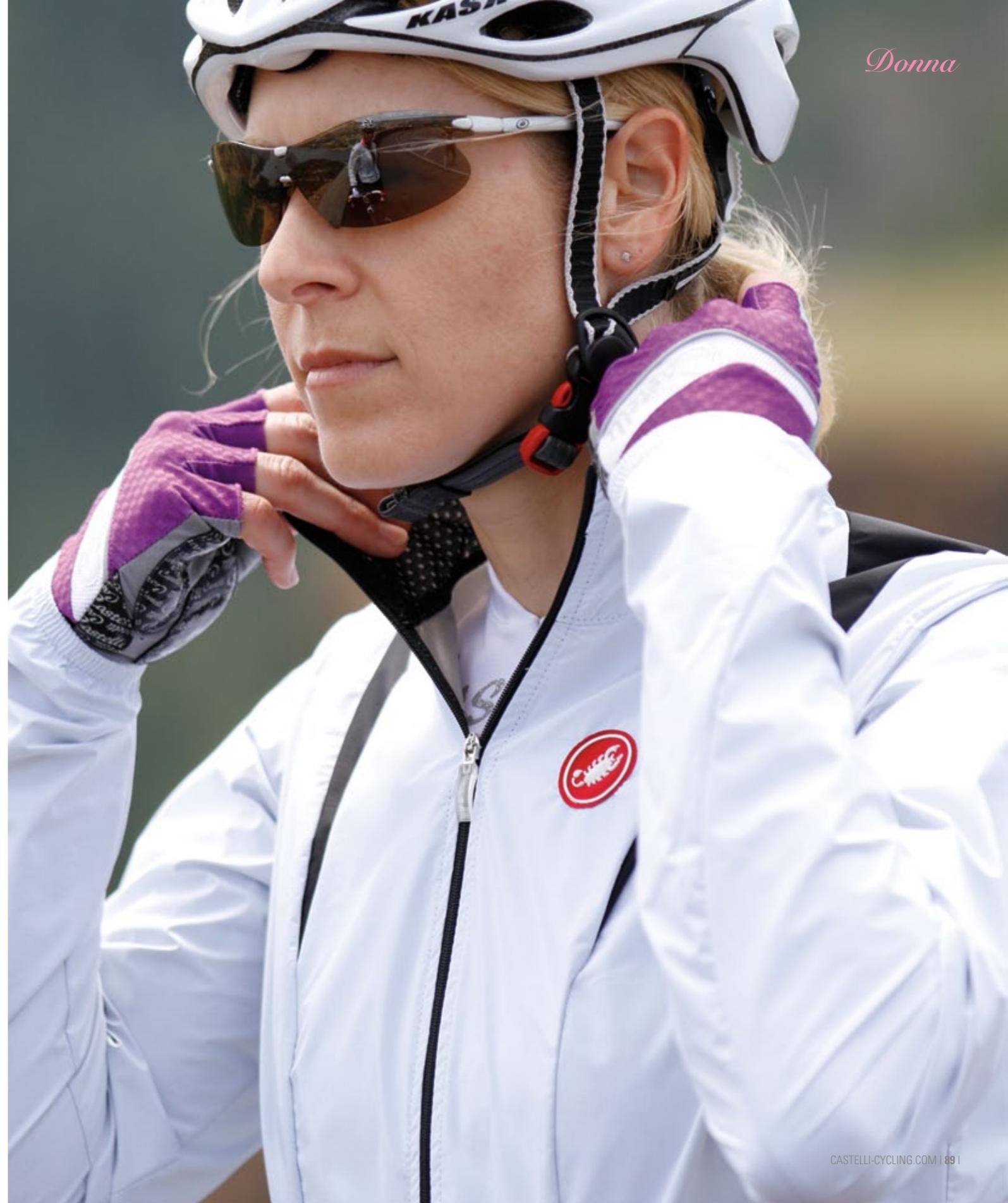
010  
BLACK

001  
WHITE

**LIGHT LIKE YOU'VE NEVER SEEN IT BEFORE** We're always looking to make protective garments lighter weight and lightweight garments more protective, and here we're getting close to the ultimate product. Gore's lightest-weight 2-layer Japanese-made Vega Light fabric makes the jacket completely windproof and splashproof while being highly breathable. It's the most compact full-protection jacket we've ever made.



Donna



**LEGGERA W JACKET 10081**

Our lightest wind vest and jacket ever  
Forcefield fabric for lightweight breathable wind and rain protection  
Mesh-lined collar  
Jacket with vented back for breathability  
2 Rear reflective tabs  
Stuff sack

SIZES: XS-XL WEIGHT: 110 G (Small)

**LEGGERA W VEST 10080**

SIZES: XS-XL WEIGHT: 69 G (Small)

**EXTREMELY LIGHTWEIGHT AND COMPACT.** When you need protection from wind, cold or rain, the best jacket is the one you have with you. So we made this one impossibly small and lightweight. And we made it wind-proof, water repellent and breathable. And we made it fit just right—close to body without binding—and naturally we gave it that unmistakable Castelli style.



001 WHITE/PINK FLUO 010 BLACK/PINK FLUO 036 ORANGE FLUO/WHITE 036 ORANGE FLUO/WHITE 010 BLACK/PINK FLUO 001 WHITE/PINK FLUO



### CALOROSA CAP SLEEVE 10526

Seamless construction for comfort  
Polyester/Lycra® for excellent wicking  
V-neck

SIZES: **S/M, L/XL** WEIGHT: **129 G** (Small)

### CALOROSA SLEEVELESS 11528

SIZES: **S/M, L/XL** WEIGHT: **129 G** (Small)



This women's-specific base layer is made to increase cycling comfort by aiding moisture transfer in all conditions. Thanks to its stretchy and seamless construction, it hugs your body and quickly wicks sweat away from your skin for perfect comfort.



**001**  
WHITE

**001**  
WHITE

### ROSSO CORSA

### ROSSO CORSA LIGHT BRA 12060

The first sports bra invented for cycling, not running  
Moderate support doesn't overly compress  
Maximum ventilation and moisture management  
Cross back with GIRO<sup>2</sup> straps  
Side tulle mesh inserts

Sizes/underbust measurements (cm):

XS 68-72, S 73-77, M 78-82, L 83-87, XL 88-92

SIZES: **XS-XL** WEIGHT: **50 G** (Small)



**001**  
WHITE

**010**  
BLACK

It's a cycling bra, not a sports bra. Developed with advice from our women's pro team, it's the first bra specifically designed for cycling, with maximum support and moisture management. Rather than compressing like most sports bras, it gives just enough support and then concentrates on breathability and comfort.



