



CASTELLI
SERVIZIO CORSE 

DRESS FOR SPEED
2015 CUSTOM TRIATHLON CATALOG







SERVIZIO CORSE

2015 CUSTOM TRI CATALOG

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Frederik Van Lierde
2013 Ironman World Champion



Mirinda 'Rinny' Carfrae
2013 Ironman World Champion

CAST RULES



Timothy O'Donnell,
2013, 5th IM World Championship



Ruben Ruzafa
2013 XTERRA World Champion

TELLI HAWAII



SERVIZIO CORSE

THIS BOOKLET WILL HELP YOU DECIDE WHICH GARMENTS YOU NEED TO HELP YOU ACHIEVE YOUR RACING GOALS.

We have a complete custom team department that we call Servizio Corse. That roughly translates into "racing service" in Italian, but it's really more like our division that's dedicated to racing teams and especially to bringing home results.

We know that race results come through relentless attention to the smallest of details. So we approach every garment questioning how we can make it faster. We do the basic research, then we test the concepts internally, then we test them with professional athletes and in the wind tunnel.



The **FREE** and **CORE** products are completely customizable with your team's colors and graphics. Everything but the black Lycra® in the seat area can be customized.

The **BODY PAINT** products, due to the nature of the fabric, are available only in black but we can add heat transfer logos to customize them.

And, of course, you also have access to our full line of cycling gear, all customizable, so that your team will be training in the most technical and best looking kit on the market.



ROSSO CORSA

It's a simple idea really, going back to the origins of Castelli in 1876. The Rosso Corsa label indicates our best products. Every thread in every fiber is obsessed about, every curve and contour. Rosso Corsa is a logo that we put on pieces where we hold nothing back in the attempt to make something truly extraordi-

nary. We don't design to a price point, or try to satisfy a wide consumer segment. We simply design, develop, test, and produce the very best pieces that we know how to make. A Rosso Corsa product represents an advancement in innovative technology to make you perform better, either for training or for racing.



TOTAL INNOVATION. TOTAL PERFORMANCE. NO COMPROMISES.

PRODUCT OVERVIEW

FREE TRI COLLECTION



FREE TRI ITU SUIT



FREE SANREMO SUIT SLEEVELESS



SANREMO SUIT SS



FREE TRI TOP



FREE TRI SHORTS

BODY PAINT TRI COLLECTION



BODY PAINT SR TRI SUIT SS



BODY PAINT SR TRI SUIT SLEEVELESS



BODY PAINT 2 TRI TOP



BODY PAINT 2 TRI SHORT

CORE TRI COLLECTION



CORE TRI SUIT



CORE TRI TOP



CORE TRI SHORT

FREE WOMEN TRI COLLECTION



FREE WOMEN
ITU SUIT



FREE TRI W
SINGLET



FREE TRI W TOP



FREE TRI W
SHORTS

BODY PAINT WOMEN TRI COLLECTION



BODY PAINT W
TRI SINGLET



BODY PAINT W
TRI SHORT TOP



BODY PAINT W
TRI SHORT

CORE WOMEN TRI COLLECTION



CORE W TRI SINGLET



CORE W TRI SHORT



FREE COLLECTION

Meticulous preparation goes into your race day, and possibly even more into Castelli's Free Tri products. We use eight different fabrics to make a men's two-piece suit, with every fabric, stitch and component carefully chosen and tested to make this suit fast yet functional for your next race.

Free is fast thanks to the water-repellent fabrics that are also wind tunnel tested for on-bike speed. And Free helps you perform at your maximum by providing just-right muscle support and keeping your body cool. Details are carefully thought out, like the Free aerodynamic yet high-capacity pockets, Speed Hooks that



can secure your jersey and prevent it from riding up during the swim and bike, and the KISS TRI anatomical seat pad that gives more padding than your traditional tri liner yet practically disappears on the run. Even the back fabric shows the engineering in this garment: wind tunnel tested for on-bike speed, it also provides exceptional cooling while offering UPF 16 protection. That means that 94% of UV

rays are blocked, providing a reasonable level of protection, but it can be combined with sunscreen for those with sensitive skin. We think it achieves a good balance between protection, cooling and outright speed.

FREE TRI TOP 43 00140

Hydrophobic treatment is fast in the swim and doesn't absorb water.

Velocity mesh back gives wind tunnel proven speed on the bike.

Micro clip hooks keep top locked down during swim and bike legs.

YKK® Camlock front zipper.

GIRO³ arm and back elastic.

Chafe-free underarm construction.

SIZES: S-3XL



YKK® CAMLOCK FRONT ZIPPER.



GIRO³ ARM AND BACK ELASTIC

VELOCITY MESH BACK GIVES
WIND TUNNEL PROVEN
SPEED ON THE BIKE



CASTELLI

CASTELLI
ROSSO CORSE

STRAYA **GARMIN**



FREE TRI SHORT 43 00141

Instadry speed fabric is fast in the swim and doesn't absorb water.

Free construction for great anatomic fit.

KISS TRI pad optimized for swim bike and run.

Flatlock stitching.

GIRO³ gripper elastic.

Drawcord waist.

