

**CASTELLI**  
*SERVIZIO CORSE* 

DRESS FOR SPEED  
2015 CUSTOM TEAM CATALOG









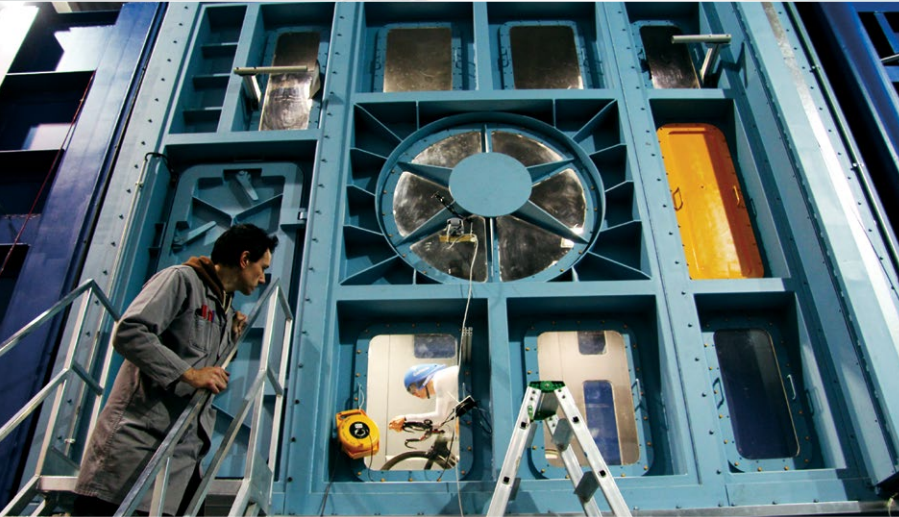
# SERVIZIO CORSE

## 2014 CUSTOM TEAM CATALOG

### TABLE OF CONTENTS

PRODUCT OVERVIEW .....	7
DRESS FOR SPEED .....	8
SPEEDSUITS .....	14
BIBSHORTS .....	22
JERSEYS .....	30
WOMAN .....	40
PROTECTION .....	46
ACCESSORIES .....	52
RACE DAY CASUAL .....	56
TECHNOLOGY .....	60
SEAT PADS .....	64
HOW IT WORKS .....	66
SIZE CHARTS .....	71





*Servizio Corse* 

## CASTELLI SERVIZIO CORSE - THE BEST OF CASTELLI FOR YOUR TEAM

Castelli is dedicated to making the fastest clothing in the world. We know that race results come through relentless attention to the smallest of details. So we approach every garment questioning how we can make it faster. We do the basic research, then we test the concepts internally, then we test them with professional athletes and in the wind tunnel.

And you can have the exact same pieces as the Garmin-Sharp-Barracuda team. Not less expensive replicas, but the exact same pieces made using the same fabrics, components, fit and finish, by the same people who produce the pieces you see on the pros on TV. This booklet will help you decide which garments you need to help you achieve your racing goals.





## **ROSSO CORSA**

### **ROSSO CORSA**

It's a simple idea really, going back to the origins of Castelli in 1876. The Rosso Corsa label indicates our best products. Every thread in every fiber is obsessed about, every curve and contour. Rosso Corsa is a logo that we put on pieces where we hold nothing back in the attempt to make something truly extraordinary.

We don't design to a price point, or try to satisfy a wide consumer segment. We simply design, develop, test, and produce the very best pieces that we know how to make. A Rosso Corsa product represents an advancement in innovative technology to make you perform better, either for training or for racing.