**001**  
WHITE

**010**  
BLACK

### ROSSO CORSA SUPPORT BRA 13077

The first cycling specific sports bra for larger cup sizes  
Maximum ventilation  
Sufficient support for cycling without excessive compression  
Adjustable shoulder straps can be crossed for extra support  
Fits C and D cups

Sizes/underbust measurements (cm):

XS 68-72, S 73-77, M 78-82, L 83-87, XL 88-92

SIZES: **XS-XL** WEIGHT: **55 G** (Small)



## ACCESSORIZE WITH STYLE

### CASTELLI WATER BOTTLE 11564

Everything you would expect in a water bottle. Soft and squeezable with a triple-function cap makes this the water bottle you'll want to take everywhere you go. 550ml capacity.

### NANO SHOECOVER 10535

Yes, that's right, it's glossy metallic silver finish goes perfectly with your fastest kit. Great for making you go faster and hiding last season's shoe colors.

### S ROSSO CORSA W GLOVE 11042

Treat yourself to our best women's glove. Outrageously soft materials pamper your hands. The natural grippiness of the supple Pittards leather palm gives you a confident hold on the bars.

*Donna*



**S. ROSSO CORSA W GLOVE 11042**

Pittards leather palm  
Perforated gel padded palm insert  
Easy-off pull tab  
Closure at wrist with magic velcro  
Microsuede sweat wipe

SIZES: **XS-XL** WEIGHT: **43 G** (Pair)



**TOTAL PERFORMANCE, NO COMPROMISES.** Simply put, this is the best glove we know how to make. You have to try it to believe it. We used outrageously soft materials throughout to protect your hands while giving a secure grip on the bar, and attended to every little detail to make this a true Rosso Corsa glove.



**ELITE GEL GLOVE 13078**

Perforated Clarino™ palm  
Gel pads with grip  
Mesh back-of-hand insert to keep you cool  
Printed jacquard back of hand panels  
Velcro wrist tab  
Reflective piping for visibility

SIZES: **XS-XL** WEIGHT: **29 G** (Pair)



**MAXIMUM PADDING**  
We've given our maximum gel padding and a silicone grip palm to this glove to go with the extremely comfortable jacquard knit back of hand and microsuede thumb panel.



**PERLA W GLOVE 12086**

Ultrasuede® palm with foam padding  
Soft Lycra® back  
Microfiber elastic band at wrist

SIZES: **XS-XL** WEIGHT: **41 G** (Pair)



**DOLCE W GLOVE 12087**

Ultrasuede® palm with foam padding  
Soft Lycra® back  
Half glove back for improved comfort

SIZES: **XS-XL** WEIGHT: **41 G** (Pair)



**DOLCE SOCK 12062 SIZES: S/M, L/X MERYL SKINLIFE® ANTIBACTERIAL FIBERS. MESH ON TOP PART OF FOOT**



**LUNA SOCK 10082 SIZES: S/M, L/X MERYL SKINLIFE® ANTIBACTERIAL FIBERS. MESH ON TOP PART OF FOOT**



**SEXY SOCK 13079 SIZES: S/M, L/X MERYL SKINLIFE® ANTIBACTERIAL FIBERS. MESH ON TOP PART OF FOOT**



**PHANTA 8079 SIZES: S/M, L/X MERYL SKINLIFE® ANTIBACTERIAL FIBERS. MIDFOOT SUPPORT BAND**



# RACE DAY COLLECTION

## RACE DAY T-SHIRT 13095

60% Cotton / 40% Polyester, 150 G/M2  
 Screen-printed logos  
 Contrast neck tape  
 SIZES: **XS-3XL**



010  
BLACK

023  
RED



001  
WHITE

## RACE DAY POLO 13096

95% Cotton / 5% Elastane fabric, 220 G/M2  
 2-button center-front placket  
 Rib-knit collar  
 Woven scorpion patch and embroidered Castelli logos  
 SIZES: **XS-3XL**



010  
BLACK



001  
WHITE

## RACE DAY HOODIE 13092

65% Cotton / 35% Polyester, 320 G/M² pre-shrunk  
 French terry  
 Drawcord hood  
 Rib knit cuffs and waistband with inner stripe detail  
 Woven scorpion patch and embroidered Castelli logos  
 SIZES: **XS-3XL**



010  
BLACK

## RACE DAY JACKET 13090

Stretch-woven soft shell jacket with fleece lining  
 Wind flap with zipper garage at front zipper  
 Zippered left chest pocket  
 Elastic drawcord at hem  
 Embroidered graphics  
 95% Nylon / 5% Elastane  
 SIZES: **XS-3XL**



010  
BLACK

## RACE DAY CAP 13097

Classic 6 panel construction with soft front  
 Contrast tipping on visor  
 Adjustable back for a customized fit  
 Embroidered graphics  
 100% Cotton twill  
 SIZES: **UNI**



010  
BLACK



001  
WHITE

008  
GREY



002  
NATURAL

## PODIUM CAP 13098

100% Polyester  
 SIZES: **UNI**



010  
BLACK



023  
RED

009  
ANTHRACITE

## M CAP 13099

Military style short bill cap  
 3-D scorpion logo embroidery on raw-cut cotton  
 Adjustable back for a customized fit  
 100% Distressed cotton  
 SIZES: **UNI**



010  
BLACK



008  
GREY

023  
RED

### CICLOCROSS T-SHIRT 13093

100% Cotton  
145 G/M<sup>2</sup> pre-shrunk  
Super soft hand  
Screen-printed graphics

SIZES: XS-3XL



001  
WHITE



010  
BLACK



023  
RED

### PUNTO T-SHIRT 13094

SIZES: XS-3XL



009  
ANTHRACITE



010  
BLACK



049  
GREEN

### LIBERO SHORT 13100

Stretch nylon/spandex woven fabric  
Elegant overstitch and hidden-seam construction  
Embossed tone-on-tone Castelli wordmark at top of back, and scorpion on leg