SIZES: S-3XL



FREE TRI ITU SUIT 43 00139

Hydrophobic Instadry Speed Fabric is fast in the swim yet doesn't absorb water

Velocity mesh back is wind tunnel proven for maximum speed on the bike

GIRO³ arm and leg elastic

Flat-lock stitching

KISS TRI seat pad is comfortable on the bike and disappears on the run

ITU-compliant rear zip

SIZES: S-3XL



ROSSO CORSA

KISS TRI



2VOI

etixx

oilservice

eni

LS BTCH

cervélo

IRONMAN
1
Frederik
2014 BEL MPRO II

COMPRESSPORT



FREE SANREMO SUIT SLEEVELESS 43 00138

Hydrophobic Instadry Speed Fabric is fast in the swim yet doesn't absorb water

Velocity mesh back

GIRO³ arm and leg elastic

Flat-lock stitching

KISS TRI seat pad is comfortable on the bike and disappears on the run

Sanremo construction with front opening makes this a great suit for all distance events

SIZES: S-3XL

ROSSO CORSA

KISS TRI



FREE SANREMO SUIT SS 43 00137

All the features of the Free Sanremo Suit with the addition of short sleeves, which save 9 watts on the bike (at 40 km/h)

SIZES: S-3XL

ROSSO CORSA

KISS TRI





FREE TRI WOMEN SINGLET 43 00142

Hydrophobic treatment is fast in the swim and doesn't absorb water.

Velocity mesh back gives wind tunnel proven speed on the bike.

Micro clip hooks keep top locked down during swim and bike legs.

YKK® Camlock front zipper.

GIRO³ arm elastic.

Chafe-free underarm construction.

SIZES: XS-XL



FREE TRI WOMEN TOP 43 00143

Hydrophobic treatment is fast in the swim and doesn't absorb water.

Velocity mesh back gives wind tunnel proven speed on the bike.

Micro clip hooks keep top locked down during swim and bike legs.

YKK® Camlock front zipper.

GIRO³ arm and back elastic.

Chafe-free underarm construction.

SIZES: XS-XL



FREE TRI WOMEN SHORT 43 00144

Instadry speed fabric is fast in the swim and doesn't absorb water.
Free construction for great anatomic fit.
KISS TRI pad optimized for swim bike and run.
Flatlock stitching.
GIRO³ gripper elastic.
Drawcord waist.

SIZES: XS-XL



FREE TRI WOMEN ITU SUIT 43 00145

Hydrophobic instadry speed fabric is fast in the swim yet doesn't absorb water.
Velocity mesh back is wind tunnel proven for maximum speed on the bike.
GIRO³ arm and leg elastic.
Flatlock stitching.

SIZES: XS-XL





BODY PAINT COLLECTION

The mere thought of an Ironman is enough to make most people shake their heads. It takes years of dedication and sacrifice, a good dose of natural ability, and a bit of craziness. When you've done everything to get ready for that race, this is your racewear. Body Paint technology reduces seams to an absolute minimum, making it ideal for long-distance racing.

The near total lack of seams makes for a very aerodynamic product that consistently gives the lowest drag results in our wind tunnel testing of both Castelli and competing products. Go ahead and take a few minutes off your expected bike split. Long before you get to the run, you'll appreciate the insane comfort provided by Body Paint.



The reduced seams and integrated components like the leg gripper mean there's nothing to chafe. We've obsessed over every detail to eliminate anything that might get in the way on race day. Like your Ironman preparation, the secret is in the details, such as the high UV protection of our Velocity fabric, which is white on the back to reflect more heat.

We use our Free high-capacity yet aerodynamically optimized pockets, Speed Hooks on the top and short to keep the top from riding up and the shorts from sagging, and our universally acclaimed KISS TRI infinitely variable-thickness quick-drying seat pad. You'll be so comfortable you'll probably be wishing we would make running shoes.

BODY PAINT SR TRI SUIT SS 4300131

All the features of the Body Paint Sanremo Tri suit but with short sleeves that have been wind tunnel tested to save 9 watts on the bike (at 40 km/h)