**TOTAL INNOVATION. TOTAL PERFORMANCE. NO COMPROMISES.**





EVOLUTION  
71

EVOLUTION  
60

EVOLUTION  
86

EVOLUTION  
32

EVOLUTION  
8

EVOLUTION  
8

EVOLUTION



# PRODUCT OVERVIEW

## ROAD & CX SPEEDSUITS



BODY PAINT  
3.0 SPEEDSUIT

BODY PAINT  
2.0 SPEEDSUIT

SANREMO  
3.0 SPEEDSUIT

SANREMO  
2.0 SPEEDSUIT

CYCLOCROSS  
SPEEDSUIT

## WOMEN SPECIFIC



WOMENS TEAM  
JERSEY

FREE AERO WOMEN  
BIBSHORT

## JERSEYS



AERO RACE  
5.0 JERSEY

AERO RACE  
4.0 JERSEY

CLIMBER'S 2.0  
JERSEY

CLIMBER'S  
JERSEY

TEAM  
JERSEY

## INSULATION



FREE WINTER  
BIBSHORT

FREE WINTER  
BIBTIGHT

## BIBSHORTS



FREE AERO RACE  
BIBSHORT

INFERNO BIBSHORT

VOLO BIBSHORT

## PROTECTION



THERMAL LS  
JERSEY

WINDSTOPPER®  
JACKET

WINDSTOPPER®  
VEST

GABBA 2

## ACCESSORIES



THERMOFLEX  
ARM WARMER

AERO RACE  
SHOECOVERS

BELGIAN  
BOOTIE

ROSSO CORSA  
9 SOCK

AERO RACE  
GLOVES

CYCLING  
CAP

HEAD THINGY

VIVA THERMO  
SKULLY

VIVA THERMO  
SKULLY









**DRESS FOR SPEED**



# AERODYNAMIC SAVINGS IN WATTS

DATA NORMALIZED AT 40 KM/H

BODYPAINT  
3.0 SPEEDSUIT



SANREMO 3.0 SPEEDSUIT



AERO RACE 5.0 JERSEY



AERO RACE 4.0 JERSEY



CLIMBERS JERSEY



TEAM JERSEY



BASELINE

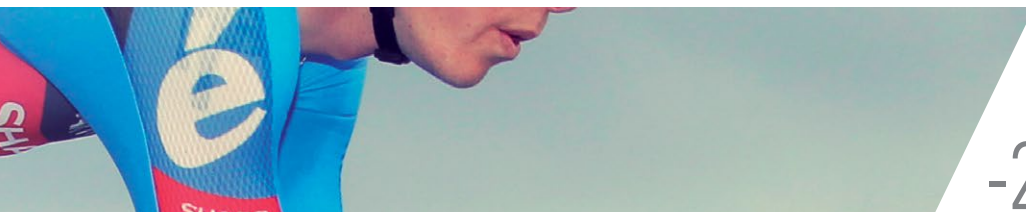
-8 W



**FASTER**



-28 W



-24 W



-20 W



-11 W



# HOW TO DRESS



RIDING IN DRY OR DAMP CONDITIONS

TEMPERATURE

< 7°C

TRAINING



FLANDERS LS  
BASE LAYER\*



WINTER JACKET



POCKET LINER JACKET\*



FREE WINTER  
BIBSHORT



NARCISISTA  
SHOECOVER\*



LEGGENDA GLOVE\*

RACE



FLANDERS SS  
BASE LAYER\*



AERO RACE 5.0  
JERSEY FZ



ARM-WARMERS  
LEG-WARMERS\*



GABBA JERSEY\*



POCKET  
LINER JACKET\*



FREE WINTER  
BIBSHORT



NANO XT  
GLOVE\*



NARCISISTA  
SHOECOVER\*

8-14°C

TRAINING



FLANDERS SL  
BASE LAYER\*



THERMAL  
JERSEY



WS® VEST



FREE AERO  
BIBSHORT



NANO FLEX  
LEGWARMERS\*



LIGHTNESS  
GLOVE\*



PRIMA WOOL  
GLOVE\*



BELGIAN  
BOOTIE\*



TOE  
THINGY\*

RACE



FLANDERS SS  
BASE LAYER\*



AERO RACE 5.0  
JERSEY FZ



WS® VEST



FREE AERO  
BIBSHORT



ARM-WARMERS  
KNEE-WARMERS\*



PRIMA WOOL  
GLOVE\*



BELGIAN  
BOOTIE\*

15-21°C

TRAINING



FLANDERS SS  
BASE LAYER\*



TEAM JERSEY



WS® VEST



FREE AERO  
BIBSHORT



PRIMA WOOL  
GLOVE

RACE



CORE MESH SL  
BASE LAYER\*



AERO RACE 5.0  
JERSEY FZ



CLIMBERS  
JERSEY



WS® VEST



FREE AERO  
BIBSHORT



INFERNO  
BIBSHORT

> 22°C

TRAINING



TEAM JERSEY

OR



CLIMBERS  
JERSEY



FREE AERO  
BIBSHORT

OR



INFERNO  
BIBSHORT

RACE



AERO RACE 5.0  
JERSEY FZ

OR



CLIMBERS  
JERSEY



FREE AERO  
BIBSHORT

OR



INFERNO  
BIBSHORT





# RIDING IN WET CONDITIONS

TEMPERATURE

< 7°C

TRAINING									
	FLANDERS LS BASE LAYER*	WINTER JACKET	POCKET LINER JACKET*	FREE WINTER BIBSHORT	DILUVIO SHOE-COVER*	DILUVIO GLOVE*			
RACE					OR				
	FLANDERS SS BASE LAYER*	AERO RACE 5.0 JERSEY FZ	ARM-WARMERS LEG-WARMERS*	GABBA JERSEY*	OR	POCKET LINER JACKET*	THERMAL BIBSHORT	DILUVIO SHOE-COVER*	DILUVIO GLOVE*

8-14°C

TRAINING									
	FLANDERS LS BASE LAYER*	THERMAL JERSEY	POCKET LINER JACKET*	FREE WINTER BIBSHORT	NANOFLEX LEGGWARMERS	DILUVIO SHOE-COVER*	DILUVIO GLOVE*		
RACE					OR				
	FLANDERS SS BASE LAYER*	AERO RACE 5.0 JERSEY FZ	GABBA JERSEY*	ARM-WARMERS KNEE-WARMERS*	OR	FREE WINTER BIBSHORT	FREE AERO BIBSHORT	NANO SHOE-COVER*	DILUVIO GLOVE*

15-21°C

TRAINING										
	FLANDERS SL BASE LAYER*	TEAM JERSEY	WS® VEST	POCKET LINER JACKET*	ARM-WARMERS KNEE-WARMERS*	FREE AERO BIBSHORT	NANO SHOE-COVER*	DILUVIO GLOVE*		
RACE			OR					OR		
	CORE MESH SL BASE LAYER*	AERO RACE 5.0 JERSEY FZ	OR	CLIMBERS JERSEY	GABBA JERSEY*	ARM WARMERS	FREE AERO BIBSHORT	OR	INFERNO BIBSHORT	NANO SHOE-COVER*

> 22°C

TRAINING						OR	
	CORE MESH SL BASE LAYER*	TEAM JERSEY	POCKET LINER JACKET*	ARM WARMERS	FREE AERO BIBSHORT	OR	INFERNO BIBSHORT
RACE		OR				OR	
	AERO RACE 5.0 JERSEY FZ	OR	CLIMBERS JERSEY	POCKET LINER JACKET*	FREE AERO BIBSHORT	OR	INFERNO BIBSHORT









# SPEEDSUITS



## BODY PAINT 3.0 SPEED SUIT LS 4300153

Probably the fastest suit on the WorldTour, now available to non-WorldTour riders.

Boundary Layer engineering to reduce drag over every portion of the suit.

GIRO<sup>3</sup> leg grippers integrated into Lycra<sup>®</sup> fabric to create smooth airflow transition from skin to fabric.

Longer legs than the shorts for smoother air flow around the legs.

Aerodynamic flap to cover your race number.

Long-sleeves with thump loop to fit under aero race gloves.

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

SIZES: **XXS-3XL** WEIGHT: **280 G** (Large)

### 2014 BODY PAINT 3.0 SPEEDSUIT

BODY PAINT 2.0 SPEEDSUIT  
(2011 TDF TTT WINNING SUIT)



-15 WATTS\*

BASELINE\*

\* DATA NORMALIZED AT 50 KM/H



BOUNDARY LAYER TO REDUCE DRAG OVER EVERY PORTION OF THE SUIT.

AERO FLAP

BODYPAINT SEAMLESS TECHNOLOGY

LONGER LEGS

SEAMLESS INTEGRATED LEG GRIPPERS





## BODYPAIN SPEEDSUIT LONG SLEEVE 4300156

Constructed from two pieces of Power Stretch Lycra® fabric to eliminate as many seams as possible.

GIRO® leg grippers integrated into Lycra® fabric to create smooth airflow transition from skin to fabric.

Longer legs than the shorts for smoother air flow around the legs.

Aerodynamic flap to cover your race number.

Long-sleeves with thumb loop to fit under aero race gloves.

Progetto X² Air seat pad for famous X² comfort and improved airflow.

SIZES: **XXS-3XL** WEIGHT: **280 G** (Large)



**ROSSO CORSA**

**BODY** *Paint*

**PROGETTO X²**



## SANREMO 3.0 SPEED SUIT 4300152

The most aero option for road racing.

Body Paint lower portion combined with new Aero Race 5.0 upper portion.

Full zip with overlapping front opening.

3 rear pockets with limited-stretch back keeps pockets in place.

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

Possibly the fastest bit of kit ever invented for road racing...now even faster.

SIZES: **XXS-3XL** WEIGHT: **255 G** (Large)



## CONSTANT IMPROVEMENTS

A year ago the Sanremo Speedsuit was the fastest option out there for road racing. But then we developed a faster back/shoulder construction technique with the Aero Race 5.0 jersey and have updated the Sanremo as well. Still the fastest thing for road racing...now even faster.



## SANREMO 2.0 SPEEDSUIT 4300155

Castelli's patented road racing speedsuit.

Body Paint lower portion combined with Aero Race upper.

Long zip with overlapping front opening.

3 Rear pockets with limited-stretch back to keep pockets in place .

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

Possibly the fastest bit of kit ever invented for road racing.

SIZES: **XXS-3XL** WEIGHT: **259 G** (Large)



**ROSSO CORSA**

**BODY** *Paint*

**PROGETTO X<sup>2</sup>**





## CYCLOCROSS SPEEDSUIT 4300075

Thermoflex fleece fabric on upper part.

Single-piece construction of the shorts with Action 290 fabric for stretch and durability.

Full-length YKK® Vislon zipper with a large pull tab that can be easily grabbed with muddy gloves.

¾-length sleeves will take off the chill.

Nervato fabric insert under arms allows for temperature regulation and shoulder room for off-the-bike flexibility.

Higher neck provides extra warmth.

GIRO<sup>3</sup> single-layer sublimation -printed leg ending.

KISS<sup>3</sup> seat pad is moved back further, to keep it from catching on your saddle when remounting.

SIZES: **XXS-3XL** WEIGHT: **315g** (Large)



THERMOFLEX FLEECE  
FABRIC ON UPPER PART

FULL-LENGTH YKK® VISLON ZIPPER WITH  
A LARGE PULL TAB THAT CAN BE EASILY  
GRABBED WITH MUDDY GLOVES



KISS<sup>3</sup> SEAT PAD IS MOVED BACK  
FURTHER, TO KEEP IT FROM  
CATCHING ON YOUR SADDLE  
WHEN REMOUNTING.