SIZES: S-2XL



010  
BLACK

### CORSO PANT 13101

Pure Italian styling to keep you looking good even when off the bike  
Stretch nylon/spandex woven fabric  
Fitted cut for athletic look  
Elegant overstitch and hidden-seam construction

SIZES: XS-2XL



010  
BLACK





# BODY PAINT TRI COLLECTION



010 BLACK

## BODY PAINT TRI TOP 12029

One-piece construction eliminates seams for less chafing  
2 Pockets with fairing flaps to eliminate drag in swim and bike legs  
Full-length YKK® zipper

SIZES: **S-3XL** WEIGHT: **104 G** (Large)



010 BLACK

## BODY PAINT TRI SHORT 12030

Single-piece construction eliminates seams  
Integrated gripper elastic for perfect comfort and support in swim, bike and run  
Internal pocket for gel, keys or whatever  
KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run

SIZES: **S-3XL** WEIGHT: **62 G** (Large)

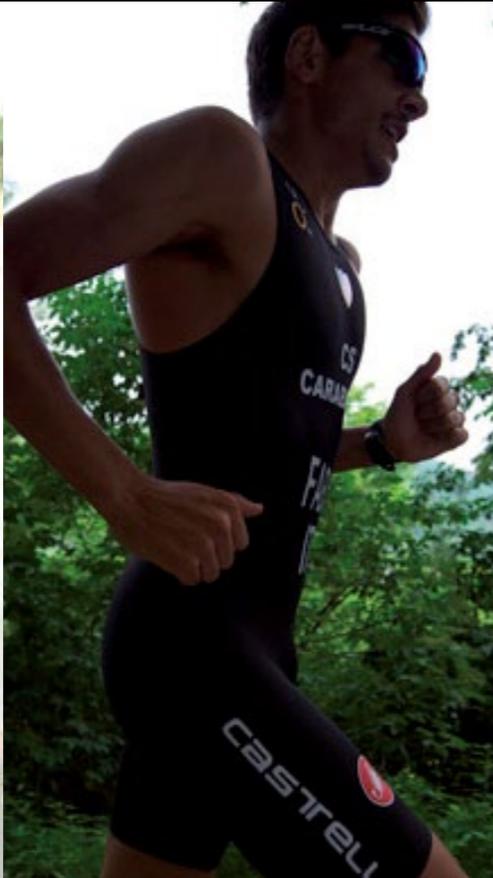


010 BLACK

## BODY PAINT TRI SUIT 12031

Single-piece construction eliminates seams  
Integrated gripper elastic for perfect comfort and support in swim, bike and run  
Internal pocket for gel, keys or whatever  
KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run

SIZES: **S-3XL** WEIGHT: **204 G** (Large)



## ARM SKINS 12036

Seamless construction eliminates seams  
Ultra light weight uv protection for the bike and run  
Seamless construction makes these arm skins practically disappear and gives you one less thing to think about on race day.

SIZES: **S/M - L/XL** WEIGHT: **51 G** (Large)



001 WHITE

## OUR EXPERIENCE SHOWS

From your first ride/run training block in this short you'll recognize that we have a lot of experience with shorts. We engineered a new seat pad for this short, and we've actually machined away the padding from the places where you don't need it, leaving just the right amount of padding in the perineum and ischial bone areas. Nothing extra to bother you during the run or swim. By eliminating all the foam from the non-essential areas of the pad, we were able to make a slightly larger pad and move the stitching farther away from the crotch so you have less chafing during the ride and the run. For the run, we've placed a liner on the front that helps hold the package in place, something you'll appreciate if you've ever run with an unsupportive Lycra® short. Body Paint technology lets us knit the gripper elastic directly into the fabric around the leg so everything lies flat and gently grips without binding.

## FASTER SPLITS AND LESS CHAFING

You put in a lot of preparation to be ready for that one race day, and we did the same on the Body Paint Tri Top. We made it practically seamless so that it's fast in the water and on the bike, and you don't even feel it on the run. Everything lies perfectly flat and helps reduce chafing because there are almost no seams. Two rear pockets hold gels or energy bars, with flaps to cover the openings to make this top as fast as possible in non-wetsuit swims. The Body Paint warp knit fabric dries quickly, and the full-length zipper makes entry/exit easier.

## THE FUTURE OF RACE SUITS

What do you ask of your race suit? Speed, comfort, moisture management, compression, great style. That's what we designed into this suit.

**SPEED:** Body Paint technology provides nearly seamless construction and makes the suit fast in the water, super aero on the bike and supportive for a fast run.

**COMFORT:** Light compression plus near seamless construction make this suit fit snugly and hold everything in place just right, while dramatically reducing the possible sources of chafing. The KISS TRI seat pad is one of the most comfortable for cycling, but you'll hardly notice it on the run.

**MOISTURE MANAGEMENT:** The Body Paint fabric holds almost no water so the suit dries quickly, yet its hydrophilic surface is fast in the swim like the latest generation of swim skins.

**COMPRESSION:** Thanks to the high Lycra® content and close fit, this garment gently compresses and supports your body.

Seamless technology is what makes Body Paint fit like it's painted on. The engineered Body Paint fabric integrates gripper elastic into a single piece of fabric for perfect comfort and support in swim, bike, and run. Internal pockets with fairing flaps eliminate drag in swim and bike legs. The full zip makes for easy on/off and ventilation, and it's engineered to minimize drag during the swim. KISS TRI seat pad is optimized for aerobar position on the bike, yet practically disappears during the swim and run.

**ROSSOCORSA**

**BODY***Paint*

**KISS***TRI*

FULL ZIP ENGINEERED TO MINIMIZE DRAG ON THE OUTSIDE OF THE JERSEY SO YOU WON' FEEL IT

INTEGRATED GRIPPER ELASTIC FOR PERFECT COMFORT AND SUPPORT



*Donna*



**BODY PAINT DONNA TRI TOP 12032**

One-piece construction eliminates seams for less chafing  
 2 Pockets with fairing flaps to eliminate drag in swim and bike legs  
 Full-length YKK® zipper  
 Unlined—made to be worn with your favorite sports bra  
 SIZES: **XS-XL** WEIGHT: **95 G** (Large)

**BODY PAINT DONNA SINGLET 12033**

One-piece construction eliminates seams  
 Race-day minimalism reduces drag in water and bike legs  
 Compressive support for run when used with sports bra  
 Unlined—made to be worn with your favorite sports bra  
 SIZES: **XS-XL** WEIGHT: **56 G** (Large)