SIZES: S-3XL



BODY PAINT 2 TRI TOP 4300132

Velocity fabric for ultralightweight yet aerodynamic comfort

White back to reflect heat

Flat arm-hole trim and minimal seams

Free aero-optimized pockets

Speed Hooks to hook to any Castelli Tri short

YKK® Camlock zipper

Sublimated print graphic

SIZES: **S-3XL**



BODY PAINT 2 TRI SHORT 4300133

Body Paint Tri fabric

Single-piece construction eliminates seams

KISS TRI seat pad is comfortable on the bike and disappears on the run

Integrated leg band and GIRO® elastic waistband

Rear envelope pocket

Speed Hooks to integrate to top

SIZES: **S-3XL**



BODY PAINT SR TRI SUIT SLEEVELESS 4300159

Velocity fabric on upper portion, Body Paint Tri fabric on lower portion

One-piece construction with Sanremo front opening

Body Paint reduced-seam construction

Free large-capacity aero pockets

Integrated leg gripper

KISS TRI seat pad is comfortable on the bike and disappears on the run

YKK® Camlock zipper

SIZES: **S-3XL**





BODY PAINT W TRI SHORT 4300136

Body Paint Tri fabric. Single-piece construction eliminates seams

KISS TRI seat pad is comfortable on the bike and disappears on the run

Integrated leg band and GIRO++ elastic waistband

Rear envelope pocket

Speed Hooks to integrate to top

SIZES: XS-XL



BODY PAINT W TRI SHORT TOP 4300134

Velocity fabric for ultralightweight comfort

White back to reflect heat

Internal bra

YKK® Camlock zipper

Sublimated print graphic

SIZES: XS-XL





Donna

BODY PAINT W TRI SINGLET 4300135

Velocity fabric for ultralightweight yet aerodynamic comfort

White back to reflect heat

Flat arm-hole trim and minimal seams

Free aero-optimized pockets

Lined front

Speed Hooks to hook to any Castelli Tri short

YKK® Camlock zipper

Sublimated print graphic

SIZES: **XS-XL**





CORE COLLECTION

These pieces are central to your Tri lifestyle. Hard working pieces that are ready to race every weekend and hold up to the entire season. We've included key features from our top-of-the-line products like the exceptionally comfortable

KISS TRI seat pad, the Free aerodynamic pocket design, and Speed Hooks to prevent the top from riding up during the swim and bike. All of these pieces can be fully sublimation printed to outfit your club.

CORE TRI TOP 4300147

Tempo³ Light stretch fabric
YKK® Camlock zipper
High-capacity aero Free pocket construction
Speed Hooks to integrate with short
Sublimated graphic

SIZES: S-3XL



CORE TRI SHORT 4300148

Pace 3 stretch fabric for excellent muscle support
Lie-flat leg elastic
Rear envelope pocket perfect for carrying gel or energy bar
Speed Hooks to integrate to any Castelli Tri top
KISS TRI seat pad is comfortable on the bike and disappears on the run

SIZES: S-3XL



KISS TRI

CORE TRI SUIT 4300146

Tempo³ Light fabric upper, Pace3 stretch lower portion
YKK® Camlock zipper
High-capacity aero Free pocket construction
KISS TRI seat pad is comfortable on the bike and disappears on the run
Lie-flat leg elastic

SIZES: S-3XL



KISS TRI





CORE W TRI SINGLET 4300149

Tempo³ Light stretch fabric

YKK® Camlock zipper

High-capacity aero Free pocket construction

Speed Hooks to integrate with short

Sublimated graphic

Lined front

SIZES: XS-XL





Donna

CORE W TRI SHORT 4300158

Pace 3 stretch fabric for excellent muscle support

Lie-flat leg elastic

Rear envelope pocket perfect for carrying gel or energy bar

Speed Hooks to integrate to any Castelli Tri top

KISS TRI seat pad is comfortable on the bike and disappears on the run

SIZES: XS-XL



KISSTRI



SMALL DETAILS MAKE THE DIFFERENCE

Ever come into T2 with your feet already blistering from friction in your cycling shoes? Now there's no reason to ride barefoot. The T1 sock was engineered to be extremely easy to put on in T1 over a wet foot, so you spend no extra time in transitions but get the comfort on the bike leg too.

T1 6 SOCK 4514112

CoolMax® yarns
Easy-on even on wet feet
Wide-opening cuff
6cm cuff height

SIZES: S/M - L/XL



T1 3 SOCK 4514113

CoolMax® yarns
Easy-on even on wet feet
Wide-opening cuff
3cm cuff height

SIZES: S/M - L/XL





CHILL SLEEVES 1400115

Made with Prosecco Ice fabric

Energy-activated technology provides more cooling than sweat evaporation alone

Dynamic print shows you where it's working

50+ UPF sun protection

SIZES: S/M - L/XL

NON CUSTOM ACCESSORIES



TECHNOLOGY





IRONMAN
AUSTRIA

KÄRNTEN

KÄRNTEN
Lust am Leben

DB SCHENKER

ERDINGER
ALKOHOLFREI

HTR

id
INTEGRITY
DR. ERBENHARDT

KLEINE
ZEITUNG
www.kleinezeitung.at

Stiegl

KLEINE
ZEITUNG
www.kleinezeitung.at

Stiegl
www.stiegl.at

CASTELLI

KÄRNTEN

LUST AM LEBEN

Stiegl

P

CASTELLI FABRIC TECHNOLOGY

Here is a brief explanation of some of the revolutionary technology behind our products.

ACTION™

A 210 gram microdenier PowerLycra® that is 80% nylon/20% Lycra® and is renowned for its complete comfort since it is completely soft on the skin, yet highly abrasion resistant.

AFFINITY LYCRA®

Our standard shorts fabric will have you screaming comfort. 190 grams of outstanding stretch and rebound with a smooth semi-matte finish.

INSTADRY SPEED FABRIC

Introduced in the custom tri collection is the instadry speed fabric, unique for breathability and elasticity for the swim, ride, and run.