GIRO<sup>3</sup> SINGLE-LAYER SUBLIMATION  
-PRINTED LEG ENDING









NetApp

NetApp

BORA

FUJIA

Net

MAHO FLEX  
CASTROL

BRUNNEN  
LOBITONUS-LEBEN

NetApp

NetApp

NetApp

TAMAR

NetApp

NetApp

NetApp





# BIBSHORTS

## FREE AERO RACE BIBSHORT 4300169

Vortex dimpled fabric on legs for aero performance.

Forza fabric on inner legs with 30% Lycra® content for perfect fit.

Carré engineered lie-flat bib strap construction for minimal coverage and maximum comfort.

GIRO Air mesh-like leg gripper elastic for better grip distributed over larger area.

RinForzo construction in front for increased support and comfort.

Flat-lock stitching.

Reflective detailing on back.

Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

SIZES: **XXS-3XL** WEIGHT: **178g** (Large)



VORTEX DIMPLED  
FABRIC ON LEGS

GIRO AIR MESH-LIKE  
LEG GRIPPER



CARRÉ ENGINEERED  
LIE-FLAT BIB STRAP  
CONSTRUCTION





## INFERNO BIBSHORT 4300168

The ultimate short for racing and riding in hot conditions.  
6 different fabrics to bring maximum cooling to each specific part of the short.

Giro Air engineered mesh leg gripper.

Race radio pocket.

Use of sunscreen is recommended.

Progetto X<sup>2</sup> Air seat pad for even greater comfort and improved airflow.

SIZES: **XXS-3XL** WEIGHT: **188 G** (Large)



### HOTTER THAN HELL

The hot-weather short just got hotter—or cooler, depending on your definition. We've lightened up the fabric on the sides and back of the legs, added the airy new Giro Air leg band. You see the pro-cyclists wearing this in all conditions because it also happens to fit extremely well and is one of the most comfortable shorts they've ever worn.

**ROSSO CORSA** **PROGETTO X<sup>2</sup>**













## VOLO BIBSHORT 4300171

KISS<sup>3</sup> seat pad for all-day comfort.

Affinity Lycra<sup>®</sup> fabric on inside of leg for outstanding stretch and rebound.

Affinity BLC textured fabric on legs for better aerodynamics.

Giro Air engineered mesh gripper.

Flat-lock stitching.

Mesh straps for comfort and breathability.

Reflective detailing on back.

SIZES: **XXS-3XL** WEIGHT: **165 G** (Large)



### ON THE PODIUM

Only one rider gets to cross the line first. In our race short lineup, of course, that's the Free Aero Race. But this Volo short was made to be a close runner-up. Volo, as in Italian for "I'm flying," is meant to be the workhorse of race shorts. It's got outstanding fit, our excellent 200+ gram Affinity Lycra<sup>®</sup>, the KISS<sup>3</sup> seat pad that's the choice of a number of our pro riders, and the exceptional Giro Air leg gripper. For the race short podium, it's a photo finish.our pro riders, and the exceptional Giro Air leg gripper. For the race short podium, it's a photo finish.



**KISS<sup>3</sup>**









# JERSEYS



## AERO RACE 5.0 JERSEY 4300151

The most aerodynamic racing jersey we've ever made. Saves approximately 20 watts at 40km/h compared to a standard cycling jersey, and a full 12 watts faster than the industry-leading model.

Velocity Dry fabric on front.

Mesh arm bands.

Full-length YKK® Camlock zipper.

Compression band around waist keeps 3 rear pockets in place.

3D fabric on back and sleeves.

Silicone gripper elastic.

SIZES: **XXS-3XL** WEIGHT: **103 G** (Large)



\* DATA NORMALIZED AT 40 KM/H



## THE FASTEST JERSEY WE'VE EVER MADE

After starting the aero jersey revolution in pro cycling, we've continued to perfect this piece. The Aero Race 5.0 Jersey represents the biggest leap forward in terms of race performance. Our wind tunnel results show that this jersey is a full 12 watts faster than the 2013 industry-leading model. That makes it even faster than the 2013 Sanremo Speedsuit. But it's not just aero; it's also extremely light, coming in at just 103 grams. That's about 40 grams lighter than a standard jersey and almost as light as our Climber's Jersey, yet it's significantly more aerodynamic. Just like you, our pro riders are looking for comfort, and the lightweight polyester fabrics in this jersey dry nearly instantly, making this the go-to choice even for cool- or wet-weather racing, while the compression band around the pockets keeps them from moving or bouncing no matter how you load them up.





**GARMIN**



**MIN**

**SHARPS**



## CLIMBERS 2.0 JERSEY 4300167

Lightweight aero jersey.

StradaPro 3D fabric on back provides support to pockets and UPF 16 protection.

75 g/m<sup>2</sup> Flusso 3D fabric on front and shoulders keeps the jersey light and dry.

Full-length lightweight front zipper.

Mesh raw-edge arm grippers.

3 rear pockets.

Pattern from Aero Race 5.0 Jersey makes it aero.

SIZES: **XXS-3XL** WEIGHT: **101 G** (Large)



FLUSSO 3D FABRIC ON FRONT AND SHOULDERS

FULL-LENGTH LIGHTWEIGHT ZIPPER



STRADA PRO 3D FABRIC ON BACK

## LIGHTER AND FASTER

When we saw the huge aero gains in the Aero Race 5.0 Jersey we knew we could make the Climber's Jersey more aero as well. We figured that while we're at it, we should go ahead and make it lighter as well. And more comfortable. And quicker drying. And stretchier to fit more people. We've kept decent sun protection on the back (UPF 16 filters 93% of damaging UV rays). While originally made for big climbs and hot weather, our pro riders showed us it's the ideal jersey for most conditions because it dries almost instantly so has a very wide temperature range.









**AERO RACE 4.0 JERSEY 4300090**

Saves approximately 11 watts at 40km/h compared to a normal cycling jersey.  
 Velocity fabric on front and shoulders with Prosecco treatment to keep you dry.  
 Open mesh back and side panels for breathability.  
 Nervato fabric at arm holes for improved aerodynamics.  
 Full-length YKK® Camlock zipper.  
 Silicone gripper elastic at waist.  
 GIRO® arm elastic for flat, aero fit.

SIZES: XXS-3XL    WEIGHT: 129g (Large)





## CLIMBER'S JERSEY 4300068

The Climber's Jersey has been designed for the hardest, hottest and most demanding rides.

Open lightweight mesh fabric construction is extremely breathable and soft on the skin.

Full-length YKK Vislon® zipper.

Aero Race fit.

Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **116g** (Large)





## TEAM JERSEY 4300066

Prosecco Strada fabric for breathability and comfort.

Mesh side panels.

Full-length YKK Vislon® zipper.

Inset sleeves for perfect anatomic fit.

Silicone gripper elastic at waist to keep the jersey stay put.

Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **147g** (Large)



 **PROSECCO**

## THERMAL LONG-SLEEVE JERSEY FZ 4300092

Warmer fabric for excellent warmth and wicking.

Extended length sleeve for comfort when riding.

Elastic waistband to avoid jersey riding up.

Covered front zipper for maximum graphic application.

Three rear pockets.

SIZES: **XXS-3XL** WEIGHT: **223g** (Large)







GIRO  
SHARP

SHARP  
BARMIN  
CLIF  
SHARP

SHARP

cervelo  
new balance









**WOMEN**



## FREE AERO WOMEN BIBSHORT 4300172

Vortex dimpled fabric on legs for aero performance

Forza fabric on inner legs with 30% Lycra® content for perfect fit.

Carré engineered lie-flat bib strap construction for minimal coverage, maximum comfort.

Giro Air mesh-like leg gripper elastic for better grip distributed over larger area.