**BODY PAINT DONNA TRI SHORT 12034**

One-piece construction eliminates seams  
 Integrated gripper elastic for perfect comfort and support in swim, bike and run  
 Internal pocket for gel, keys or whatever  
 KISS TRI seat pad is optimized for aero-bar position on the bike, yet practically disappears during the swim and run  
 SIZES: **XS-XL** WEIGHT: **101 G** (Large)





## FREE TRI COLLECTION



101  
WHITE/BLACK/RED



101  
WHITE/BLACK/RED



101  
WHITE/BLACK/RED



101  
WHITE/BLACK/RED

### FREE TRI TOP 13024

Hydrophobic treatment is fast in the swim and doesn't absorb water

Velocity mesh back gives wind tunnel proven speed on the bike

Micro clip hooks keep top locked down during swim and bike legs

YKK® Camlock front zipper

GIRO<sup>3</sup> arm and back elastic

Chafe-free underarm construction

SIZES: **S-3XL** WEIGHT: **93 G** (LARGE)

### FREE TRI SHORT 13025

INSTADRY SPEED FABRIC is fast in the swim and doesn't absorb water

Free construction for great anatomic fit

KISS TRI pad optimized for swim bike and run

Flatlock stitching

GIRO<sup>3</sup> gripper elastic

Drawcord waist

SIZES: **S-3XL** WEIGHT: **122 G** (LARGE)

### FREE TRI DISTANCE SUIT 13026

#### FREE TRI ITU SUIT 13027

Hydrophobic INSTADRY SPEED FABRIC is fast in the swim yet doesn't absorb water

Velocity mesh back is wind tunnel proven for maximum speed on the bike

GIRO<sup>3</sup> arm and leg elastic

Flatlock stitching

Available in front zip or itu compliant rear zip models

SIZES: **S-3XL** WEIGHT: **161 G** (LARGE)

## Donna



101  
WHITE/BLACK/PINK



101  
WHITE/BLACK/PINK



101  
WHITE/BLACK/PINK



101  
WHITE/BLACK/PINK

### FREE DONNA SINGLET 13074

#### FREE DONNA TRI TOP 13073

Hydrophobic treatment is fast in the swim and doesn't absorb water

Velocity mesh back gives wind tunnel proven speed on the bike

Micro clip hooks keep top locked down during swim and bike legs

YKK® Camlock front zipper

GIRO<sup>3</sup> arm and back elastic

Chafe-free underarm construction

SIZES: **XS-XL** WEIGHT: **42 - 71 G** (SMALL)

### FREE DONNA TRI SHORT 13075

INSTADRY SPEED FABRIC is fast in the swim and doesn't absorb water

Free construction for great anatomic fit

KISS TRI pad optimized for swim bike and run

Flatlock stitching

GIRO<sup>3</sup> gripper elastic

Drawcord waist

SIZES: **XS-XL** WEIGHT: **109 G** (SMALL)

### FREE DONNA TRI ITU SUIT 13076

Hydrophobic INSTADRY SPEED FABRIC is fast in the swim yet doesn't absorb water

Velocity mesh back is wind tunnel proven for maximum speed on the bike

GIRO<sup>3</sup> arm and leg elastic

Flatlock stitching

Available in front zip or ITU compliant rear zip models

SIZES: **XS-XL** WEIGHT: **141 G** (SMALL)

# CASTELLI SUMMER 2013





S. ROSSO CORSA GLOVE ROSSO CORSA CLASSIC GLOVE PRO GLOVE S. TRE. 1 GLOVE S. DUE. 1 GLOVE S. UNO GLOVE



FREE AERO RACE GLOVE VELOCISSIMO DS GLOVE VELOCISSIMO TEAM GLOVE LUNGA GLOVE LIGHTNESS GLOVE



ROSSO CORSA 13 SOCK ROSSO CORSA 9 SOCK ROSSO CORSA 6 SOCK FREE 9 SOCK LOGO 9 SOCK LOGO 3 SOCK VELOCISSIMO DS 6 SOCK VELOCISSIMO TEAM 9 SOCK LOGO 6 SOCK BRONZO 3 SOCK LOWBOY SOCK



TOE THINGY LYCRA SHOECOVER LYCRA SHOECOVER BELGIAN BOOTIE 3 NANO SHOECOVER



NANO FLEX ARM WARMERS NANO FLEX LEG WARMERS NANO FLEX KNEE WARMERS LYCRA ARM WARMERS LYCRA LEG WARMERS LYCRA KNEE WARMERS



FREE CAP PROLOGO 3 CAP VELOCISSIMO TEAM CAP VELOCISSIMO DS CAP RETRO 2 CAP CASTELLI BANDANA CASTELLI HEADBAND SUMMER SKULLCAP SUMMER HEADBAND



M CAP PODIUM CAP RACE DAY CAP



CASTELLI WATER BOTTLE



FUMO JERSEY OTTICIO TOP GISELE JERSEY GISELE TOP PROMESSA W JERSEY PROMESSA W SLEEVELESS SUBITO JERSEY



ELEGANTE JERSEY ELEGANTE SPAGHETTI TOP PERLA JERSEY FZ PERLA SLEEVELESS FZ PERLA BAVETTE TOP ELEGANTE DRESS PERLA BODY



BODY PAINT 2.0 W BIBSHORT BODY PAINT 2.0 W SHORT PRINCIPIESSA SHORT VIZIO TRE SHORT PERLA SHORT GISELE SHORT PALMARES DUE BIBSHORT PALMARES DUE SHORT PALMARES DUE KNICKER ELEGANTE SHORT VENERE SKORT



COMPATTO W JACKET CONFRONTO W JACKET RAIN W JACKET TRANSPARENTE W JERSEY FZ LEGGERA W JACKET LEGGERA W VEST



CALOROSA CAP SLEEVE CALOROSA SLEEVELESS ROSSO CORSA SUPPORT BRA ROSSO CORSA LIGHT BRA



BODY PAINT DONNA TRI TOP BODY PAINT DONNA TRI SHORT BODY PAINT DONNA TRI SINGLET FREE DONNA TRI TOP FREE DONNA TRI SINGLET FREE DONNA TRI SHORT FREE DONNA ITU SUIT



S. ROSSO CORSA W GLOVE DOLCE W GLOVE PERLA W GLOVE ELITE GEL GLOVE



PHANTA SOCK LUNA SOCK DOLCE SOCK SEXY SOCK



MEN / WOMEN

**MAXIMUM TECHNOLOGY FOR SUPREME COMFORT. CONSTRUCTED IN TWO COMPONENTS, EACH DEDICATED TO A SPECIFIC PURPOSE, THAT TOGETHER CREATE THE MOST COMFORTABLE SEAT PAD ON THE PLANET.**

**1. SKIN CARE LAYER**

A four-way stretch, microdenier, seamless, bacteriostatic layer made to adapt to the shape of your body and saddle without any folds in the fabric. Air flows right into the surface fabric to aid evaporation.