PROCOOL PLUS™

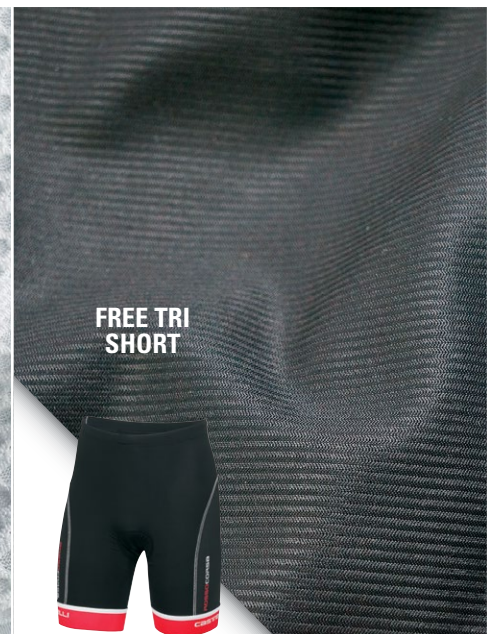
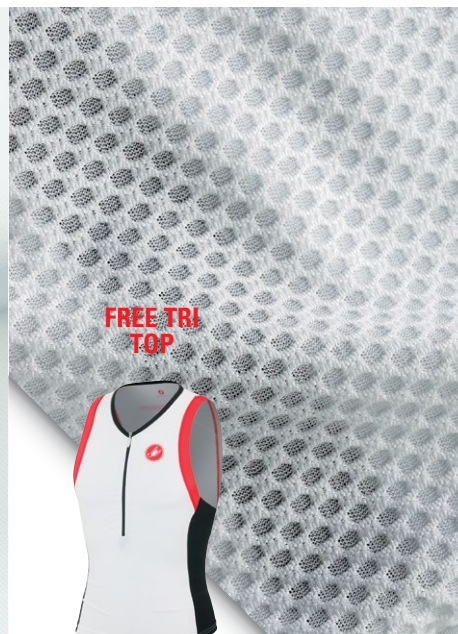
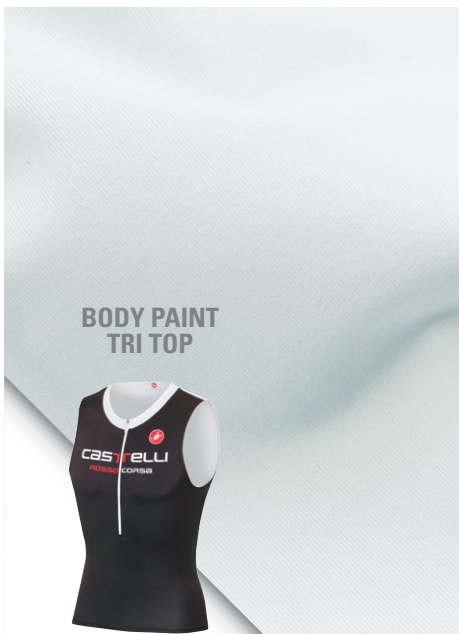
Procool Plus™ fabrics, used in our most popular jerseys, helps keep you dry and comfortable with the microdenier moisture management.

PROSECCO STRADA

Prosecco Strada is a major step forward in classic jersey fabric. Its controlled stretch allows designers to engineer a perfect fit. Prosecco hydrophylic treatment helps keep you dryer and more comfortable than ever before.

PROSECCO 3D

Prosecco hydrophylic treatment speeds up evaporation by spreading moisture over a larger surface area within the fabric. The 3-D structure of the fabric holds the surface off of the skin, improving wicking and reducing cling, keeping you dry and comfortable.



VELOCITY FABRIC

Silky and soft, Velocity fabric provides maximum comfort the entire race. Lightweight polyester fits like a second skin for maximum aerodynamics and dries almost instantly.

VELOCITY MESH

The 3D weave reduces contact area with your skin to provide excellent wicking. Used in key areas to improve boundary layer aerodynamics,

INSTADRY SPEED FABRIC

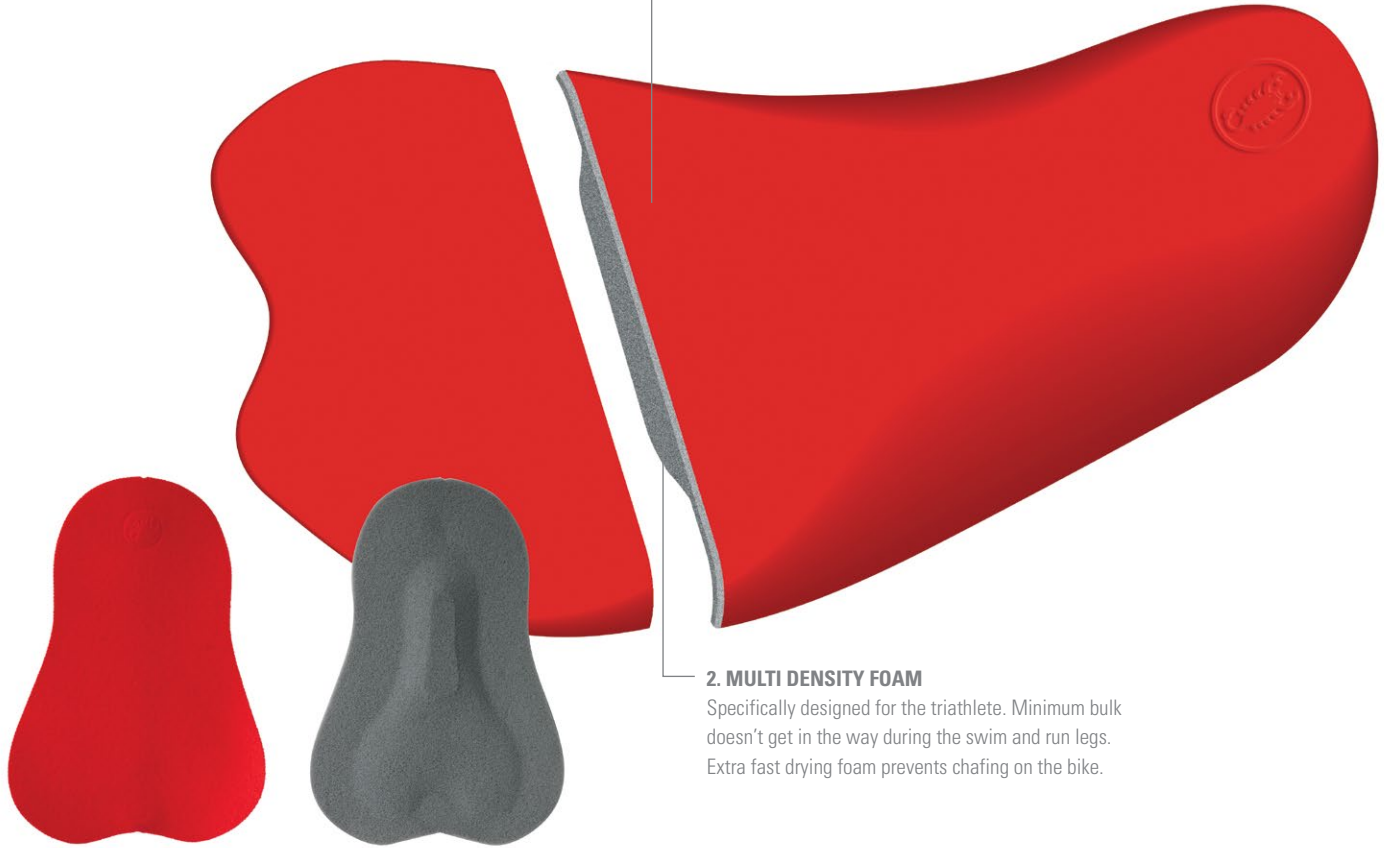
Gives you just enough compression to support muscles but never constricts movement. Doesn't absorb moisture so it stays light in the water.