Flat-lock stitching.

Reflective detailing on back.

Women's-specific Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

SIZES: **XXS-2XL** WEIGHT: **149 G** (Small)



**ROSSO CORSA** **PROGETTO X<sup>2</sup>**











bikesport  
BY CYCLE MERCANTILE AND SERVICE

STARBUCKS

bikesport  
BY CYCLE MERCANTILE AND SERVICE

365

MADE



## FREE AERO WOMEN SHORT 4300170

Vortex dimpled fabric on legs for aero performance.  
Forza fabric on inner legs with 30% Lycra® content for perfect fit.  
Giro Air mesh-like leg gripper elastic for better grip distributed over larger area.  
Flat-lock stitching.  
Reflective detailing on back.  
Progetto X<sup>2</sup> Air seat pad for famous X<sup>2</sup> comfort and improved airflow.

SIZES: **XXS-2XL** WEIGHT: **126 G** (Small)



**ROSSO CORSA**

**PROGETTO X<sup>2</sup>**

## WOMAN TEAM JERSEY 4300109

Prosecco-Strada fabric for breathability and comfort.  
Specific women's fit.  
Mesh side panels.  
Full-length YKK® Vislon zipper.  
Inset sleeves for perfect anatomic fit.  
Silicone gripper elastic at waist to keep the jersey stay put.  
Three rear pockets.

SIZES: **XXS-2XL** WEIGHT: **121g** (SIZE S)



**PROSECCO**









**PROTECTION**





POC

Barracuda

HOLOWESKO

new bala

cervs

GARMIN SHARP

GARMIN SHARP

31

Cofidis

COFIDIS



## GABBA 2 4314511

Fully aero, fully breathable and fully protected.

Windstopper® X-Lite fabric for lightweight total wind protection with water-repellent finish.

Nano Flex fabric insert under arms.

Storm-flap construction at back protects from wheel spray.

Silicone gripper on waistband to limit ride-up.

Full-length YKK® Vislon zipper with wind flap.

3 rear pockets with drain mesh.

Rear reflective trim on pockets and flap for high visibility.

SIZES: **S-3XL**    WEIGHT: **158 G** (Large)



### PERFORMANCE RIDERS LOOKING FOR AN ADVANTAGE IN CHANGEABLE CONDITIONS

After four years of winning races in the worst weather possible and after being purchased by more than half the pro peloton, the Gabba has received an update. We've put a flap over the zipper to keep out drafts, and we've ever so slightly refined the fit, improved the drainage in the pockets and improved the construction of the waistband. And we've added a new color. It didn't really need anything else. But we've kept absolutely everything you love about the Gabba.

**ROSSO CORSA**







## WINDSTOPPER® WINTER JACKET 4300093

Windstopper® Corsa fabric for full wind protection.  
 Silicone gripper elastic at waist keeps jacket from riding up.  
 Anatomic form-fit cut for cycling position.  
 Full-length YKK Vislon® zipper.  
 High collar for maximum protection.  
 Three external rear pockets.  
 Side panels in Thermoflex for extra breathability.

SIZES: **XXS-3XL** WEIGHT: **370g** (Large)

## WINDSTOPPER® VEST FZ 4300069

Windstopper® fabric on front and shoulders provides weightless wind protection.  
 Velocity fabric on back for stretch and temperature regulation.  
 Full-length YKK Vislon® zipper.  
 Packable construction, weighs only 149 grams.

SIZES: **XXS-3XL** WEIGHT: **97g** (Large)







### FREE WINTER BIBSHORT 4300095

Famous Free bib keeps your chest free to avoid overheating. Soft fleecy Thermoflex fabric for warmth in cold conditions. Flat-seam construction throughout short. KISS<sup>3</sup> seat pad for all-day comfort.

SIZES: **XXS-3XL** WEIGHT: **195g** (Large)



### FREE WINTER BIBTIGHT 4300094

### FREE WINTER BIBTIGHT (NO PAD) 4300120

Famous Free bib keeps your chest free to avoid overheating. Anatomic cut for a comfortable, performance fit. Thermoflex fabric provides excellent warmth and comfort. Double-layer Thermoflex fabric on knees for extra protection. Minimalist stretch mesh straps for improved ventilation and support. Minimum seams for maximum comfort. Silicone leg grippers with ankle YKK<sup>®</sup> Camlock reflective zippers. KISS<sup>3</sup> seat pad for all-day comfort.

XXS-3XL **311g** (Large) **0°-15°C / 32°-59°F**







CASTELLI





# ACCESSORIES





### **AERO RACE GLOVES** 4300045

Slip-on aerodynamic fit.  
Printed Lycra® back.  
Lightly padded synthetic palm.  
Non-slip logos printed on palm.  
Easy-off pull tab.  
Minimum order quantity is 5pcs per size.

SIZES: **XS-2XL**



### **AERO RACE SHOE COVER** 4300028

Aero shoe cover for TT or road racing.  
Cut high to bottom of calf.  
Aero mesh insert aids smooth air separation.  
Silicone leg gripper.  
Camlock zipper on back.  
Cleft cutout.  
Minimum order quantity is 10pcs.

SIZES: **S-2XL**



### **BELGIAN BOOTIE** 4300030

100% polypropylene construction for increased durability and easy cleaning.  
Cleft cutout.  
Cut high to cover top of socks.  
Minimum order quantity is 100pcs.

SIZE: **SM-LX-XL**







### ROSSO CORSA 9 SOCK 4300029

Meryl® Skinlife antibacterial fibers.  
High-density elastic mid-foot support band.  
Flat-seam toe.  
9 CM ankle cuff.  
Minimum order quantity is 100pcs.

SIZE: **SM-LX-XL**



### THERMOFLEX ARM WARMER 4300027

Maximum warmth, stretch and breathability with our technical Thermoflex fabric.  
Anatomic cut for a close fit that doesn't constrict.  
Silicone gripper elastic to hold the warmer in place.  
Minimum order quantity is 10pcs.

SIZES: **S-XL**



### CYCLING CAP 4300031

Screened cotton.  
Eight-Panel Pro design.  
Minimum order quantity is 150pcs.

SIZE: **UNI**



### VIVA THERMO HEADBAND 4300078

Thermoflex is warm , soft and stretchy.  
Raw cut edge lies flat and doesn't bunch under helmet.  
Minimum order quantity is 10pcs.

SIZE: **UNI**



### VIVA THERMO SKULLY 4300077

Thermoflex is warm , soft and stretchy.  
Raw cut edge lies flat and doesn't bunch under helmet.  
Minimum order quantity is 10pcs.

SIZE: **UNI**



### HEAD TINGHY 4300076

Cozy, stretchy and moisture wicking Softlex fabric.  
Multiple configurations give you a protective layer option.  
Minimum order quantity is 10pcs.