**2. SEAMLESS INTEGRATED TECHNOLOGY (S.I.T.) CUSHIONING LAYER**

Multi-density foam with infinitely variable thickness. The thickness of the pad is engineered to place the padding where you need it most for maximum comfort.

**3. VISCOUS COMFORT INSERTS**

Perforated viscous padding is added under the highly sensitive ischial and perineum pressure areas.



PROGETTO X<sup>2</sup>

**KISS<sup>3</sup>**

THE KISS<sup>3</sup> SEAT PAD AIMS TO INCORPORATE AS MANY OF THE FEATURES AND COMFORT AS OUR TOP-OF-THE-LINE PROGETTO X<sup>2</sup> SEAT PAD BUT AT A MORE AFFORDABLE PRICE.

**1. SEAMLESS SKIN CARE LAYER**

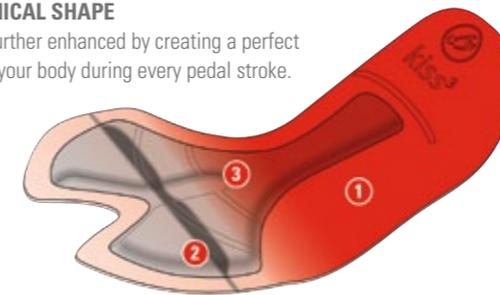
A super soft, brushed microfiber top that maximizes comfort and fit. Seamlessly engineered to eliminate chafing and abrasion. Flexible to move with you. Bacteriostatic treatment to avoid saddle sores and infection.

**2. CONTINUOUSLY VARIABLE THICKNESS**

Dual density and infinitely variable thickness gives you the perfect cushioning for every part of the pad. Maximum thickness and density in the ischial zone, tapering to moderate thickness in the perineum, and minimum thickness at the perimeter.

**3. ANATOMICAL SHAPE**

Comfort is further enhanced by creating a perfect interface to your body during every pedal stroke.



MEN



WOMEN



UNISEX



SKINCARE LAYER



CUSHIONING LAYER

**KISS<sup>TRI</sup>**

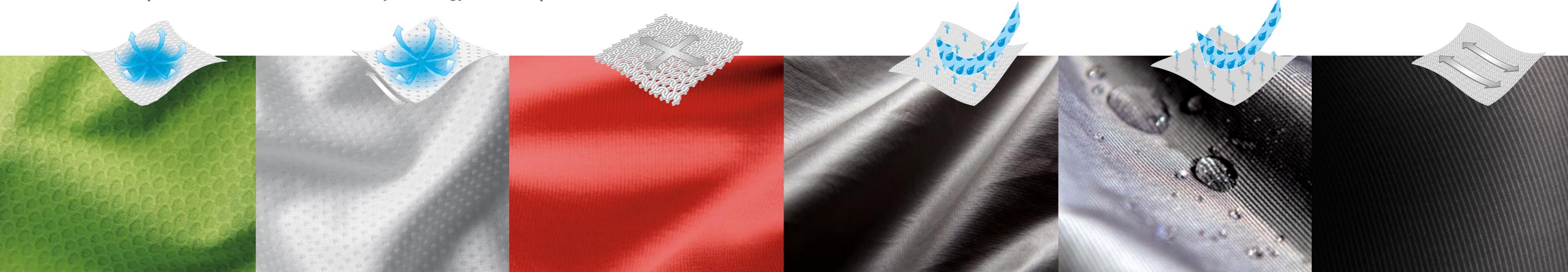
SEAMLESS WITH VARIABLE THICKNESS

**MULTI-DENSITY KISS TRI-PAD FOAM IS OPTIMIZED FOR AEROBAR POSITION ON THE BIKE, AND PRACTICALLY DISAPPEARS DURING THE SWIM AND RUN.**

We've engineered a way to completely eliminate seams next to the part of the body that is subject to chafing or abrasion. The highly elastic and soft fabric on the skin-care layer is lined with 3mm of soft foam for additional comfort while the highly elastic fabric provides total freedom of movement with minimum bulk and is fast drying.

# CASTELLI FABRIC TECHNOLOGY

When you're obsessed about cycling technology, it's easy to get carried away with tech-speak and jargon. Here is a brief explanation of some of the revolutionary technology behind our products.



## PROSECCO 3D

ProSecco hydrophilic treatment speeds up evaporation by spreading moisture over a larger surface area within the fabric. The 3-D structure of the fabric holds the surface off of the skin, improving wicking and reducing cling, keeping you dryer and comfortable.

## PROSECCO STRADA

ProSecco Strada is a major step forward in classic jersey fabric. Its controlled stretch allows designers to engineer a perfect fit. ProSecco hydrophilic treatment helps keep you dryer and more comfortable than ever before.

## SOFTLEX

Soft and stretchy with a cotton hand and look, Softflex provides outstanding moisture management and comfort. Excellent for cycling inside and outside.

## VEGA LITE

This lightweight and compact Windstopper® fabric combines excellent breathability and a soft surface finish to make it feel comfortable next to your skin and reduce wind noise. It's so light you'll want to have it with you on every ride.

## EVENT

eVent waterproof fabric keeps you dry in wet conditions. It's waterproof outside while allowing perspiration to escape inside through millions of tiny pores. In fact, eVent is twice as breathable as its next closest competitor. eVent is the smartest choice for athletes who need and demand the highest possible performance and comfort from their apparel.

## ENERGIA

LycraPower® designed with horizontal stretch provides immediate return. Energia supports muscles without constricting and its ribbed knit surface aids in aerodynamics.