KISS^{TRI}

MULTI-DENSITY KISS TRI-PAD FOAM IS OPTIMIZED FOR AEROBAR POSITION ON THE BIKE, AND PRACTICALLY DISAPPEARS DURING THE SWIM AND RUN.

1. SEAMLESS SKIN CARE LAYER

A super soft, brushed microfiber top that maximizes comfort and fit. Seamlessly engineered to eliminate chafing and abrasion. Flexible to move with you. Bacteriostatic treatment to avoid saddle sores and infection.

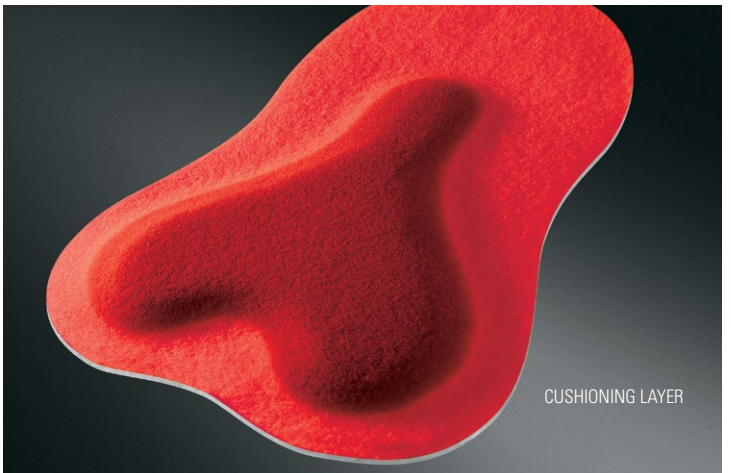
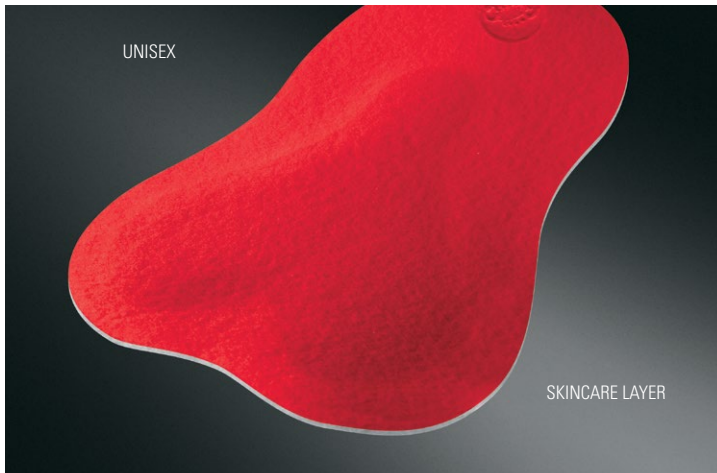