SIZE: **UNI**









**CASUAL**





### **RACE DAY POLO 4300111**

Available in Black or White  
Includes woven scorpion logo on front and embroidered Castelli wordmark on back  
2-button rib-knit collar

SIZES: **S-3XL**



### **RACE DAY HOODIE 4300112**

Includes woven scorpion logos on front/back and embroidered Castelli wordmark on sleeve  
Drawcord hood  
Rib-knit cuffs and waistband

SIZES: **S-3XL**





### **RACE DAY LIBERO SHORT 4300114**

Includes woven scorpion patch on front and embroidered castelli wordmark on back

Stretch nylon/spandex

Reflective piping on inner leg

SIZES: **S-3XL**



### **RACE DAY CORSO PANTS 4300115**

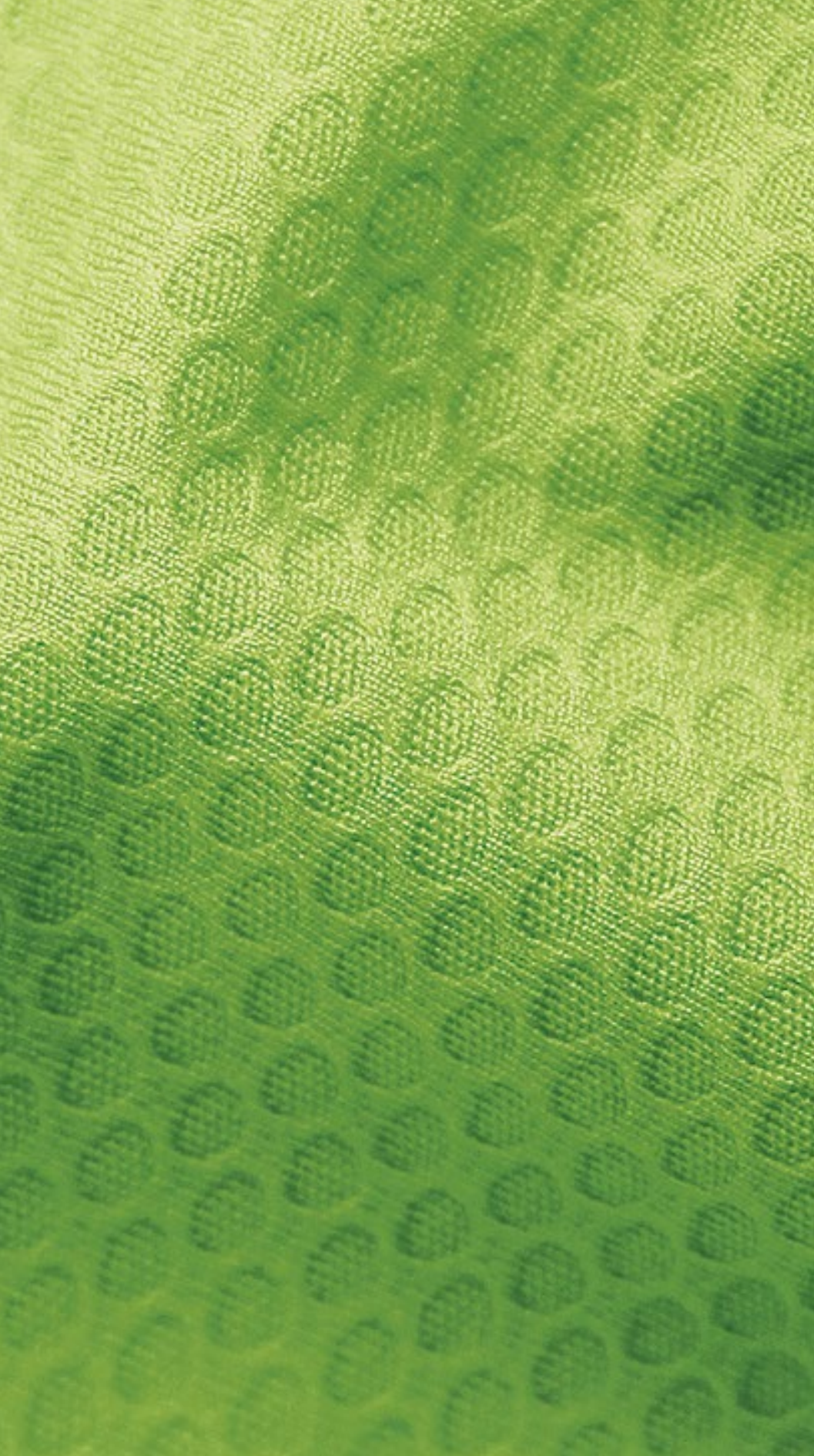
Includes woven scorpion patch on front and embroidered castelli wordmark on back

Stretch nylon/spandex

Reflective piping on inner leg

SIZES: **S-3XL**





**TECHNOLOGY**





# CASTELLI FABRIC TECHNOLOGY

Here is a brief explanation of some of the revolutionary technology behind our products.

## **ACTION™**

A 210 gram microdenier PowerLycra® that is 80% nylon/20% Lycra® and is renowned for its complete comfort since it is completely soft on the skin, yet highly abrasion resistant.

## **AFFINITY LYCRA®**

Our standard shorts fabric will have you screaming comfort. 190 grams of outstanding stretch and rebound with a smooth semi-matte finish.

## **PROSECCO 3D**

Prosecco hydrophilic treatment speeds up evaporation by spreading moisture over a larger surface area within the fabric. The 3-D structure of the fabric holds the surface off of the skin, improving wicking and reducing cling, keeping you dry and comfortable.

## **PROSECCO STRADA**

Prosecco Strada is a major step forward in classic jersey fabric. Its controlled stretch allows designers to engineer a perfect fit. Prosecco hydrophilic treatment helps keep you dryer and more comfortable than ever before.

## **STRATUS WITH PROSECCO**

A dual layer 100% polyester fabric which uses a multifilament inner layer to transport moisture to the microfiber outer layer for maximum evaporation.

## **VELOCITY DRY WITH PROSECCO**

A breathable, lightweight fabric with a clean stretch fit and a smooth face to reduce boundary layer drag.



### **INSTADRY SPEED FABRIC**

Introduced in the custom tri collection is the instadry speed fabric, unique for breathability and elasticity for the swim, ride, and run.

### **WINDSTOPPER® CORSA**

This 4-way stretch Windstopper® fabric is extremely lightweight and offers a stretchy, breathable, windproof outer shell. As the fabric is also water repellent the garments offer ideal protection for intense aerobic activities in cool weather.

### **THERMOFLEX**

Thermoflex gives you a stretchy layer of cold weather protection. Its fleecy inside traps a layer of warm air next to your skin, while its high stretch gives you an aerodynamic fit.

### **WINDSTOPPER®**

This lightweight and compact Windstopper® fabric combines excellent breathability and a soft surface finish to make it feel comfortable next to your skin and reduce wind noise. It's so light you'll want to have it with you on every ride.

### **WARMER™**

Warmer is more than a name, it's exactly what the fabric delivers during workouts. Its fleecy inside keeps you warm, while 100% polyester fibers quickly wick sweat away. It's the fabric of choice when thermal insulation is equally important as moisture management.