PRIMA JERSEY



VELOCISSIMO TEAM JERSEY



PERLA JERSEY



COMPATTO WIND VEST



POCKET LINER JACKET



FREE AERO RACE BIBSHORT

## PROSECCO

A topical hydrophilic treatment which causes water droplets to spread out over a larger surface area allowing for quicker evaporation.

## VELOCITY DRY WITH PROSECCO

A breathable, lightweight fabric with a clean stretch fit and a smooth face to reduce boundary layer drag.

## STRATUS WITH PROSECCO

A dual layer 100% polyester fabric which uses a multifilament inner layer to transport moisture to the microfiber outer layer for maximum evaporation.

## NANOFLEX

Exclusively engineered by Castelli. We take our thermal fleecy stretch Thermoflex fabric and coat it with millions of tiny nanofilaments to create the most water-repellent fabric finish ever. Drops of water stay as spherical balls on top of the fabric or bounce off the fabric without leaving a trace.

## SG0.6 WIND

Using the technology of SG0.6, SG0.6WIND sandwiches a wind membrane between two layers of SG0.6 fabric. Trapped air in the fibers provide excellent insulation in cold while allowing airflow to evaporate sweat. It's the lightest windproof baselayer developed for the professional in all of us.

## SOFTLEX RS

We love Softflex Fabrics for how luxurious they feel. Now we have the new RS version made specifically for women's shorts. Made to have better return to eliminate saggy shorts and better direction specific stretch.

## BREATHE

LycraPower® in an open weave design. Allows for significant airflow around fabric fibers, thereby evaporating more moisture from inside the fabric.

## ACTION

A 210 gram microdenier PowerLycra® that is 80% nylon/20% Lycra® and is renowned for its complete comfort since it is completely soft on the skin, yet highly abrasion resistant.

## AFFINITY LYCRA

Our standard shorts fabric will have you screaming comfort. 190 grams of outstanding stretch and rebound with a smooth semi-matte finish.

## FORCEFIELD

A 35-gram fabric that is wind and water resistant, yet highly breathable. Stows away into practically nothing.

## WINDSTOPPER® X-LITE PLUS

The highly stretchable Windstopper® X-Lite™ fabric moves naturally with your body and doesn't restrict movement. It also delivers unprecedented performance, with 100% wind protection, and up to ten times greater breathability compared to other windproof fabrics.

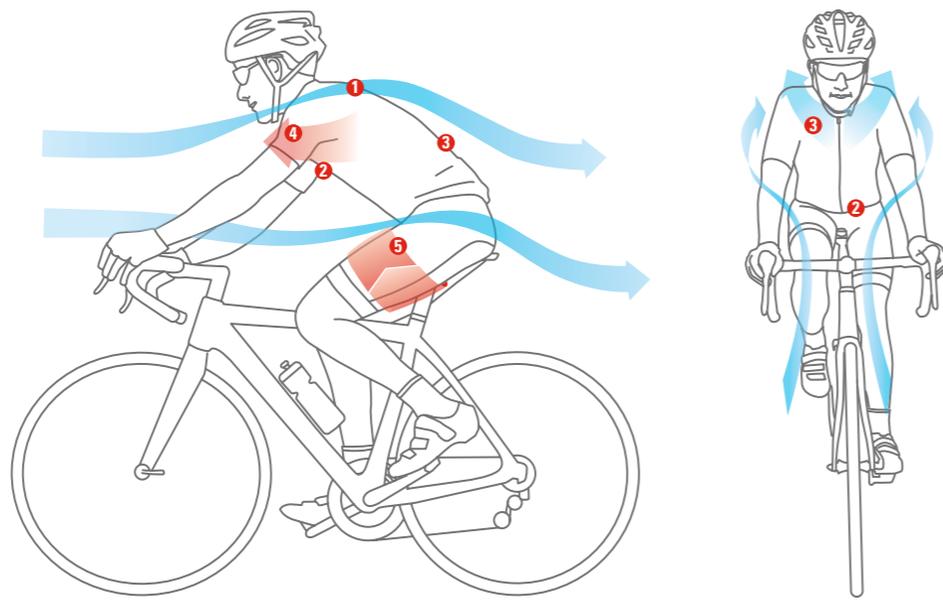
1 On the bike, your Castelli jersey should fit close to the skin.

2 Off the bike, your Castelli jersey might feel tight across the chest and a little short in front.

3 Castelli ProSecco treatment helps perspiration evaporate quickly to keep you cooler and drier.

4 Castelli jerseys are designed with the sleeves articulated forward for maximum aerodynamic performance.

5 Bibshorts should fit tightly enough to support critical leg muscles through compression without inhibiting movement and constricting blood flow.



## AT CASTELLI, WE OBSESSIVELY TEST AND REFINE TO GIVE YOU THE BEST FITTING, HIGHEST PERFORMANCE CYCLING APPAREL.

### MEN (UNISEX)

	S	M	L	XL	2XL	3XL
<b>A</b> CHEST	92	96	100	105	110	115
<b>B</b> WAIST	80	84	88	93	98	103
<b>C</b> HIPS	96	100	104	109	114	119
<b>D</b> INSEAM	81	82	83	84	85	89

### WOMEN

	XS	S	M	L	XL
<b>A</b> CHEST	79	84	89	94	99
<b>B</b> WAIST	63	68	73	78	83
<b>C</b> HIPS	87	92	97	102	107
<b>D</b> INSEAM	74	75,5	77	78,5	80