SMOOTH SKIN CARE LAYER

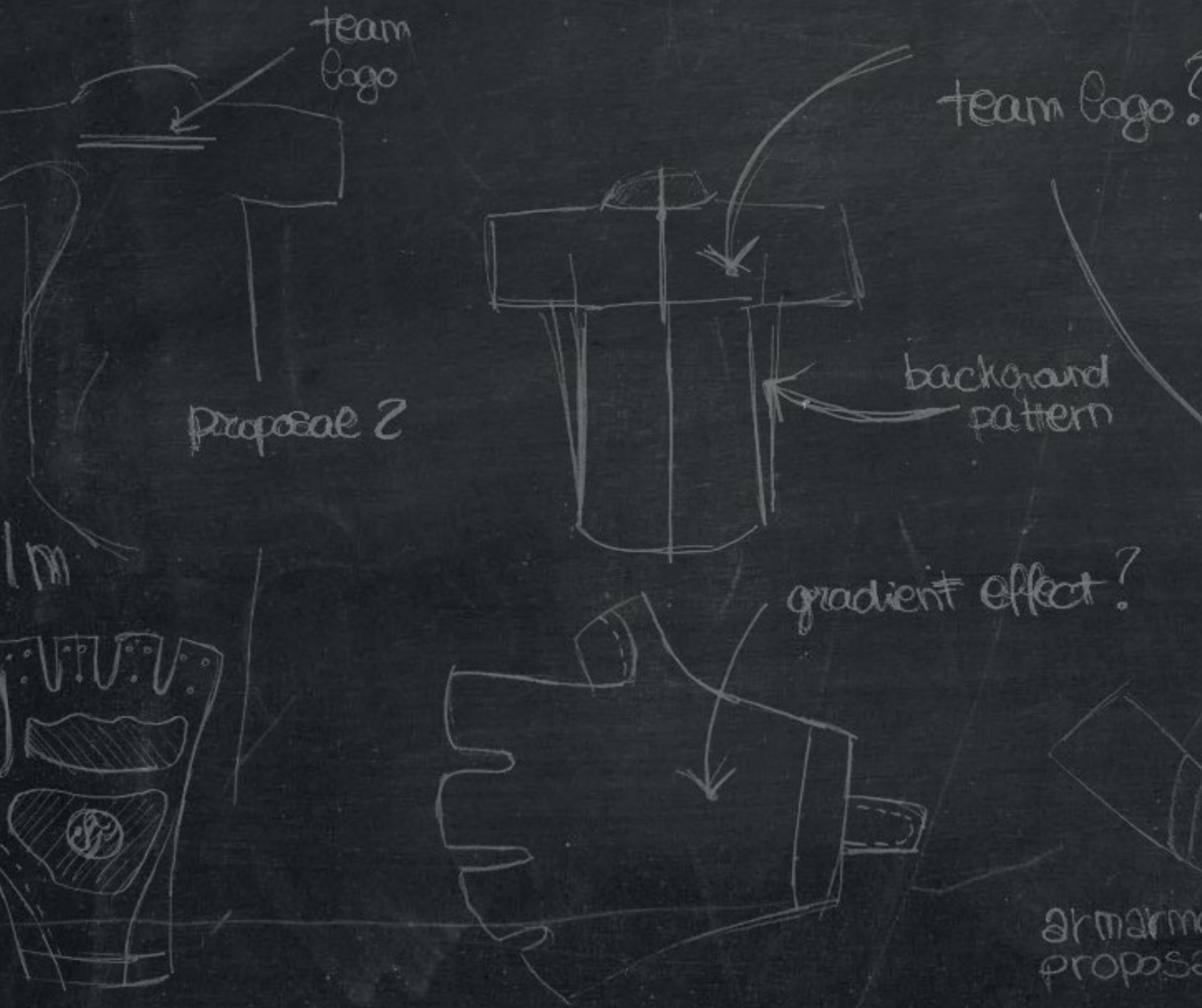
MULTI DENSITY FOAM PADDING

2. MULTI DENSITY FOAM

Specifically designed for the triathlete. Minimum bulk doesn't get in the way during the swim and run legs. Extra fast drying foam prevents chafing on the bike.



DESIGN YOUR OWN KIT



bibshort

- ask 4 seatpad p.X²
- tell jim about q.
- color of bottom?

Logo extended version



team logo?

Circles

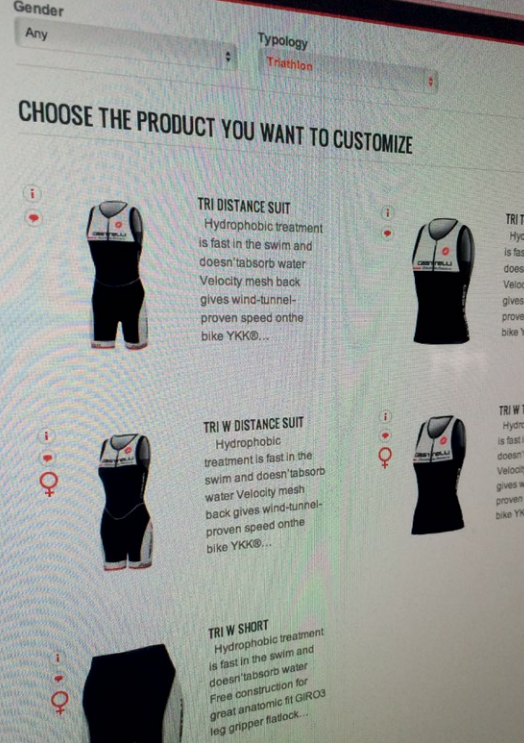


Shoecover

Spoke



ers
at 1



ART SUBMISSION PROCEDURES

To service the design needs of your team in a timely and efficient manner, the Castelli design department asks that the following guidelines be carefully reviewed when preparing artwork for submission.