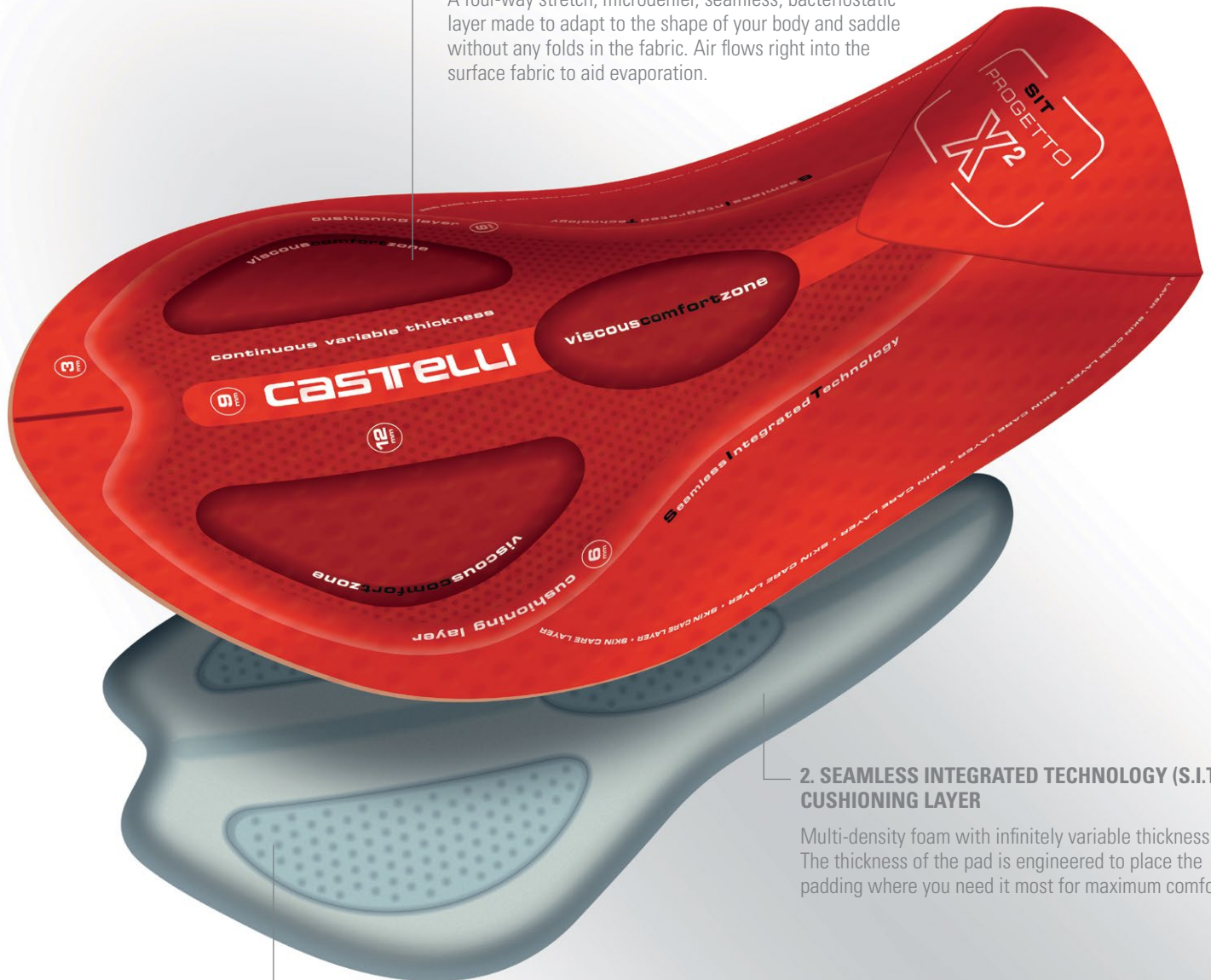


# PROGETTO X<sup>2</sup>

Maximum technology for supreme comfort. Constructed in two components, each dedicated to a specific purpose, that together create the most comfortable seat pad on the planet.

## 1. SKIN CARE LAYER

A four-way stretch, microdenier, seamless, bacteriostatic layer made to adapt to the shape of your body and saddle without any folds in the fabric. Air flows right into the surface fabric to aid evaporation.



## 2. SEAMLESS INTEGRATED TECHNOLOGY (S.I.T.) CUSHIONING LAYER

Multi-density foam with infinitely variable thickness. The thickness of the pad is engineered to place the padding where you need it most for maximum comfort.

## 3. VISCIOUS COMFORT INSERTS

Perforated viscous padding is added under the highly sensitive ischial and perineum pressure areas.

# KISS<sup>3</sup>

THE KISS<sup>3</sup> SEAT PAD AIMS TO INCORPORATE AS MANY OF THE FEATURES AND COMFORT AS OUR TOP-OF-THE-LINE PROGETTO X<sup>2</sup> AIR SEAT PAD BUT AT A MORE AFFORDABLE PRICE.

## SEAMLESS SKIN CARE LAYER

A super soft, brushed microfiber top that maximizes comfort and fit. Seamlessly engineered to eliminate chafing and abrasion. Flexible to move with you. Bacteriostatic treatment to avoid saddle sores and infection.



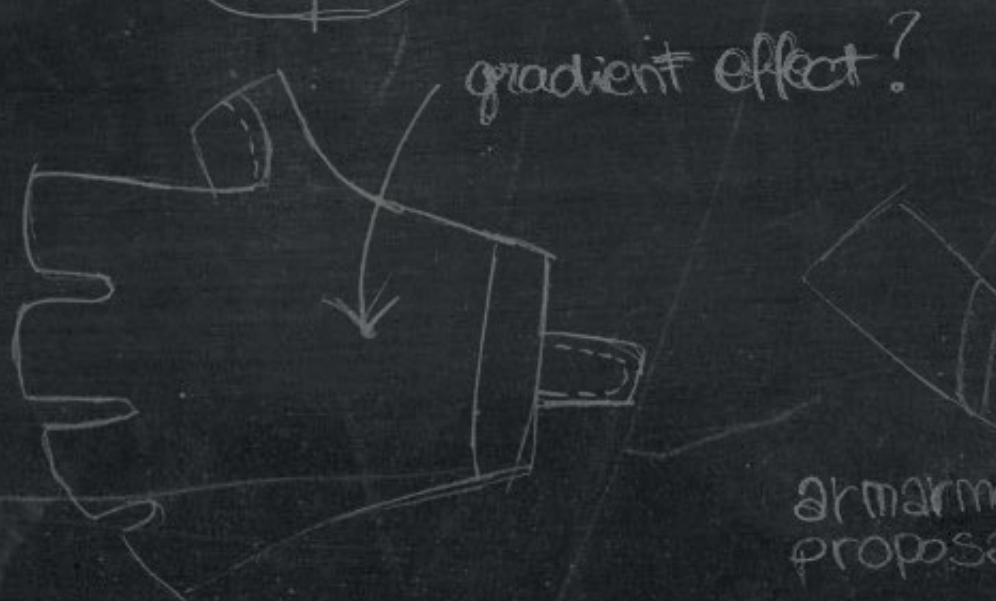
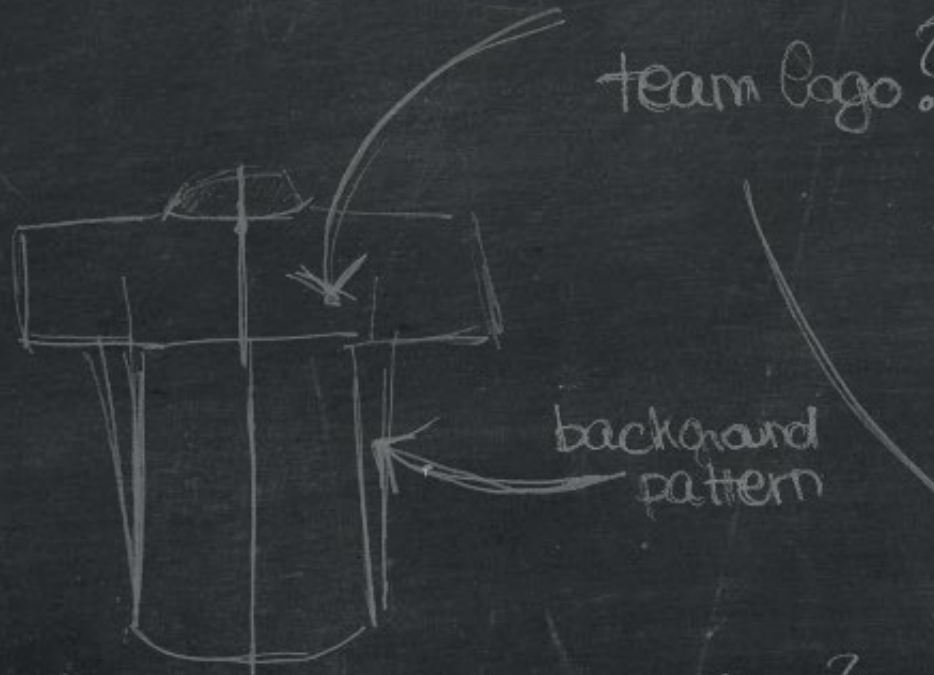
## ANATOMICAL SHAPE

Comfort is further enhanced by creating a perfect interface to your body during every pedal stroke.