### WARMERS

	S (WOMEN)	S (MEN)	M	L	XL
SHORT	XS - S	S-M	S-M	L-XL	2XL-3XL
WEIGHT	45-60KG	45-60KG	60-70KG	70-80KG	>80KG

### SHOE COVERS - Euro Shoe size

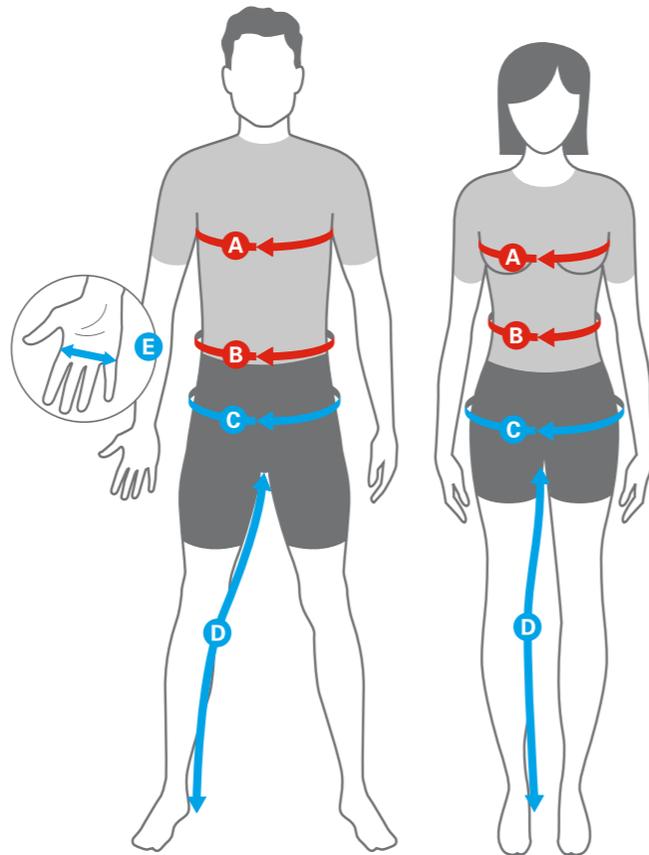
	S	M	L	XL	2XL
UNISEX	39-40	41-42	43-44	45-46	47-48

### SOCKS - Euro Shoe size

	S/M	L/XL	2XL
MEN'S SHOE SIZE	35-39	40-43	44-47
WOMEN'S SHOE SIZE	35-38	39-41	

### GLOVES

	XS	S	M	L	XL	2XL
MEN		9.5 cm	9.8 cm	10 cm	10.5 cm	10.8 cm
WOMEN	8.3 cm	8.6 cm	8.9 cm	9.2 cm	9.5 cm	



## CASTELLI SALES NETWORK

### HEAD OFFICE

#### MANIFATTURA VALCISMON S.P.A.

VIA G. MARCONI 81-83  
I-32030 FONZASO (BL)  
ITALY

TEL: +39 0439 5711 / FAX: +39 0439 56 436

E-MAIL: INFO@CASTELLI-CYCLING.COM

SITE: WWW.CASTELLI-CYCLING.COM

**AUSTRALIA** **DE GRANDI CYCLE & SPORT PTY LTD**  
TEL: +61 3 5221 5099  
E-MAIL: INFO@CASTELLIAUSTRALIA.COM.AU  
SITE: WWW.DEGRANDI.COM.AU

**AUSTRIA** **CASTELLI AUSTRIA**  
TEL: +49 (0)172-8129 990  
E-MAIL: CASTELLI.GERMANY@YAHOO.DE  
SITE: WWW.CASTELLI-CYCLING.COM

**BELGIUM** **WOLVENBERG N.V.**  
TEL: +32 (0)3 458 71 71 / FAX: +32 (0)3 458 71 72  
E-MAIL: INFO@WOLVENBERG.COM  
SITE: WWW.WOLVENBERG.COM

**BRAZIL** **CICLO LEIRIENSE**  
TEL: +32 (0)3 458 71 71 / FAX: +32 (0)3 458 71 72  
E-MAIL: PASS@CICLOLEIRIENSE.COM.BR  
SITE: WWW.CICLOLEIRIENSE.COM.BR

**CANADA** **VELLEND TECH**  
TEL: +1 800 668 - 4555 / FAX: +1 416 251 - 5006  
E-MAIL: INFO@VELLENDTECH.COM  
SITE: WWW.VELLENDTECH.COM

**CHINA / HONG KONG** **IRON ORE CO., LTD.**  
TEL: +852-3576 3839 / FAX: +852-3576 3837  
E-MAIL: INFO@IRONORECHINA.COM  
SITE: WWW.IRONORECHINA.COM

**CHINA** **G.R. BIKE (SHANGHAI) TRADING CO., LTD.**  
TEL: +86 21 60979971  
E-MAIL: INFO@RIVA.COM.CN  
SITE: WWW.GRBIKE.COM.CN

**CZECH REPUBLIC** **VIVA LANSKROUN**  
TEL: +420 465 323 695 / FAX: +420 465 323 695  
E-MAIL: CASTELLI@CASTELLI.CZ  
SITE: WWW.CASTELLI.CZ

**DENMARK** **BIKEBUSTER A/S**  
TEL: +45 8883 9999 / FAX: +45 4648 1823  
E-MAIL: INFO@BIKEBUSTER.DK  
SITE: WWW.BIKEBUSTER.COM

**ESTONIA** **HAWAII EXPRESS**  
TEL: +372 639 8508 / FAX: +372 639 8566  
E-MAIL: INFO@HAWAII.EE  
SITE: WWW.HAWAII.EE

**FRANCE** **DAGG DISTRIBUTION**  
TEL: +33 (1)346 66946 / FAX: +33 (1)346 66945  
E-MAIL: CASTELLI@DAGG.FR  
SITE: WWW.DAGG.FR

**GERMANY** **CASTELLI GERMANY**  
TEL: +49 (0)172-8129 990  
E-MAIL: CASTELLI.GERMANY@YAHOO.DE  
SITE: WWW.CASTELLI-CYCLING.COM

**GREECE** **KASSIMATIS CYCLING**  
TEL: +30 21 0411 3654 / FAX: +30 21 0411 9317  
E-MAIL: INFO@KASSIMATISCYCLING.GR  
SITE: WWW.KASSIMATISCYCLING.GR

**GUATEMALA** **EUROBIKES.COM.GT**  
TEL: +502 2367-3678  
SITE: WWW.EUROBIKES.COM.GT

**INDONESIA** **BANDUNG S.A.**  
TEL: +62-22-5200559 / FAX: +62-22-2035925  
E-MAIL: BANDUNGSAGMAIL.COM

**ISRAEL** **AMIT LEVINSON LTD**  
TEL: +972 4 8405649  
E-MAIL: INFO@AMITBIKE.CO.IL  
SITE: WWW.AMITBIKE.CO.IL

**JAPAN** **INTERMAX CO., LTD.**  
TEL: +81 55 252 7333 / FAX: +81 55 252 7303  
E-MAIL: INFO@INTERMAX.CO.JP  
SITE: WWW.INTERMAX.CO.JP

**KOREA** **VERY GOOD LEISURE CO LTD**  
TEL: +82 2 3014 4076 / FAX: +82 2 3448 5481  
E-MAIL: BORA@CELLOSPORTS.COM  
SITE: WWW.CELLOSPORTS.COM