DESIGN REVIEW

Whether you have a design that is transferring over from a previous vendor or a completely new look, we need to review your files before we begin working on them. Within a few days we will provide you with feedback regarding the usability of logos, color, and the execution of your design.

DESIGN REQUEST

The following requirements need to be met before our design staff can begin working on your project:

- The complete line plan of styles that your team intends to order needs to be provided to our sales staff.
- Completed designs prepared on Castelli templates need to be submitted with your quote request.
- All logos need to be provided in vector format. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: (.ai) (.eps) (.pdf) (.svg).
- By providing us with reference images, we will be better able to execute the design that is desired.

DESIGN TEMPLATES

Artwork and design should be completed using Castelli design templates, which are available for download on our website (www.serviziocorse.com/en/download-templates/)

If you have artwork from a previous supplier, please have your designer transfer it to the current Castelli design template for the styles you have on order.

Additional guidelines for using our design templates are as follows:

- Logos and graphic elements cannot be placed across seams. These design elements will not line up on the finished product.
- Due to our branding requirements, the red Castelli scorpion logo must be present on all pieces. Please see our design templates for scorpion placement.
- Designs need to be provided on an un-modified Castelli design template.
- Our design department prefers files to be submitted as .pdfs saved with Adobe Illustrator CS4, CS5 and CS6.

* Art placement on all design templates is approximate in position and scale. The Castelli design department makes every effort to match the provided line art to the finished product.



LOGO PLACEMENT

Our design department requires team logos, sponsor logos, and other design elements to be submitted in vector format. We also request that you include copies of these logos in original, unaltered form. Fonts used in your artwork should be converted to outlines using design software.

WHAT IS VECTOR FORMAT?

Vector format is a file type that allows logos and artwork to be scaled to any size. One of the most common programs that creates vector format artwork is Adobe Illustrator. Files created with this program should have one of the following file extensions: (.ai) (.eps) (.pdf) (.svg).

HOW CAN I GET LOGOS IN VECTOR FORMAT?

If you are not in contact with a designer, a quick way to get a sponsor logo in vector format is to contact the sponsor company itself. The marketing department should be able to guide you to the correct file on the website or e-mail it to you directly.

- Logos taken off of websites are generally in formats that we cannot use, such as (.jpg) (.gif) (.png).
- Adobe Photoshop does not create files in vector format and should not be used by your designer.
- If a logo cannot be provided in vector format, our design department will review the provided file for usability. The option of recreating a logo will be at the discretion of the design staff.

COLOR

All colors used by our design department have a CMYK color build, so artwork should be submitted using this color build and not RGB. If your designer uses black, it should be 100% black and not a “rich black” color build.

I HAVE PANTONE (PMS) COLORS. HOW DO I CONVERT THEM TO CMYK?

Castelli will match your Pantone colors with CMYK colors using our printed Pantone guide. Please note that Pantone color appearance differs from screen to print. When providing us with Pantone colors, please use a printed Pantone reference guide for the greatest accuracy.

For our design department to match specific colors to your current team kit, you will need to provide us with a jersey sample to reference.

Finally, if your team requires even greater accuracy in color reproduction, a color proof can be requested for €50.00. This process takes approximately 1 week to complete, and may require longer, depending on the time in transit to your location.

*Thank you for your interest in Castelli Servizio Corse. If you have additional questions that were not addressed in this document, please contact us at castelli.team@mvc46.eu



CASTELLI
Servizio Corse 

HOMEPAGE

CUSTOM COLLECTION

HOW TO

HOW TO ORDER

HOW IT WORKS

CASTELLI OFFICE

CONTACT US

CONTACT

To request information, please contact the Castelli Servizio Corse Office in your country (www.bit.ly/castellicontacts), or visit us at www.serviziocorse.com

GET A QUOTE

To request a quote, download and fill out the order form from serviziocorse.com with the styles we offer. Indicate quantities needed per style and submit via e-mail. Size breakdowns are helpful, but unnecessary for a quote. You will receive the requested quote shortly.

DESIGN

Completed designs prepared on Castelli templates need to be submitted with your quote request. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: .ai, .eps, and .pdf (open).

After submitting your design and quote, you will receive shortly an electronic art file of your final design. A full-size color proof printed on fabric can be ordered for an additional fee.

FIT KIT REQUEST

We will put you in contact with our representatives in your area so that you can see samples of all the pieces and check sizes, fit, and materials.

FINAL ORDER SUBMISSION

Submit your final order and you will be provided with a PDF copy to approve. This is your last opportunity to make revisions or correct errors.

DEPOSIT

Deposit equal to 30% of the total order will be requested after review of the quote in order to begin the graphic design.

PRODUCTION

Once approvals for art, color and units, and deposit money have been received production will begin. No additional changes can be made at this time. Completion time is 8 weeks from the day approvals are received.

PRODUCTION MINIMUMS

The production minimum for any item is 10 pieces. For reorders, the minimum is 10 pieces per item.