## DUAL DENSITY, INFINITELY VARIABLE THICKNESS

Dual density and infinitely variable thickness gives you the perfect cushioning for every part of the pad. Maximum thickness and density in the ischial zone, tapering to moderate thickness in the perineum, and minimum thickness at the perimeter.

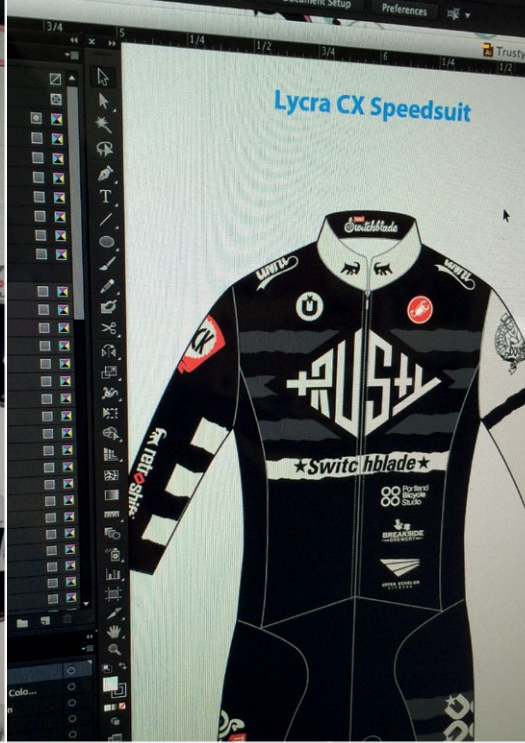
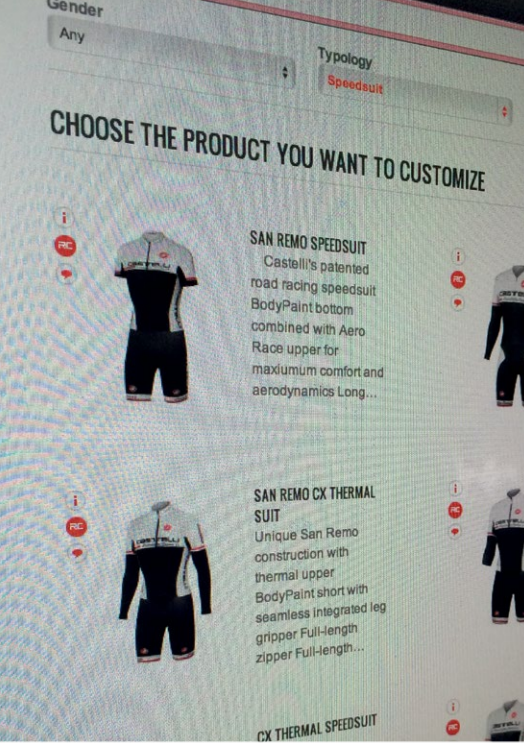






# HOW IT WORKS





## ART SUBMISSION PROCEDURES

To service the design needs of your team in a timely and efficient manner, the Castellì design department asks that the following guidelines be carefully reviewed when preparing artwork for submission.

### DESIGN REVIEW

Whether you have a design that is transferring over from a previous vendor or a completely new look, we need to review your files before we begin working on them. Within a few days we will provide you with feedback regarding the usability of logos, color, and the execution of your design.

### DESIGN REQUEST

The following requirements need to be met before our design staff can begin working on your project:

- The complete line plan of styles that your team intends to order needs to be provided to our sales staff.
- Completed designs prepared on Castellì templates need to be submitted with your quote request.
- All logos need to be provided in vector format. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: (.ai) (.eps) (.pdf) (.svg).
- By providing us with reference images, we will be better able to execute the design that is desired.

## DESIGN TEMPLATES

Artwork and design should be completed using Castellì design templates, which are available for download on our website ([www.serviziocorse.com/en/download-templates/](http://www.serviziocorse.com/en/download-templates/))

If you have artwork from a previous supplier, please have your designer transfer it to the current Castellì design template for the styles you have on order.

Additional guidelines for using our design templates are as follows:

- Logos and graphic elements cannot be placed across seams. These design elements will not line up on the finished product.
- Due to our branding requirements, the red Castellì scorpion logo must be present on all pieces. Please see our design templates for scorpion placement.
- Designs need to be provided on an un-modified Castellì design template.
- Our design department prefers files to be submitted as .pdfs saved with Adobe Illustrator CS4, CS5 and CS6.

\* Art placement on all design templates is approximate in position and scale. The Castellì design department makes every effort to match the provided line art to the finished product.



## LOGO PLACEMENT

Our design department requires team logos, sponsor logos, and other design elements to be submitted in vector format. We also request that you include copies of these logos in original, unaltered form. Fonts used in your artwork should be converted to outlines using design software.

### WHAT IS VECTOR FORMAT?

Vector format is a file type that allows logos and artwork to be scaled to any size. One of the most common programs that creates vector format artwork is Adobe Illustrator. Files created with this program should have one of the following file extensions: (.ai) (.eps) (.pdf) (.svg).

### HOW CAN I GET LOGOS IN VECTOR FORMAT?

If you are not in contact with a designer, a quick way to get a sponsor logo in vector format is to contact the sponsor company itself. The marketing department should be able to guide you to the correct file on the website or e-mail it to you directly.

- Logos taken off of websites are generally in formats that we cannot use, such as (.jpg) (.gif) (.png).
- Adobe Photoshop does not create files in vector format and should not be used by your designer.
- If a logo cannot be provided in vector format, our design department will review the provided file for usability. The option of recreating a logo will be at the discretion of the design staff.

## COLOR

All colors used by our design department have a CMYK color build, so artwork should be submitted using this color build and not RGB. If your designer uses black, it should be 100% black and not a “rich black” color build.

### I HAVE PANTONE (PMS) COLORS. HOW DO I CONVERT THEM TO CMYK?

Castelli will match your Pantone colors with CMYK colors using our printed Pantone guide. Please note that Pantone color appearance differs from screen to print. When providing us with Pantone colors, please use a printed Pantone reference guide for the greatest accuracy.

For our design department to match specific colors to your current team kit, you will need to provide us with a jersey sample to reference.

Finally, if your team requires even greater accuracy in color reproduction, a color proof can be requested for €50.00. This process takes approximately 1 week to complete, and may require longer, depending on the time in transit to your location.

\*Thank you for your interest in Castelli Servizio Corse. If you have additional questions that were not addressed in this document, please contact us at [castelli.team@mvc46.eu](mailto:castelli.team@mvc46.eu)





**CASTELLI**  
Servizio Corse

HOMEPAGE

CUSTOM COLLECTION

HOW TO

**HOW TO ORDER**

**HOW IT WORKS**

**CASTELLI OFFICE**

**CONTACT US**

## CONTACT

To request information, please contact Castelli Servizio Corse by e-mail: please contact the Castelli Office in your country ( [www.castelli-cycling.com](http://www.castelli-cycling.com) ), or send your request to Castelli Servizio Corse, [castelli.team@mvc46.eu](mailto:castelli.team@mvc46.eu) or visit us at [www.serviziocorse.com](http://www.serviziocorse.com)

## GET A QUOTE

To request a quote, download and fill out the order form from [serviziocorse.com](http://serviziocorse.com) with the styles we offer. Indicate quantities needed per style and submit via e-mail. Size breakdowns are helpful, but unnecessary for a quote. You will receive the requested quote shortly.