**LUXEMBOURG** **WOLVENBERG N.V.**  
TEL: +32 (0)3 458 71 71 / FAX: +32 (0)3 458 71 72  
E-MAIL: INFO@WOLVENBERG.COM  
SITE: WWW.WOLVENBERG.COM

**MALTA** **EXPRESS TRADING**  
TEL: +356 2167 7389 / FAX: +356 2166 7017  
E-MAIL: MARK9H1BN@EUROWEB.NET.MT  
SITE: WWW.EXPRESS-BIKES.COM

**MEXICO** **IN FUGA LLC**  
TEL: +1 503 222 3500 / FAX: +1 503 961 8577  
E-MAIL: INFO@CASTELLI-US.COM  
SITE: WWW.CASTELLI-US.COM

**THE NETHERLANDS** **WOLVENBERG N.V.**  
TEL: +32 (0)3 458 71 71 / FAX: +32 (0)3 458 71 72  
E-MAIL: INFO@WOLVENBERG.COM  
SITE: WWW.WOLVENBERG.COM

**NEW ZEALAND** **PRV VELO NEW ZEALAND**  
TEL: +64 9820 3512 / FAX: +64 9820 3513  
E-MAIL: INFO@PRV.CO.NZ  
SITE: WWW.PRV.CO.NZ

**NORWAY** **INTERPLAZA**  
TEL: +47 2150 5155/50 / FAX: +47 2150 5151  
E-MAIL: LISA@INTERPLAZA.NO  
SITE: WWW.INTERPLAZA.NO

**POLAND** **SKI TEAM SP. Z O.O.**  
TEL: +48 22 846 5787  
E-MAIL: CASTELLI@SKITEAM.PL  
SITE: WWW.SKITEAM.PL

**RUSSIA** **TRASSA LTD**  
TEL: +7 495 964 4100 / FAX: +7 495 964 0866  
E-MAIL: TRASSA@TRASSA.RU  
WWW.TRASSA.RU

**SINGAPORE** **KIAN HONG CYCLE PTE LTD**  
TEL: +65 6749 5787 / FAX: +65 6749 5789  
E-MAIL: KHCYCLE@KHCYCLE.COM.SG  
SITE: WWW.KHCYCLE.COM.SG

**SLOVAKIA** **SK PROFI BIKE S.R.O.**  
TEL: +421 48 415 1001 / FAX: +421 48 415 1021  
E-MAIL: INFO@SKPROFBIKE.SK  
SITE: WWW.SKPROFBIKE.SK

**SLOVENIA** **FACTORY STORE**  
TEL: +386 (0) 3710 3686 / FAX: +386(0)37101261  
E-MAIL: INFO@FACTORYSTORE.SI  
SITE: WWW.FACTORYSTORE.SI

**SOUTH AFRICA** **PARAGON TECHNOLOGIES**  
TEL: +27 82 707 0110 / FAX: 086 511 4348  
E-MAIL: PARAGON@AXXESS.CO.ZA  
SITE: WWW.PARAGONTTECH.CO.ZA

**SPAIN / PORTUGAL** **CDC SPORT**  
TEL: +34 96 313 4559 / FAX: +34 96 313 4303  
E-MAIL: INFO@CDC-BIKE.COM  
SITE: WWW.CDC-BIKE.COM

**SWEDEN** **INTERPLAZA**  
TEL: +47 2150 5155/50 / FAX: +47 2150 5151  
E-MAIL: LISA@INTERPLAZA.NO  
SITE: WWW.INTERPLAZA.NO

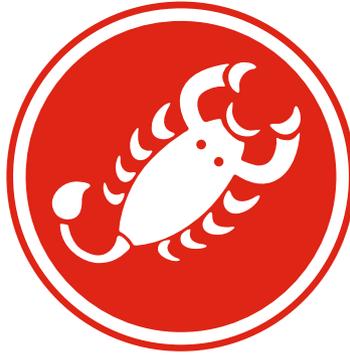
**SWITZERLAND** **CYCLING UNITED BIKES & COMPONENTS AG**  
TEL: +41 41 259 4900 / FAX: +41 41 259 4919  
E-MAIL: SERVICE-CH@CYCLING-UNITED.COM  
SITE: WWW.CYCLING-UNITED.COM

**TAIWAN** **SPEEDHIGH CO., LTD.**  
TEL: +886 2 2728 1026 / FAX: +886 2 2728 1193  
E-MAIL: SPEEDFACE@MS11.HINET.NET  
SITE: WWW.BIKER.COM.TW

**UNITED KINGDOM / IRELAND** **SADDLEBACK LTD**  
TEL: +44 (0) 1454 285285 / FAX: +44 (0) 1454 285286  
E-MAIL: CASTELLI@SADDLEBACK.CO.UK  
SITE: WWW.SADDLEBACK.CO.UK

**USA** **IN FUGA LLC**  
TEL: +1 503 222 3500 / FAX: +1 503 961 8577  
E-MAIL: INFO@CASTELLI-US.COM  
SITE: WWW.CASTELLI-US.COM

**VENEZUELA** **D'BIKE**  
TEL: (+58212) 961 3029  
E-MAIL: TIENDA@DBIKE.COM.VE  
SITE: WWW.DBIKE.COM.VE



# YOU KNOW YOU'RE GETTING AN UNFAIR ADVANTAGE

**MANIFATTURA VALCISMON S.P.A.**

VIA MARCONI 81/83, 32030 FONZASO [BL], ITALY | TEL.: +39 0439 5711 | FAX: +39 0439 56 436 | [WWW.CASTELLI-CYCLING.COM](http://WWW.CASTELLI-CYCLING.COM) | [WWW.SERVIZIOCORSE.COM](http://WWW.SERVIZIOCORSE.COM)

Photographers: Ashley Gruber, Christopher Keiser, Gaetano Caberlotto, Graham Watson, Jered Gruber, Joel Sunderland, Steve Smith.

Riders: Alessandro Fabian, Christina Knopf, Heinrich Haussler, Jack Bauer, Jill McDonnell, Johan Van Summeren, Murilo Fischer, Peter Stetina,



**Mixed Sources**

Product group from  
well-managed  
forests and other  
controlled sources  
[www.fsc.org](http://www.fsc.org) ARTIC  
© 1996 Forest  
Stewardship Council