*Product information and images, as well a design templates, can be found at www.bit.ly/SCtemplates

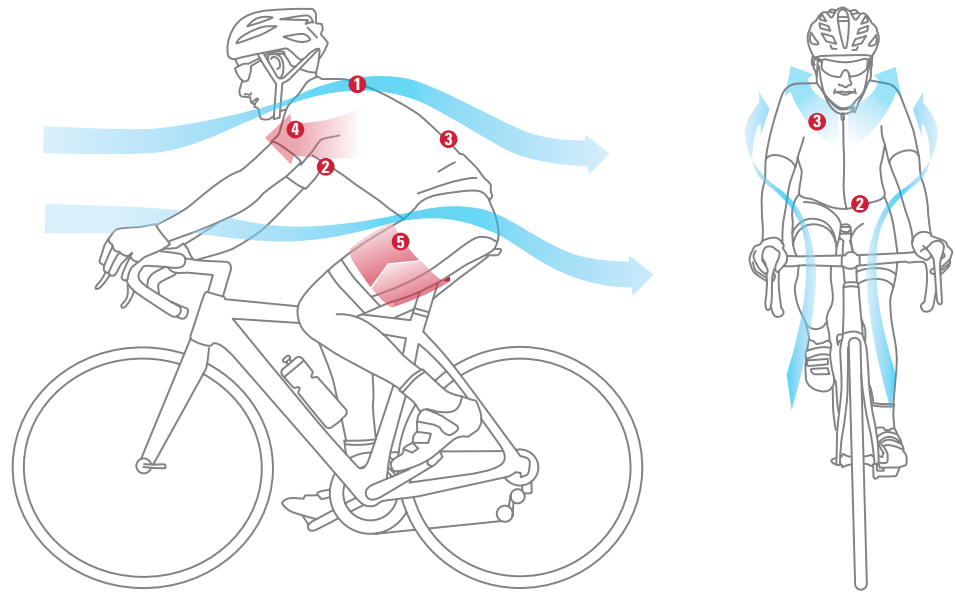
1 On the bike, your Castelli jersey should fit close to the skin.

2 Off the bike, your Castelli jersey might feel tight across the chest and a little short in front.

3 Castelli Prosecco treatment helps perspiration evaporate quickly to keep you cooler and drier.

4 Castelli jerseys are designed with the sleeves articulated forward for maximum aerodynamic performance.

5 Bibshorts should fit tightly enough to support critical leg muscles through compression without inhibiting movement and constricting blood flow.



AT CASTELLI, WE OBSESSIVELY TEST AND REFINE TO GIVE YOU THE BEST FITTING, HIGHEST PERFORMANCE CYCLING APPAREL.

MEN (UNISEX)

	S	M	L	XL	2XL	3XL
A CHEST	92 cm	96 cm	100 cm	105 cm	110 cm	115 cm
B WAIST	80 cm	84 cm	88 cm	93 cm	98 cm	103 cm
C HIPS	96 cm	100 cm	104 cm	109 cm	114 cm	119 cm
D INSEAM	81 cm	82 cm	83 cm	84 cm	85 cm	86 cm

WOMEN

	XS	S	M	L	XL
A CHEST	79 cm	84 cm	89 cm	94 cm	99 cm
B WAIST	63 cm	68 cm	73 cm	78 cm	83 cm
C HIPS	87 cm	92 cm	97 cm	102 cm	107 cm
D INSEAM	74 cm	75,5 cm	77 cm	78,5 cm	80 cm

SHOE COVERS - Euro Shoe size

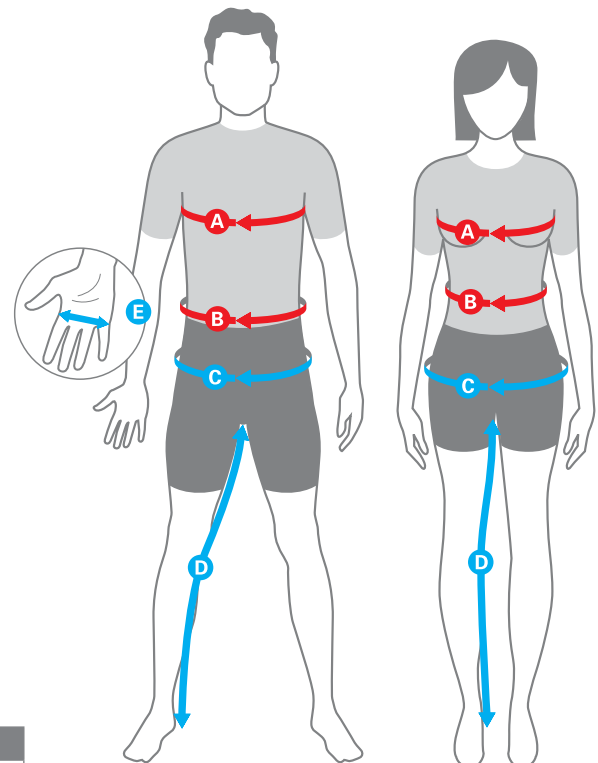
	S	M	L	XL	2XL
UNISEX	36-39	40-42	43-44	45-46	47-48

SOCKS - Euro Shoe size

	S/M	L/XL	2XL
MEN'S SHOE SIZE	35-39	40-43	44-47
WOMEN'S SHOE SIZE	35-38	39-41	

GLOVES

	XS	S	M	L	XL	2XL
UNISEX	< 17 cm	17 - 20 cm	20 - 23 cm	23 - 25 cm	25 - 27 cm	> 27 cm





YOU KNOW YOU'RE GETTING AN UNFAIR ADVANTAGE

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