## DESIGN

Completed designs prepared on Castelli templates need to be submitted with your quote request. For every logo not supplied in vector-graphic format, a small fee will be incurred. Vector formats include: .ai, .eps, and .pdf (open).

After submitting your design and quote, you will receive shortly an electronic art file of your final design. A full-size color proof printed on fabric can be ordered for an additional fee.

## FIT KIT REQUEST

We will put you in contact with our representatives in your area so that you can see samples of all the pieces and check sizes, fit, and materials.

## FINAL ORDER SUBMISSION

Submit your final order and you will be provided with a PDF copy to approve. This is your last opportunity to make revisions or correct errors.

## DEPOSIT

Deposit equal to 30% of the total order will be requested after review of the quote in order to begin the graphic design.

## PRODUCTION

Once approvals for art, color and units, and deposit money have been received production will begin. No additional changes can be made at this time. Completion time is 8 weeks from the day approvals are received.

## PRODUCTION MINIMUMS

The production minimum for any item is 10 pieces. For reorders, the minimum is 10 pieces per item.

\*Product information and images, as well a design templates, can be found at [www.serviziocorse.com](http://www.serviziocorse.com).

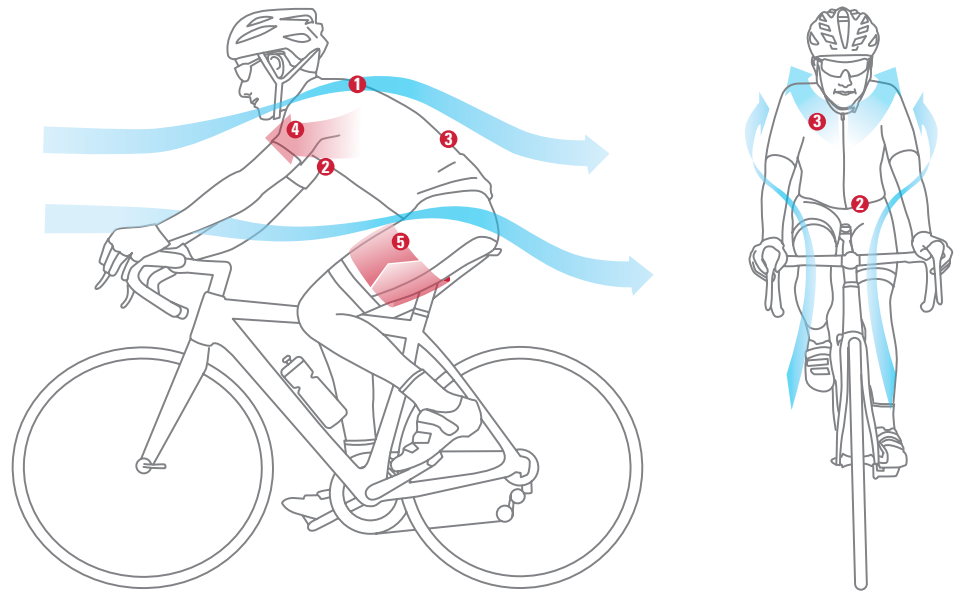
**1** On the bike, your Castelli jersey should fit close to the skin.

**2** Off the bike, your Castelli jersey might feel tight across the chest and a little short in front.

**3** Castelli Prosecco treatment helps perspiration evaporate quickly to keep you cooler and drier.

**4** Castelli jerseys are designed with the sleeves articulated forward for maximum aerodynamic performance.

**5** Bibshorts should fit tightly enough to support critical leg muscles through compression without inhibiting movement and constricting blood flow.



## AT CASTELLI, WE OBSESSIVELY TEST AND REFINE TO GIVE YOU THE BEST FITTING, HIGHEST PERFORMANCE CYCLING APPAREL.

### MEN (UNISEX)

	S	M	L	XL	2XL	3XL
<b>A</b> CHEST	92 cm	96 cm	100 cm	105 cm	110 cm	115 cm
<b>B</b> WAIST	80 cm	84 cm	88 cm	93 cm	98 cm	103 cm
<b>C</b> HIPS	96 cm	100 cm	104 cm	109 cm	114 cm	119 cm
<b>D</b> INSEAM	81 cm	82 cm	83 cm	84 cm	85 cm	86 cm

### WOMEN

	XS	S	M	L	XL
<b>A</b> CHEST	79 cm	84 cm	89 cm	94 cm	99 cm
<b>B</b> WAIST	63 cm	68 cm	73 cm	78 cm	83 cm
<b>C</b> HIPS	87 cm	92 cm	97 cm	102 cm	107 cm
<b>D</b> INSEAM	74 cm	75,5 cm	77 cm	78,5 cm	80 cm

### SHOE COVERS - Euro Shoe size

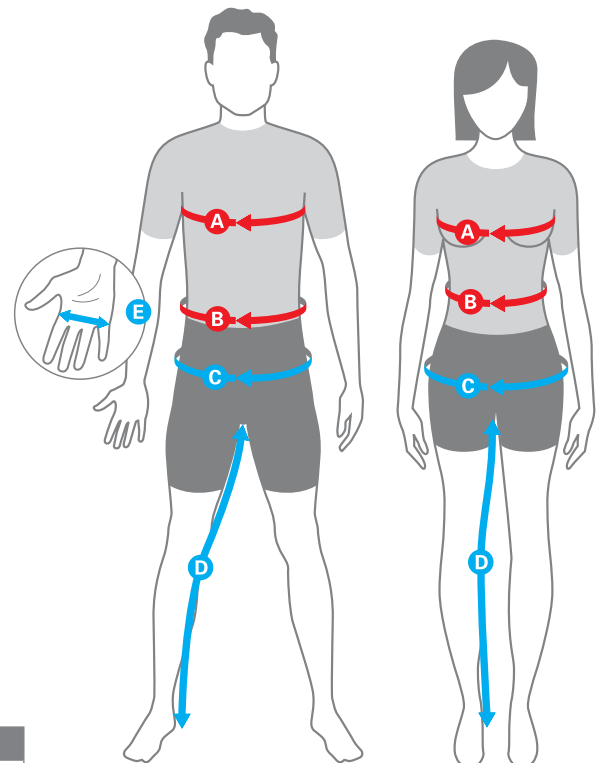
	S	M	L	XL	2XL
UNISEX	36-39	40-42	43-44	45-46	47-48

### SOCKS - Euro Shoe size

	S/M	L/XL	2XL
MEN'S SHOE SIZE	35-39	40-43	44-47
WOMEN'S SHOE SIZE	35-38	39-41	

### GLOVES

	XS	S	M	L	XL	2XL
<b>E</b> UNISEX	< 17 cm	17 - 20 cm	20 - 23 cm	23 - 25 cm	25 - 27 cm	> 27 cm







YOU KNOW YOU'RE GETTING AN UNFAIR ADVANTAGE

**CASTELLI SERVIZIO CORSE** | [CASTELLI.TEAM@MVC46.EU](mailto:CASTELLI.TEAM@MVC46.EU) | TEL.: +39 +39 0439 571244 | FAX: +39 0439 56436 | [WWW.SERVIZIOCORSE.COM](http://WWW.SERVIZIOCORSE.COM)

**PHOTOGRAPHERS:** Bettini.net, endurophoto.com, Gaetano Caberlotto, Gruberimages.pro, Joel Sunderland, Mike Hone, Slipstreamsports, and Stu Bone.

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